### **SOLENOID OPERATED DIRECTIONAL CONTROLS**



2W2P NORMALLY CLOSED POPPET VALVES	SD2
2W2P NORMALLY CLOSED BIDIRECTIONAL POPPET VALVES	SD41
2W2P NORMALLY CLOSED SPOOL VALVES	SD51
2W2P NORMALLY OPEN POPPET VALVES	SD60
2W2P NORMALLY OPEN BIDIRECTIONAL POPPET VALVES	SD86
2W2P NORMALLY OPEN SPOOL VALVES	SD89
3W2P SPOOL VALVES	SD98
4W2P SPOOL VALVES	SD122
4W3P SPOOL VALVES	SD164
TRANSMISSION & BRAKE SPOOL VALVES	SD197



### 2 WAY 2 POSITION NORMALLY CLOSED POPPET VALVES

2W2P NORMALLY CLOSED	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
	6	4000	23	276	5/8-18	UA-S2A	SD4
	8	3500	30	241	3/4-16	PB-S2A	SD8
	12	5000	45	345	3/4-16	HB-S2A	SD10
(2)	15	3500	57	241	7/8-14	DE-S2A	SD14
W (1)	15	4000	57	276	7/8-14	HE-S2A	SD16
	25	3000	95	207	1 1/16-12	TT-S2A	SD20
	30	3500	114	241	1 5/16-12	SJ-S2A	SD22
	40	4350	151	300	1 5/16-12	HJ-S2A	SD24
	8	3500	30	241	3/4-16	PB-S2B	SD26
(2) (1)	12	5000	45	345	3/4-16	HB-S2B	SD28
	15	3500	57	241	7/8-14	DE-S2B	SD30
	15	4000	57	276	7/8-14	HE-S2B	SD32
	25	3000	95	207	1 1/16-12	TT-S2B	SD34
	25	5000	95	345	1 1/16-12	HT-S2B	SD36
	30	3500	114	241	1 5/16-12	SJ-S2B	SD38
(2)	4	3000	15	207	5/8-18	UA-S2F	SD6
	6	2500	23	172	3/4-16	PB-S2F	SD12
(1)  SOFT SEAT	10	1000	38	69	7/8-14	DE-S2F	SD18

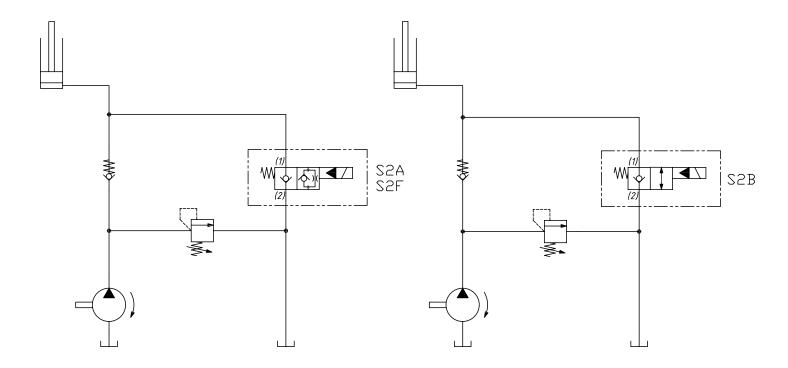


### **TYPICAL SCHEMATIC**

Typical application for the S2A is load holding and lowering in a lift, check and dump circuit.

Typical application for the S2B is load holding and lowering when free flow in both directions is required to float the cylinder.

Typical application for the S2F is load holding and lowering of a cylinder in low pressure application where the soft seat gives better leakage control.





### UA-S2A PILOT OPERATED POPPET, 2 WAY, NORMALLY CLOSED



### **DESCRIPTION**

7 size, 5/8-18 thread, "Mini" series, solenoid operated, 2 way normally closed, pilot operated poppet valve with reverse flow de-energized.

### **OPERATION**

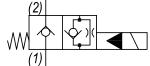
When de-energized the UA-S2A blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized, the valve allows flow from (1) to (2) and restricts flow from (2) to (1).

### **FEATURES**

- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

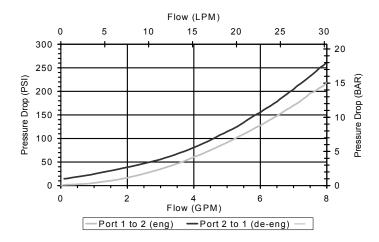
### **HYDRAULIC SYMBOL**





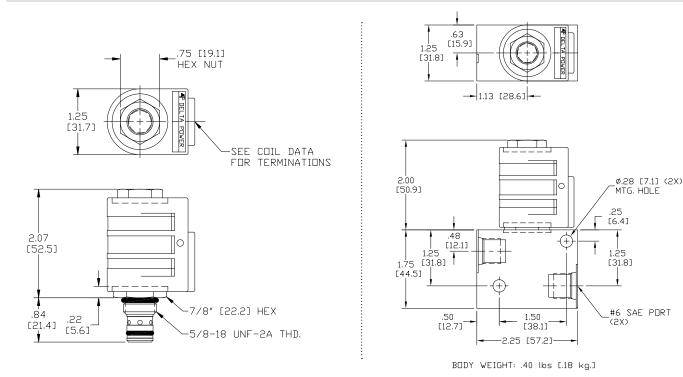
### PERFORMANCE

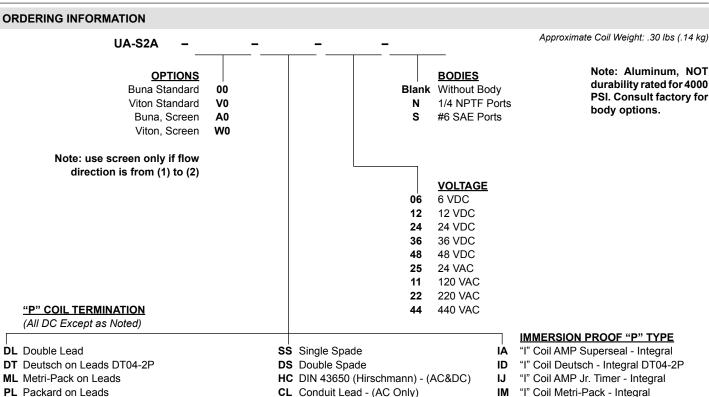
Actual Test Data (Cartridge Only)



VALVE SPECIFICATIONS	
Nominal Flow	6 GPM (23 LPM)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	0-5 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.13 lbs (.06 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	15 ft-lbs (20.3 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	MINI 2W
Cavity Form Tool (Finishing)	40500003
Seal Kit	21191000







WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

DI Deutsch - Integral DT04-2P



WL Weatherpack on Leads

### UA-S2F PILOT OPERATED POPPET, 2 WAY NORMALLY CLOSED - SOFT SEAT



### **DESCRIPTION**

7 size, 5/8-18 thread, "Mini" series, solenoid operated, 2 way normally closed, pilot operated soft seat poppet valve with reverse flow de-energized.

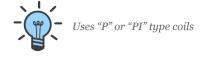
### **OPERATION**

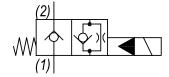
When de-energized the UA-S2F blocks flow from (1) to (2) and allows free reverse flow from (2) to (1). When energized, the valve allows flow from (1) to (2) and restricts flow from (2) to (1).

### **FEATURES**

- Soft seat for ultra low leakage.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- · Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.

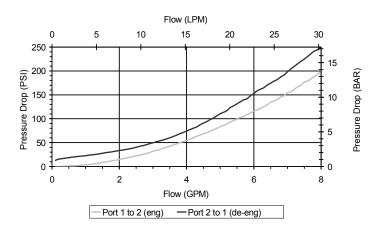
### **HYDRAULIC SYMBOL**





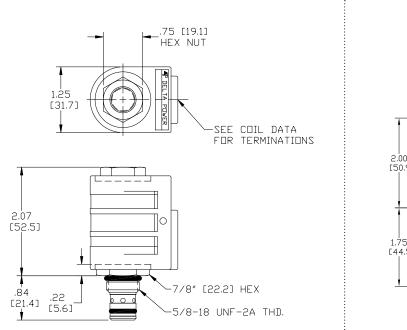


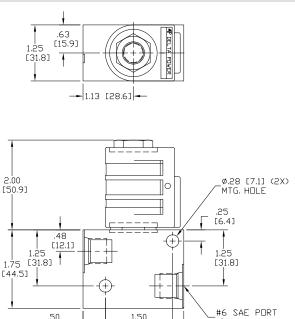
Actual Test Data (Cartridge Only)



VALVE SPECIFICATIONS	
Nominal Flow	4 GPM (15 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	Negligible
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	32° to 160°F (0° to 70°C)
Weight	.12 lbs (.05 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	15 ft-lbs (20.3 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	MINI 2W
Cavity Form Tool (Finishing)	40500003
Seal Kit	21191000





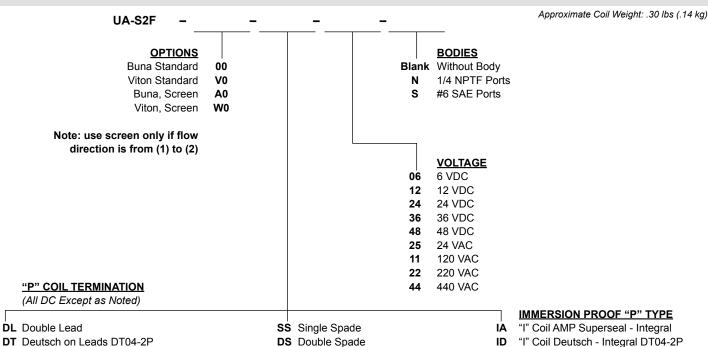


BDDY WEIGHT: .40 lbs [.18 kg.]

[38.1]

[12.7]

### **ORDERING INFORMATION**



HC DIN 43650 (Hirschmann) - (AC&DC)

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CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P



ML Metri-Pack on Leads

WL Weatherpack on Leads

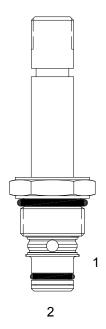
PL Packard on Leads



"I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral

#### PB-S2A PILOT OPERATED POPPET, 2 WAY NORMALLY CLOSED



### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 2 way normally closed, pilot operated poppet valve with reverse flow de-energized.

### **OPERATION**

When de-energized the PB-S2A blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized the valve allows flow from (1) to (2) and restricts flow from (2) to (1).

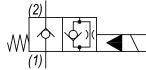
OPERATION OF MANUAL OVERRIDE OPTION: to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

### **FEATURES**

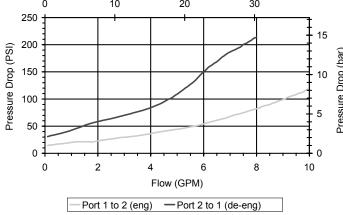
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**

**PERFORMANCE** 



### Actual Test Data (Cartridge Only) Flow (LPM) 0 10 20 30 250

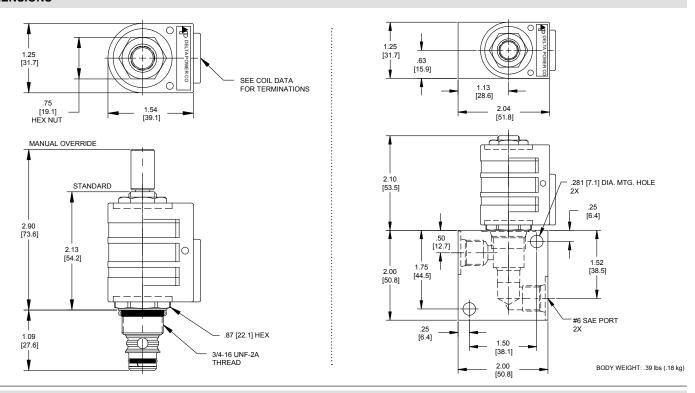


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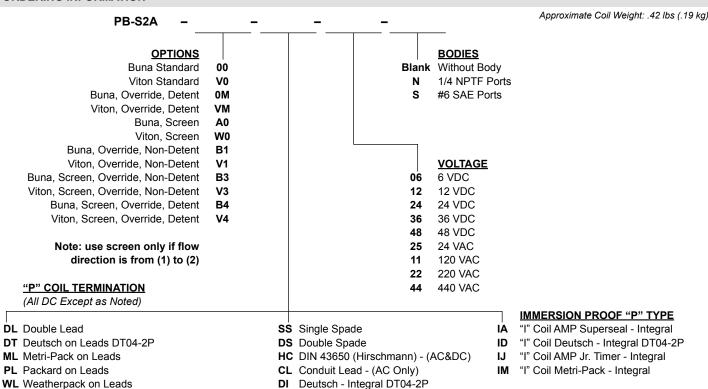
VALVE SPECIFICATIONS	
Nominal Flow	8 GPM (30 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage (150 SSU)	0-5 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.20 lbs (.09 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500005
Seal Kit	21191100

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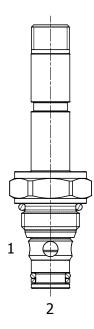


### **ORDERING INFORMATION**





### HB-S2A PILOT OPERATED POPPET, 2 WAY NORMALLY CLOSED



### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 2 way normally closed, pilot operated poppet valve with reverse flow de-energized.

### **OPERATION**

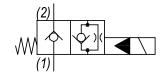
When de-energized the HB-S2A blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized the valve allows flow from (1) to (2) and restricts flow from (2) to (1).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, turn the manual override screw counterclockwise. To release, turn the manual override screw clockwise.

### **FEATURES**

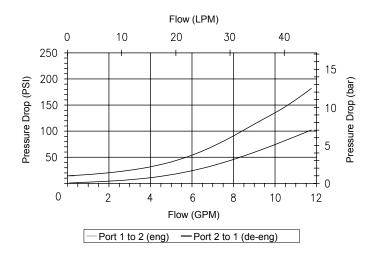
- Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- · Optional coil voltages and terminations.

### **HYDRAULIC SYMBOL**



### **PERFORMANCE**

Actual Test Data (Cartridge Only)

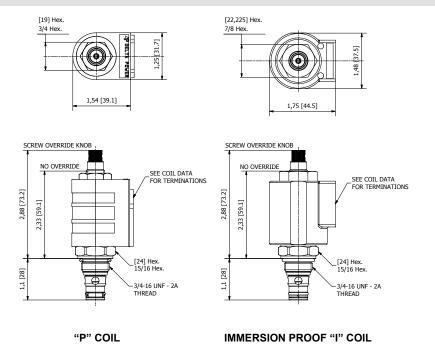


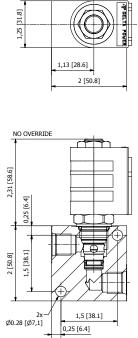
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VALVE SPECIFICATIONS	
Nominal Flow	12 GPM (45 LPM)
Rated Operating Pressure	5000 PSI (345 bar)
Typical Internal Leakage	0-5 drops/min at 5000 PSI
(150 SSU)	(345 bar)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 210°F (-40° to 100°C)
	BUNA seals
	-4° to 250°F (-20° to 120°C)
	VITON seals
Weight	.29 lbs (.13 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	35 ft-lbs (47 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 2W
Cavity Tools Kit	40500005
Seal Kit	21191100

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### **ORDERING INFORMATION**

HB-S2A **OPTIONS BODIES** Buna Standard 00 Blank Without Body Viton Standard V0 Ν 1/4 NPTF Ports Buna, Override 0M s #6 SAE Ports Viton, Override VM Buna, Screen A0 **VOLTAGE** Viton, Screen W0 06 6 VDC Buna, Screen, Override **B4** 12 12 VDC Viton, Screen, Override **V4** 24 24 VDC 36 36 VDC Note: use screen only if flow 48 48 VDC direction is from (1) to (2) 25 24 VAC 120 VAC 11 22 220 VAC 440 VAC **"P" COIL TERMINATION** 

Note: Aluminum Body Not durability rated for 5000 PSI (345 bar), consult factory for high pressure body options.

Approximate Coil Weight: .42 lbs (.19 kg)

## IMMERSION PROOF "I" COIL TERMINATION

"I" Coil AMP Superseal - Integral
"I" Coil Deutsch - Integral DT04-2P

"I" Coil AMP Jr. Timer - Integral

"I" Coil Metri-Pack - Integral

### For Optional Coil Terminations See Coil Section

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CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

SS Single Spade

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

WL Weatherpack on Leads

PL Packard on Leads



IΑ

ID

IJ

IM

### PB-S2F PILOT OPERATED POPPET, 2 WAY NORMALLY CLOSED, SOFT SEAT



### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 2 way normally closed, pilot operated soft seat poppet valve with reverse flow de-energized.

### **OPERATION**

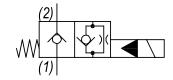
When de-energized the PB-S2F blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized the valve allows flow from (1) to (2) and restrict flow from (2) to (1).

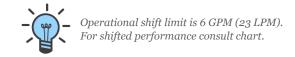
**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

### **FEATURES**

- Soft seat for ultra low leakage.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- · Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

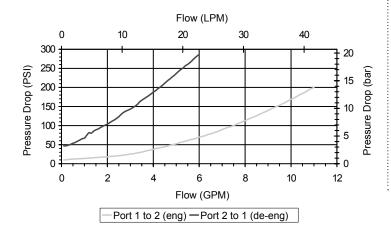
### **HYDRAULIC SYMBOL**





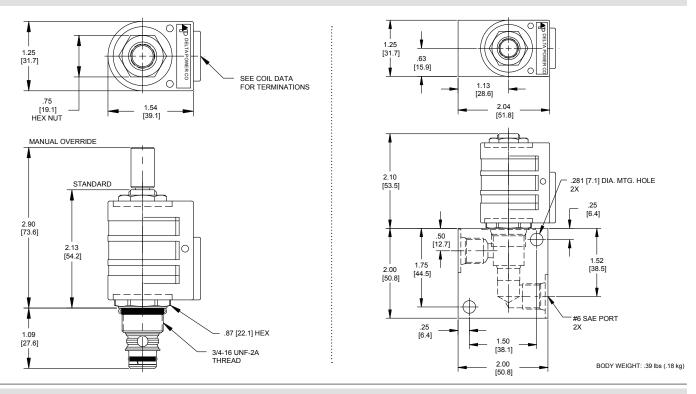
### **PERFORMANCE**

Actual Test Data (Cartridge Only)

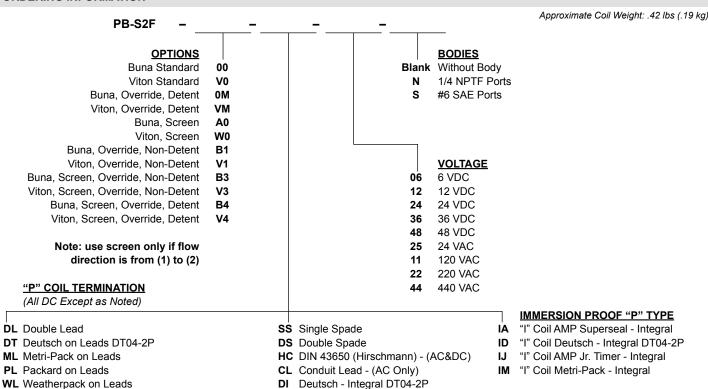


VALVE SPECIFICATIONS	
Maximum Flow	6 GPM (23 LPM)
Rated Operating Pressure	2500 PSI (172 bar)
Typical Internal Leakage (150 SSU)	Negligible
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-35° to 200°F (-37° to 93°C)
Weight	.19 lbs (.08 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500005
Seal Kit	21191100





### **ORDERING INFORMATION**







#### DE-S2A PILOT OPERATED POPPET, 2 WAY NORMALLY CLOSED



### **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally closed, pilot operated poppet valve with reverse flow de-energized.

### **OPERATION**

When de-energized the DE-S2A blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized the valve allows flow from (1) to (2) and restricts flow from (2) to (1).

OPERATION OF MANUAL OVERRIDE OPTION: to override, turn the manual override screw counterclockwise. To release turn the manual override screw clockwise.

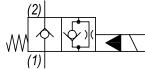
### **FEATURES**

- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**

**PERFORMANCE** 

Actual Test Data (Cartridge Only)



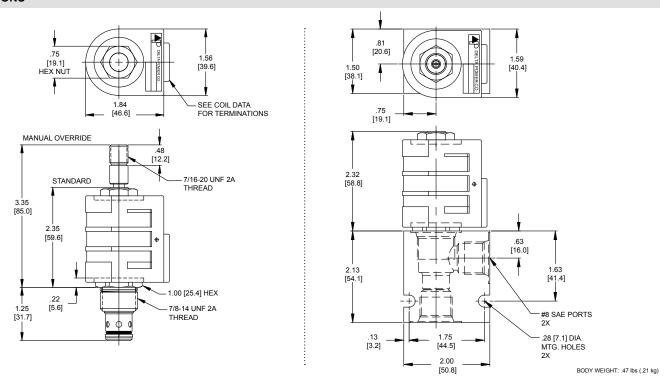
					Flow (	(LPM)				
	C	)		25			50		75	
Pressure Drop (PSI)	250 - 200 - 150 - 100 -	,		25			50		15	Pressure Drop (bar)
	0 -	,		5	1	0	1	5	0 20	
					Flow (	GPM)				
			—Port 1	to 2 (eng		Port 2 to	1 (de-	-eng)	]	

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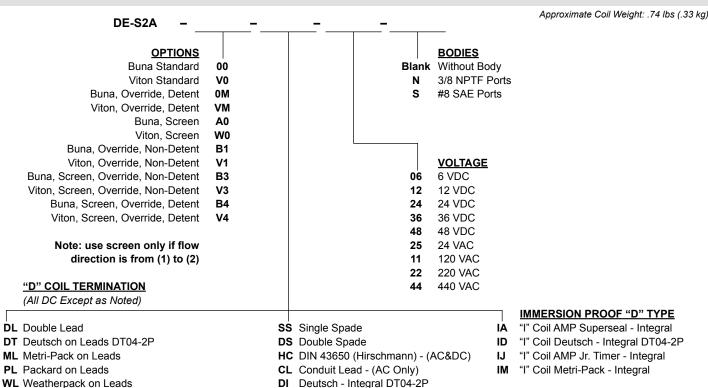
VALVE SPECIFICATIONS	
Nominal Flow	15 GPM (57 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage (150 SSU)	0-5 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.27 lbs (.12 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500000
Seal Kit	21191200

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





### **ORDERING INFORMATION**







### HE-S2A PILOT OPERATED POPPET, 2 WAY NORMALLY CLOSED



### **DESCRIPTION**

"High Pressure" 10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally closed, pilot operated poppet valve with reverse flow de-energized.

### **OPERATION**

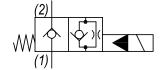
When de-energized the HE-S2A blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized the valve allows flow from (1) to (2) and restricts flow from (2) to (1).

### **FEATURES**

- Hardened parts for long life.
- · Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

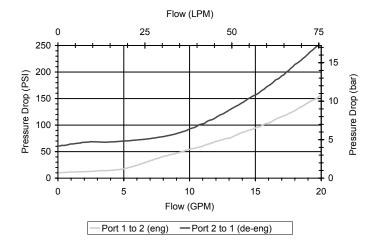
### **HYDRAULIC SYMBOL**





### **PERFORMANCE**

Actual Test Data (Cartridge Only)

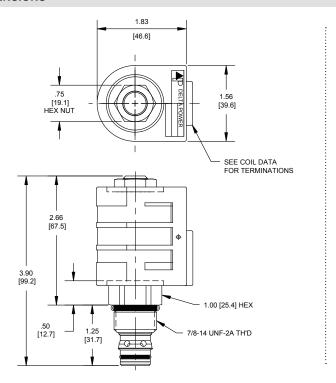


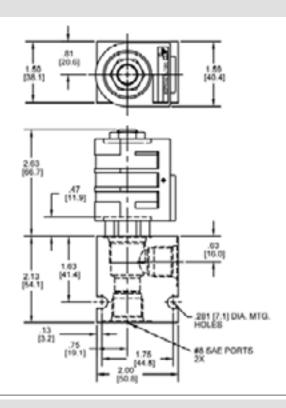
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VALVE SPECIFICATIONS	
Nominal Flow	15 GPM (57 LPM)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	0-5 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.39 lbs (.17 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	50 ft-lbs (67.8 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500000
Seal Kit	21191200

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.







### **ORDERING INFORMATION**

HE-S2A **OPTIONS BODIES** Buna Standard 00 Blank Without Body 3/8 NPTF Ports Viton Standard V0 N s #8 SAE Ports **VOLTAGE** 06 6 VDC 12 12 VDC 24 24 VDC 36 36 VDC 48 **48 VDC** 25 24 VAC 11 120 VAC 220 VAC 22

Approximate Coil Weight: .68 lbs (.31 kg)

Note: Aluminum, NOT durability rated for 4000 PSI. Consult factory for body options.

### **IMMERSION PROOF "D" TYPE**

- "I" Coil AMP Superseal Integral
- ID "I" Coil Deutsch - Integral DT04-2P
  - "I" Coil AMP Jr. Timer Integral
- IJ
- IM "I" Coil Metri-Pack Integral

IΑ

440 VAC

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CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

HC DIN 43650 (Hirschmann) - (AC&DC)

SS Single Spade

**DS** Double Spade



**DL** Double Lead

**"L" COIL TERMINATION** 

(All DC Except as Noted)

DT Deutsch on Leads DT04-2P

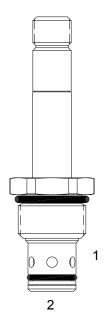
ML Metri-Pack on Leads

WL Weatherpack on Leads

PL Packard on Leads

44

### DE-S2F PILOT OPERATED POPPET, 2 WAY NORMALLY CLOSED, SOFT SEAT



### **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally closed, pilot operated soft seat poppet valve with reverse flow de-energized.

### **OPERATION**

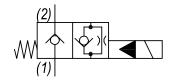
When de-energized the DE-S2F blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized the valve allows flow from (1) to (2) but restricts reverse flow from (2) to (1).

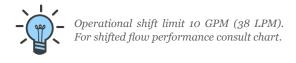
**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

### **FEATURES**

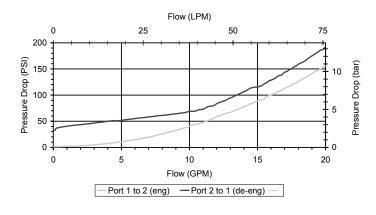
- Soft seat for ultra low leakage.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**



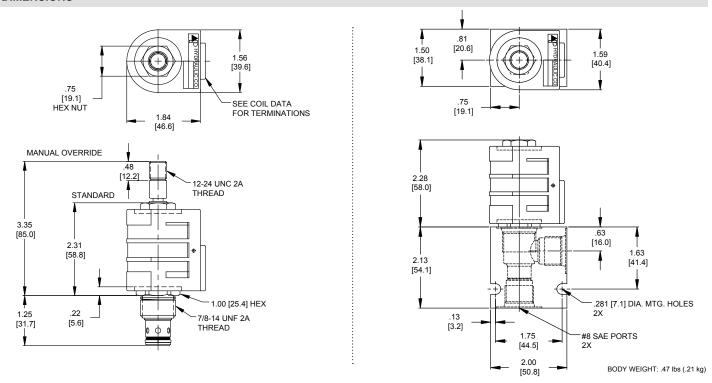


# PERFORMANCE Actual Test Data (Cartridge Only)

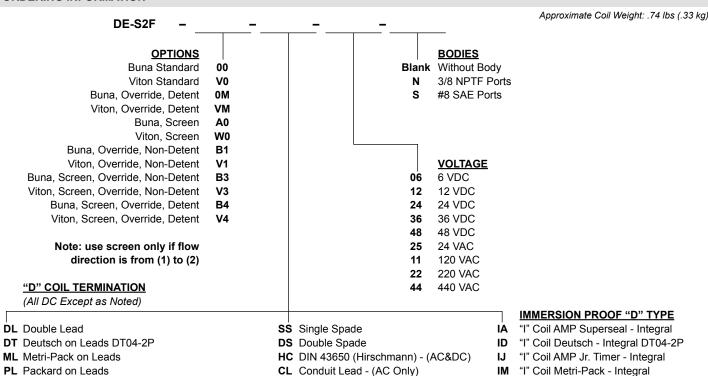


VALVE SPECIFICATIONS	
Nominal Flow	10 GPM (38 LPM)
Rated Operating Pressure	1000 PSI (69 bar)
Typical Internal Leakage (150 SSU)	Negligible
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	32° to 160°F (0° to 70°C)
Weight	.25 lbs (.11 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500000
Seal Kit	21191200





### **ORDERING INFORMATION**



WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

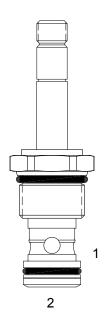
DI Deutsch - Integral DT04-2P



WL Weatherpack on Leads



### TT-S2A PILOT OPERATED POPPET, 2 WAY NORMALLY CLOSED



### **DESCRIPTION**

12 size, 1 1/16-12 thread, "Tecnord" series, solenoid operated, 2 way normally closed, pilot operated poppet valve with reverse flow de-energized.

### **OPERATION**

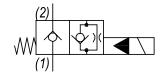
When de-energized the TT-S2A blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized the valve allows flow from (1) to (2) and restricts flow from (2) to (1).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

### **FEATURES**

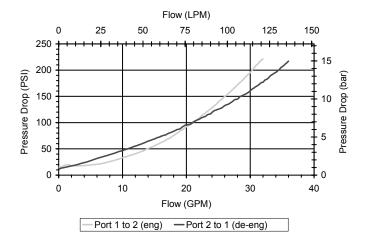
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- · Optional coil voltages and terminations.
- · Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**



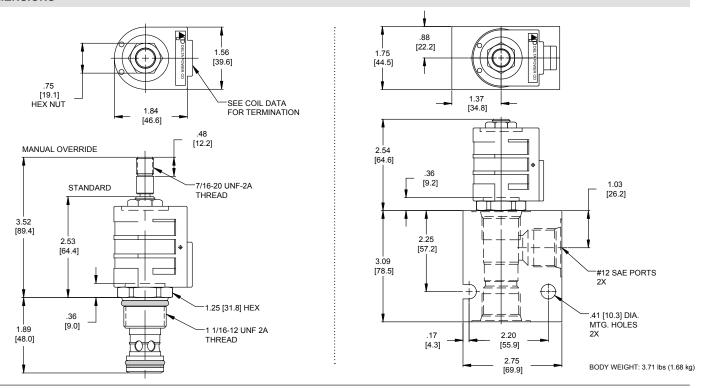
### **PERFORMANCE**

Actual Test Data (Cartridge Only)

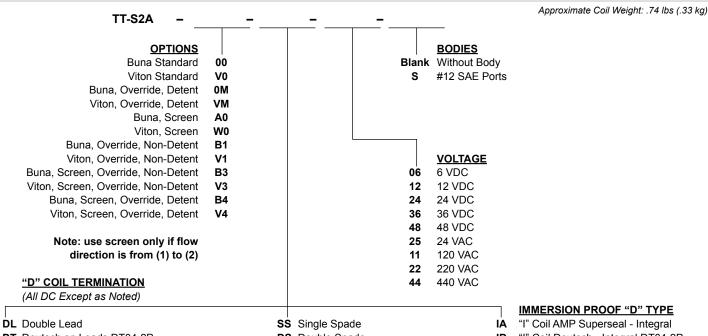


25 GPM (95 LPM)
3000 PSI (207 bar)
0-5 drops/min
36 to 3000 SSU (3 to 647 cSt)
ISO 18/16/13
-40° to 250°F (-40° to 120°C)
.49 lbs (.22 kg)
General Purpose Hydraulic Fluid
70 ft-lbs (94.9 Nm)
4-6 ft-lbs (5.4-8.1 Nm)
TECNORD 2W
40500032
21191300





### **ORDERING INFORMATION**



DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

ID "I" Coil Deutsch - Integral DT04-2P

IJ "I" Coil AMP Jr. Timer - Integral

"I" Coil Metri-Pack - Integral

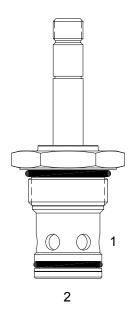
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#### SJ-S2A PILOT OPERATED POPPET, 2 WAY NORMALLY CLOSED



### **DESCRIPTION**

16 size, 1 5/16-12 thread, "Super" series, solenoid operated, 2 way normally closed, pilot operated poppet valve with reverse flow de-energized.

### **OPERATION**

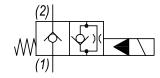
When de-energized the SJ-S2A blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized the valve allows flow from (1) to (2) and restricted flow from (2) to (1).

OPERATION OF MANUAL OVERRIDE OPTION: to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

### **FEATURES**

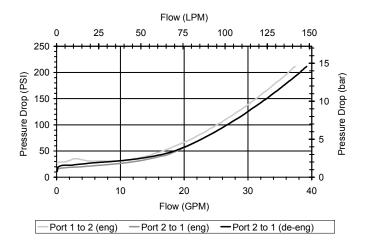
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**



### **PERFORMANCE**

Actual Test Data (Cartridge Only)

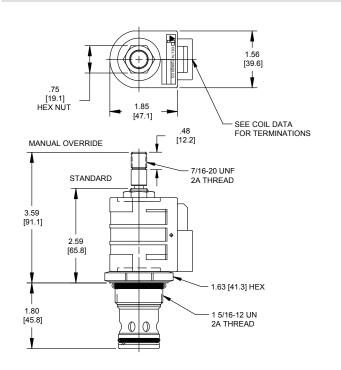


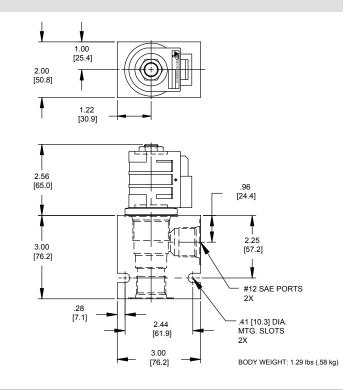
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VALVE SPECIFICATIONS	
Nominal Flow	30 GPM (114 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage (150 SSU)	0-10 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.72 lbs (.32 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	90 ft-lbs (122 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	SUPER 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500017
Seal Kit	21191400
·	·

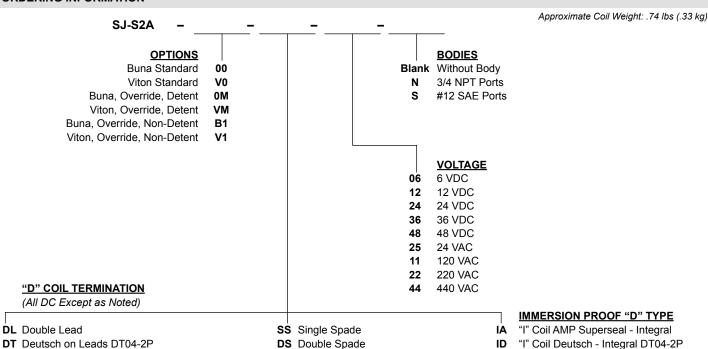
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.







### **ORDERING INFORMATION**



HC DIN 43650 (Hirschmann) - (AC&DC)

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CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P



ML Metri-Pack on Leads

WL Weatherpack on Leads

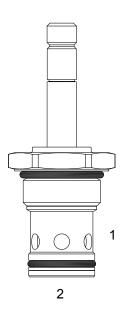
PL Packard on Leads

IJ

"I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral

### HJ-S2A PILOT OPERATED POPPET, 2 WAY NORMALLY CLOSED



### **DESCRIPTION**

"High Pressure" 16 size, 1 5/16-12 thread, "Super" series, solenoid operated, 2 way normally closed, pilot operated poppet valve with reverse flow de-energized.

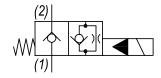
### **OPERATION**

When de-energized the HJ-S2A blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized the valve allows flow from (1) to (2) and restricted flow from (2) to (1).

### **FEATURES**

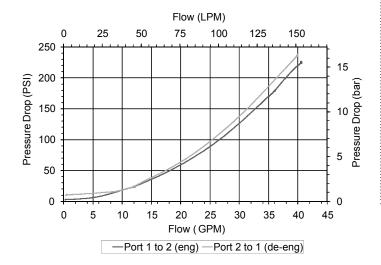
- Hardened parts for long life.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- · Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.

### **HYDRAULIC SYMBOL**



### **PERFORMANCE**

Actual Test Data (Cartridge Only)

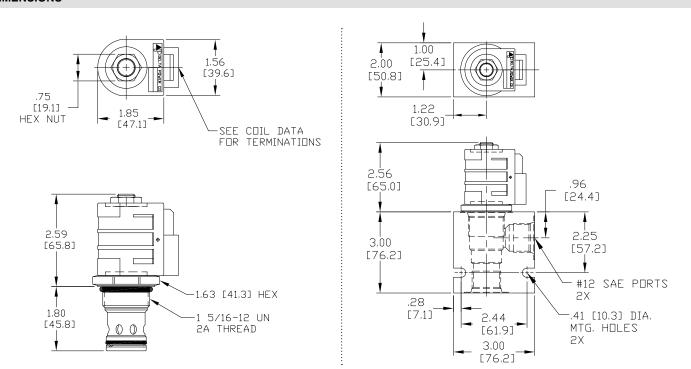


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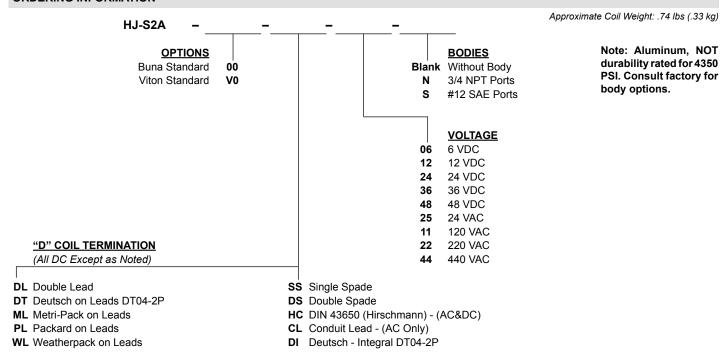
VALVE SPECIFICATIONS	
Nominal Flow	40 GPM (151 LPM)
Rated Operating Pressure	4350 PSI (300 bar)
Typical Internal Leakage (150 SSU)	0-10 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.72 lbs (.32 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	115 ft-lbs (156 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	SUPER 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500017
Seal Kit	21191400

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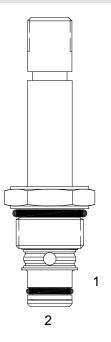


### **ORDERING INFORMATION**





#### PB-S2B PILOT OPERATED POPPET, 2 WAY NORMALLY CLOSED



### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 2 way normally closed, pilot operated poppet valve with reverse flow energized and de-energized.

### **OPERATION**

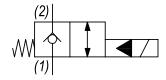
When de-energized the PB-S2B blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized the valve allows flow from (1) to (2) and (2) to (1).

OPERATION OF MANUAL OVERRIDE OPTION: to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

### **FEATURES**

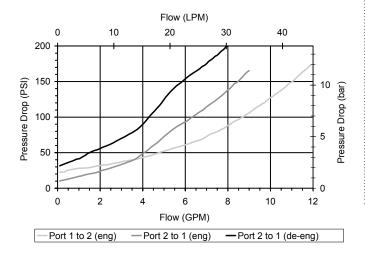
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**



### **PERFORMANCE**

Actual Test Data (Cartridge Only)

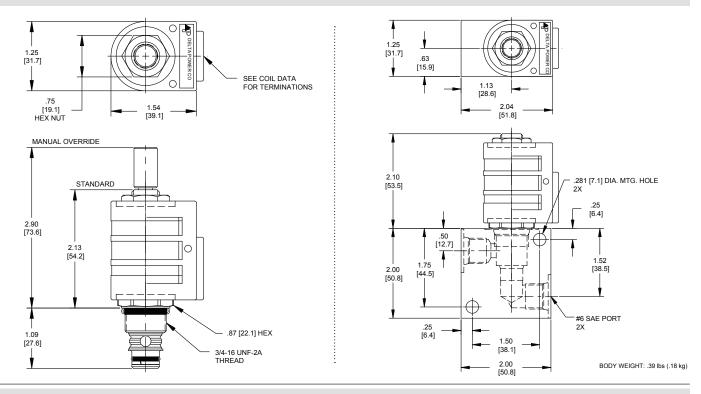


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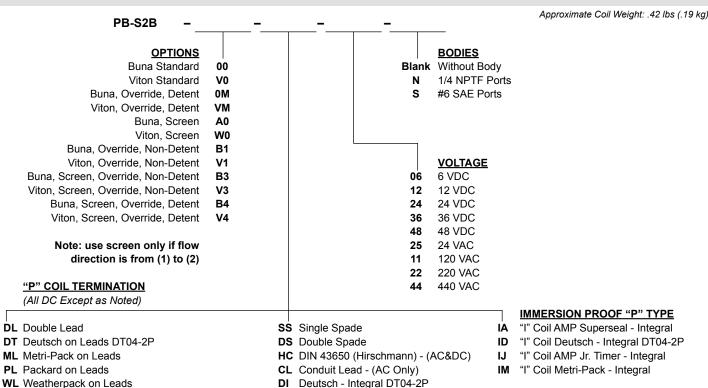
VALVE SPECIFICATIONS	
Nominal Flow	8 GPM (30 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage (150 SSU)	0-5 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.20 lbs (.09 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500005
Seal Kit	21191100

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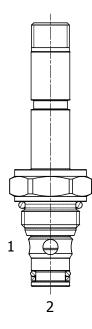


### **ORDERING INFORMATION**





### HB-S2B PILOT OPERATED, 2 WAY NORMALLY CLOSED WITH FREE REVERSED FLOW



### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 2 way normally closed, pilot operated poppet valve with reverse flow energized and de-energized.

### **OPERATION**

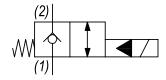
When de-energized the HB-S2B blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized the valve allows flow from (1) to (2) and from (2) to (1).

**MANUAL OVERRIDE OPTION:** to override, turn the manual override screw counterclockwise. To release, turn the manual override screw counter-clockwise.

### **FEATURES**

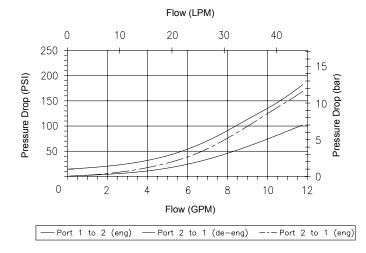
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- · Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.
- Manual override option.

### **HYDRAULIC SYMBOL**



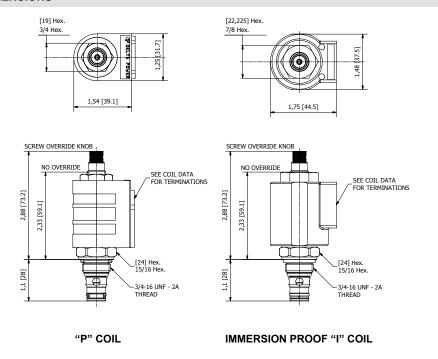
### **PERFORMANCE**

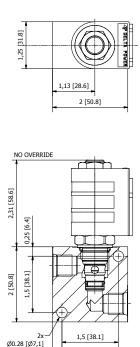
Actual Test Data (Cartridge Only)



VALVE SPECIFICATIONS	
Nominal Flow	12 GPM (45 LPM)
Rated Operating Pressure	5000 PSI (345 bar)
Typical Internal Leakage	0-5 drops/min at 5000 PSI
(150 SSU)	(345 bar)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 210°F (-40° to 100°C)
	BUNA seals
	-4° to 250°F (-20° to 120°C)
	VITON seals
Weight	.29 lbs (.13 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	35 ft-lbs (47 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 2W
Cavity Tools Kit	40500005
Seal Kit	21191100







0,25 [6.4]

### **ORDERING INFORMATION**

HB-S2B **OPTIONS BODIES** Buna Standard 00 Blank Without Body Viton Standard V0 Ν 1/4 NPTF Ports Buna, Override 0M s #6 SAE Ports Viton, Override VM Buna, Screen A0 **VOLTAGE** Viton, Screen W0 06 6 VDC Buna, Screen, Override **B4** 12 12 VDC Viton, Screen, Override **V4** 24 24 VDC 36 36 VDC Note: use screen only if flow 48 48 VDC direction is from (1) to (2) 25 24 VAC 120 VAC 11 22 220 VAC 440 VAC **"P" COIL TERMINATION** 

Note: Aluminum Body Not durability rated for 5000 PSI (345 bar), consult factory for high pressure body options.

Approximate Coil Weight: .42 lbs (.19 kg)

# IMMERSION PROOF "I" COIL TERMINATION

IA "I" Coil AMP Superseal - IntegralID "I" Coil Deutsch - Integral DT04-2PIJ "I" Coil AMP Jr. Timer - Integral

"I" Coil AMP Jr. Timer - Integral
"I" Coil Metri-Pack - Integral

### For Optional Coil Terminations See Coil Section

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CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

SS Single Spade

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

WL Weatherpack on Leads

PL Packard on Leads



IM

#### DE-S2B PILOT OPERATED POPPET, 2 WAY NORMALLY CLOSED



### **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally closed, pilot operated poppet valve with reverse flow energized and de-energized.

### **OPERATION**

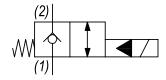
When de-energized the DE-S2B acts as a check valve, allowing flow to pass from (2) to (1), while blocking flow from (1) to (2). When energized the valve opens allowing flow to pass from (1) to (2).

OPERATION OF MANUAL OVERRIDE OPTION: too override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

### **FEATURES**

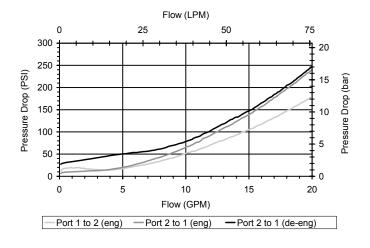
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**



### **PERFORMANCE**

Actual Test Data (Cartridge Only)



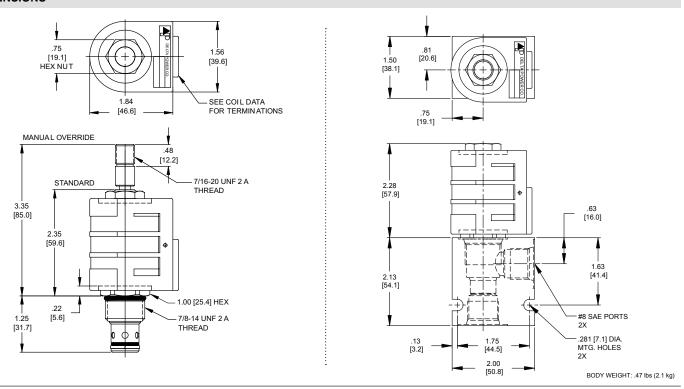
VALVE SPECIFICATIONS	
Nominal Flow	15 GPM (57 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage (150 SSU)	0-5 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.27 lbs (.12 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 2W
Cavity Tools Kit	·
(form tool, reamer, tap)	40500000
Seal Kit	21191200
-	

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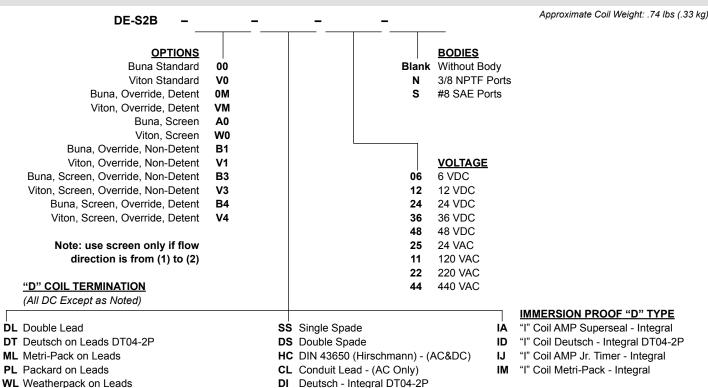




N 26/ 2019



### **ORDERING INFORMATION**







### HE-S2B PILOT OPERATED POPPET, 2 WAY NORMALLY CLOSED



### **DESCRIPTION**

"High Pressure" 10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally closed, pilot operated poppet valve with reverse flow energized and de-energized.

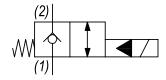
### **OPERATION**

When de-energized the HE-S2B acts as a check valve, allowing flow to pass from (2) to (1), while blocking flow from (1) to (2). When energized the valve opens allowing flow to pass from (1) to (2).

### **FEATURES**

- Hardened parts for long life.
- · Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

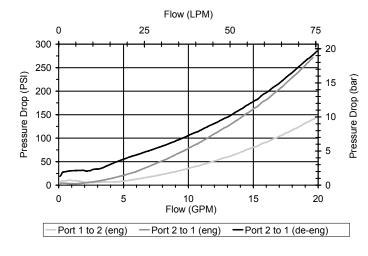
### **HYDRAULIC SYMBOL**





### PERFORMANCE

Actual Test Data (Cartridge Only)

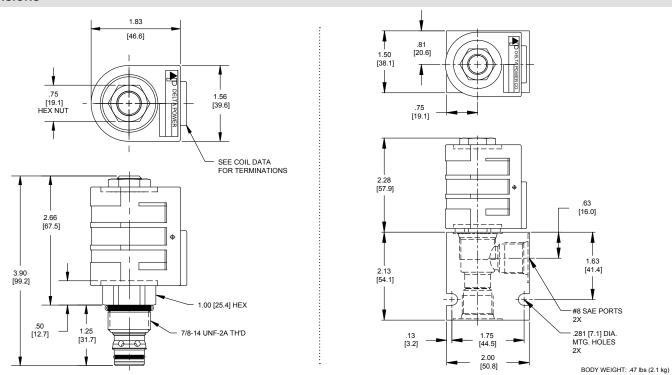


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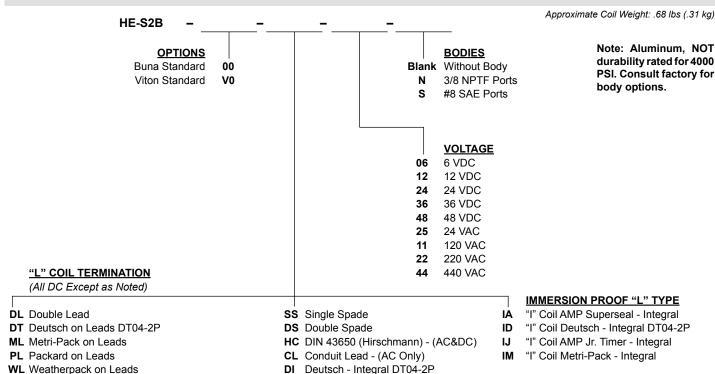
VALVE SPECIFICATIONS	
Nominal Flow	15 GPM (57 LPM)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	0-5 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.39 lbs (.17 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	50 ft-lbs (67.8 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500000
Seal Kit	21191200

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



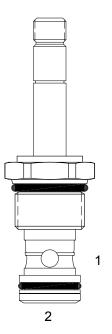


### **ORDERING INFORMATION**





### TT-S2B PILOT OPERATED POPPET, 2 WAY NORMALLY CLOSED



### **DESCRIPTION**

12 size, 1 1/16-12 thread, "Tecnord" series, solenoid operated, 2 way normally closed, pilot operated poppet valve with reverse flow energized and de-energized.

### **OPERATION**

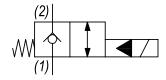
When de-energized the TT-S2B blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized the valve allows flow from (1) to (2) and from (2) to (1).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

### **FEATURES**

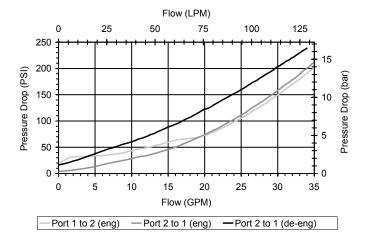
- · Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- · Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**



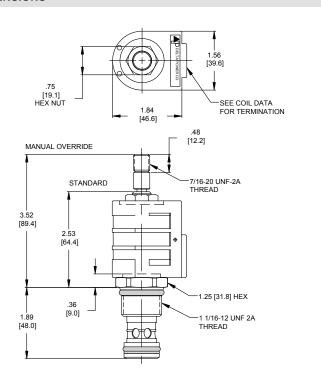
### **PERFORMANCE**

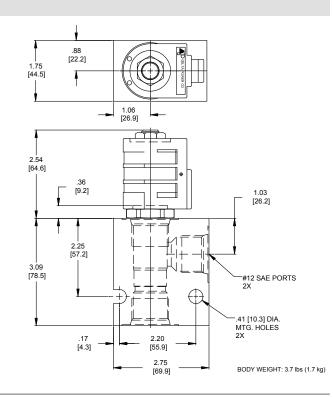
Actual Test Data (Cartridge Only)



VALVE SPECIFICATIONS	
Nominal Flow	25 GPM (95 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	0-5 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.49 lbs (.22 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	70 ft-lbs (94.9 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	TECNORD 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500032
Seal Kit	21191300







### **ORDERING INFORMATION**

Approximate Coil Weight: .74 lbs (.33 kg) TT-S2B **OPTIONS BODIES** Buna Standard 00 Blank Without Body Viton Standard V0 #12 SAE Ports Buna, Override, Detent 0M Viton, Override, Detent VM Buna, Screen A0 Viton, Screen W0 Buna, Override, Non-Detent В1 **VOLTAGE** Viton, Override, Non-Detent **V1** Buna, Screen, Override, Non-Detent 06 6 VDC **B3** Viton, Screen, Override, Non-Detent **V**3 12 12 VDC Buna, Screen, Override, Detent **B4** 24 24 VDC Viton, Screen, Override, Detent **V**4 36 36 VDC 48 48 VDC Note: use screen only if flow 25 24 VAC direction is from (1) to (2) 11 120 VAC 220 VAC 22 **"D" COIL TERMINATION** 440 VAC 44 (All DC Except as Noted) **IMMERSION PROOF "D" TYPE DL** Double Lead SS Single Spade "I" Coil AMP Superseal - Integral

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CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

HC DIN 43650 (Hirschmann) - (AC&DC)

**DS** Double Spade



DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

WL Weatherpack on Leads

PL Packard on Leads



IΑ

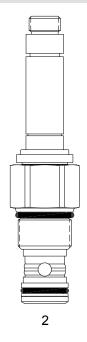
IJ

"I" Coil Deutsch - Integral DT04-2P

"I" Coil AMP Jr. Timer - Integral

"I" Coil Metri-Pack - Integral

### HT-S2B PILOT OPERATED POPPET, 2 WAY NORMALLY CLOSED



1

### **DESCRIPTION**

"High pressure" 12 size, 1 1/16-12 thread, "Tecnord" series, solenoid operated, 2 way normally closed, pilot operated poppet valve with reverse flow energized and de-energized.

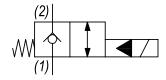
### **OPERATION**

When de-energized the HT-S2B blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized the valve allows flow from (1) to (2) and from (2) to (1).

### **FEATURES**

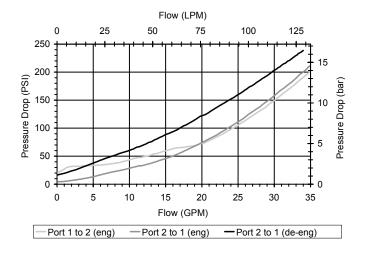
- · Hardened parts for long life.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

### **HYDRAULIC SYMBOL**



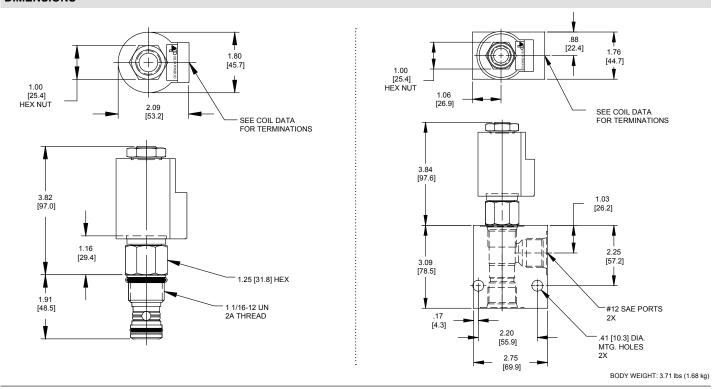
### **PERFORMANCE**

Actual Test Data (Cartridge Only)

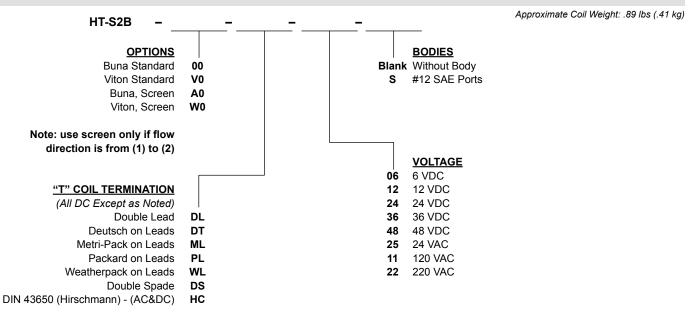


o 647 cSt)
to 120°C)
draulic Fluic
m)



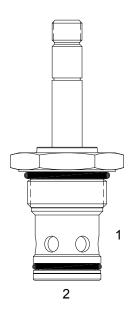


# **ORDERING INFORMATION**





# SJ-S2B PILOT OPERATED POPPET, 2 WAY NORMALLY CLOSED



# **DESCRIPTION**

16 size, 1 5/16-12 thread, "Super" series, solenoid operated, 2 way normally closed, pilot operated poppet valve with reverse flow energized and de-energized.

#### **OPERATION**

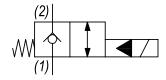
When de-energized the SJ-S2B blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized the valve allows flow from (1) to (2) and from (2) to (1).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

# **FEATURES**

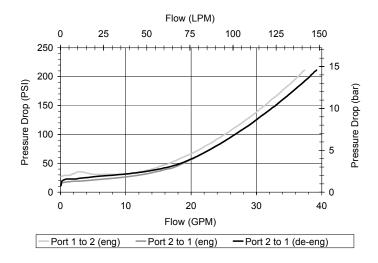
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- · Optional coil voltages and terminations.
- · Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

# **HYDRAULIC SYMBOL**



# **PERFORMANCE**

Actual Test Data (Cartridge Only)

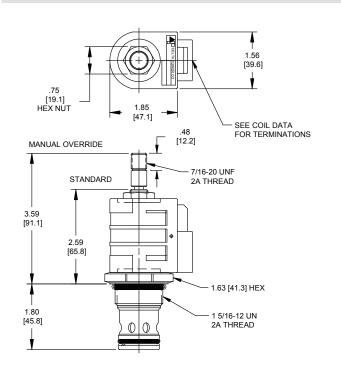


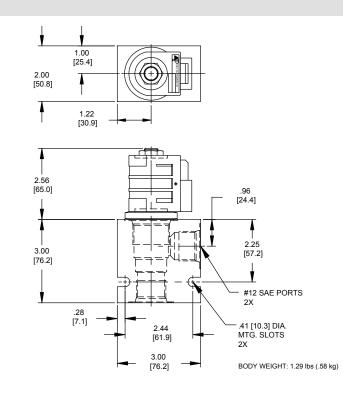
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VALVE SPECIFICATIONS	
Nominal Flow	30 GPM (114 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage (150 SSU)	0-10 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.72 lbs (.32 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	90 ft-lbs (122 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	SUPER 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500017
Seal Kit	21191401

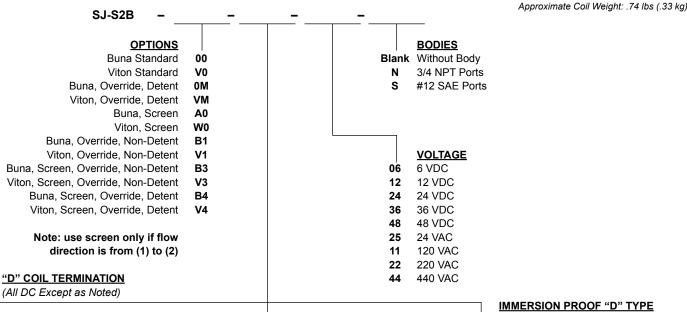
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.







#### **ORDERING INFORMATION**



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

SS Single Spade

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

"I" Coil AMP Superseal - Integral IΑ

"I" Coil Deutsch - Integral DT04-2P

IJ "I" Coil AMP Jr. Timer - Integral

"I" Coil Metri-Pack - Integral





# **SOLENOID OPERATED DIRECTIONAL CONTROLS**

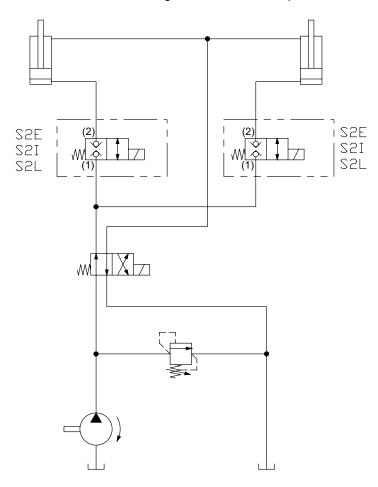


# 2 WAY 2 POSITION NORMALLY CLOSED BIDIRECTIONAL POPPET VALVES

2W2P NORMALLY CLOSED	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
(a)	0.20	4000	0.76	276	5/8-18	UA-S2E	SD42
	3	3600	11	250	3/4-16	PB-S2I	SD44
(7)	3	3000	11	207	7/8-14	DE-S2I	SD46
(2) (1)	12	5000	45	345	3/4-16	HB-S2L	SD48

# **TYPICAL SCHEMATIC**

Typical application for the S2E, S2I, and S2L is where load holding in both directions is required.





# UA-S2E POPPET, 2 WAY, NORMALLY CLOSED, BIDIRECTIONAL

# 

# **DESCRIPTION**

7 size, 5/8-18 thread, "Mini" series, solenoid operated, 2 way normally closed, bidirectional poppet valve.

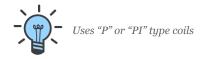
#### **OPERATION**

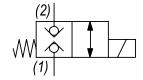
When de-energized the UA-S2E blocks flow from (1) to (2) and (2) to (1). When energized, the valve allows flow from (1) to (2) and (2) to (1).

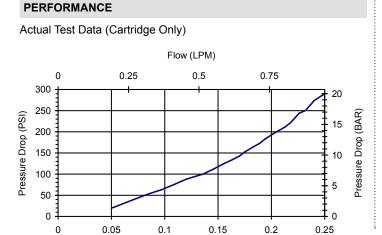
# **FEATURES**

- · Hardened parts for long life.
- · Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.

# **HYDRAULIC SYMBOL**



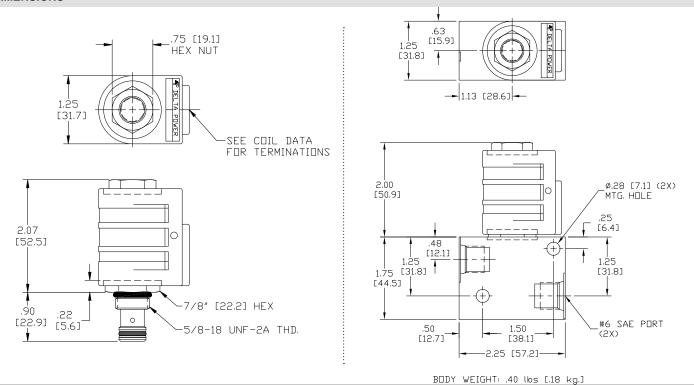




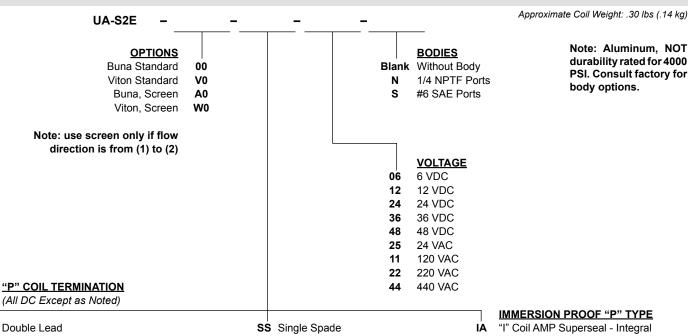
Flow (GPM)
-Port 1 to 2 & 2 to 1 (eng)

VALVE SPECIFICATIONS	
Nominal Flow	0.20 GPM (0.76 LPM)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	0-10 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.18 lbs (.08 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	15 ft-lbs (20.3 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	MINI 2W
Cavity Form Tool (Finishing)	40500003
Seal Kit	21191003





#### **ORDERING INFORMATION**



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

ID "I" Coil Deutsch - Integral DT04-2P

"I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral

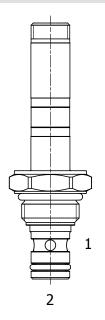
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# PB-S2I DIRECT ACTING POPPET, 2 WAY, NORMALLY CLOSED, BIDIRECTIONAL



# **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 2 way normally closed, bidirectional poppet valve.

#### **OPERATION**

When de-energized the PB-S2I blocks flow from (1) to (2) and from (2) to (1). When energized the valve allows flow from (1) to (2) and from (2) to (1).

**MANUAL OVERRIDE OPTION:** to override, turn clockwise the manual override screw. To release, turn the manual override screw counter-clockwise.

# **FEATURES**

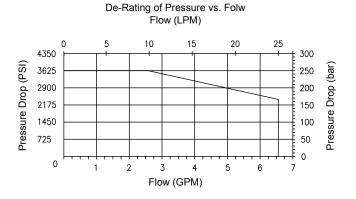
- · Hardened parts for long life.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- · Unitized, molded coil design.
- · Continuous duty rated solenoid.
- · Optional coil voltages and terminations.

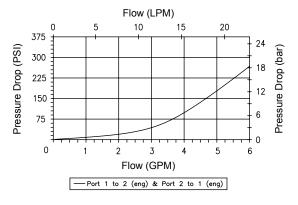


For higher pressure and higher flow option for this function see HB-S2L  $\,$ 

# **PERFORMANCE**

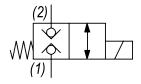
Actual Test Data (Cartridge Only)





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# **HYDRAULIC SYMBOL**



VALVE SPECIFICATIONS	
Nominal Flow	3 GPM (11 LPM)
Rated Operating Pressure	3600 PSI (250 bar)
Typical Internal Leakage	0-10 drops/min at 3600 PSI
(150 SSU)	(250 bar)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 210°F (-40° to 100°C)
	BUNA seals
	-4° to 250°F (-20° to 120°C)
	VITON seals
Weight	.29 lbs (.13 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lb (5.4-8.1 Nm)
Cavity	POWER 2W
Cavity Tools Kit	40500005
Seal Kit	Buna Kit: 64900222
	Viton Kit:64900223

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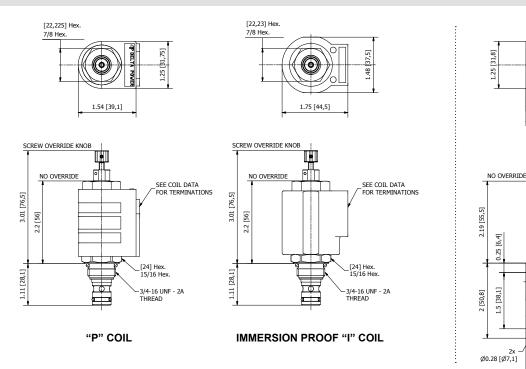


2 [50,8]

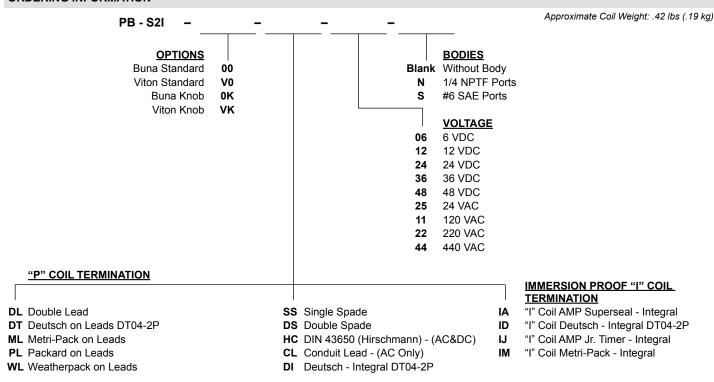
1.5 [38.1]

0.25 [6,4]

#### **DIMENSIONS**



#### **ORDERING INFORMATION**



### For Optional Coil Terminations See Coil Section





#### DE-S2I DIRECT ACTING POPPET, 2 WAY, NORMALLY CLOSED, BIDIRECTIONAL



# **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally closed, bidirectional poppet valve.

#### **OPERATION**

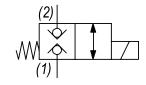
When de-energized the DE-S2I blocks flow from (1) to (2) and (2) to (1). When energized the valve allows flow from (1) to (2) and (2) to (1).

OPERATION OF MANUAL OVERRIDE OPTION: to override, turn the manual override screw clockwise. To release turn the manual override screw counter-clockwise.

#### **FEATURES**

- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

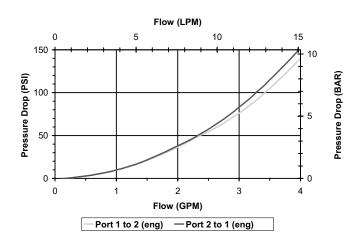
# **HYDRAULIC SYMBOL**





# **PERFORMANCE**

Actual Test Data (Cartridge Only)

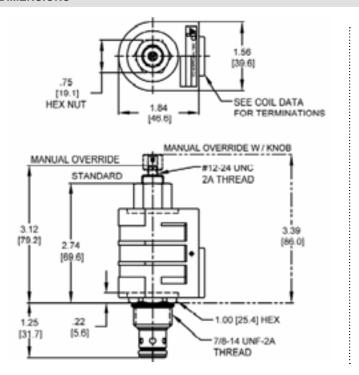


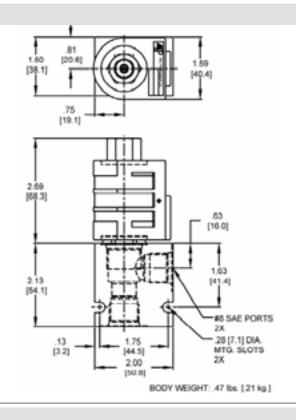
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VALVE SPECIFICATIONS	
Nominal Flow	3 GPM (11 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	0-10 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.21 lbs. (.09 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500000
Seal Kit	21191202

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.







#### **ORDERING INFORMATION**

DE-S2I **OPTIONS BODIES** Buna Standard 00 Blank Without Body Viton Standard V0 N 3/8 NPT Ports Buna, Override, Detent 0M S #8 SAE Ports Viton, Override, Detent VM Buna, Override, Knob ٥ĸ WK Viton, Override, Knob Buna, Screen A0 **VOLTAGE** Viton, Screen W0 Buna, Screen, Override 06 6 VDC B2 Viton, Screen, Override 12 12 VDC V2 Buna, Screen, Override, Knob **B5** 24 24 VDC Viton, Screen, Override, Knob 36 36 VDC 48 48 VDC Note: use screen only if flow 25 24 VAC direction is from (1) to (2) 11 120 VAC 220 VAC 22 **"D" COIL TERMINATION** 440 VAC 44 (All DC Except as Noted)

IMMERSION PROOF "D" TYPE

Approximate Coil Weight: .72 lbs (.32 kg)

IA "I" Coil AMP Superseal - Integral

ID "I" Coil Deutsch - Integral DT04-2P

IJ "I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral

**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

SS Single Spade

DS Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

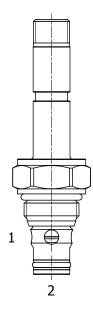
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# HB-S2L PILOTED OPERATED POPPET, 2 WAY NORMALLY CLOSED, BIDIRECTIONAL



# DESCRIPTION

8 size, 3/4-16 thread, "Power" series, solenoid operated, 2 way normally closed, bidirectional poppet valve.

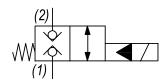
#### **OPERATION**

When de-energized the HB-S2L blocks flow from (1) to (2) and (2) to (1). When energized the valve allows flow from (1) to (2) and (2) to (1).

# **FEATURES**

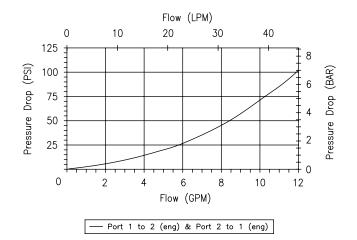
- Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- · Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

# **HYDRAULIC SYMBOL**



# **PERFORMANCE**

Actual Test Data (Cartridge Only)

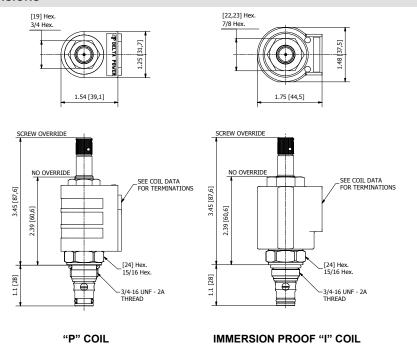


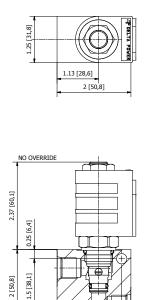
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VALVE SPECIFICATIONS	
Nominal Flow	12 GPM (45 LPM)
Rated Operating Pressure	5000 PSI (345 bar)
Typical Internal Leakage	0-10 drops/min
(150 SSU)	
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.26 lbs (.12 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	35 ft-lbs (47 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 2W
Cavity Tools Kit	40500005
Seal Kit	21191102

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.







1.5 [38,1]

0.25 [6,4]

Ø0.28 [Ø7.1]

#### **ORDERING INFORMATION**

**HB - S2L CONSULT FACTORY** FOR BODY **OPTIONS** Buna Standard 00 Viton Standard V0 Buna, Override 0M Viton, Override VM Buna, Screen **VOLTAGE** A0 Viton, Screen 06 6 VDC W<sub>0</sub> 12 VDC Buna, Screen, Override **B4** 12 24 VDC Viton, Screen, Override 24 36 36 VDC Note: use screen only if flow 48 48 VDC direction is from (1) to (2) 25 24 VAC 11 120 VAC 22 220 VAC 44 440 VAC **"P" COIL TERMINATION** 

Approximate Coil Weight: .42 lbs (.19 kg)

Note: Aluminum Body Not durability rated for 5000 PSI (345 bar), consult factory for high pressure body options.

# IMMERSION PROOF "I" COIL **TERMINATION**

- "I" Coil AMP Superseal Integral "I" Coil Deutsch - Integral DT04-2P
- "I" Coil AMP Jr. Timer Integral
- "I" Coil Metri-Pack Integral

For Optional Coil Terminations See Coil Section

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

HC DIN 43650 (Hirschmann) - (AC&DC)

SS Single Spade

**DS** Double Spade



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads WL Weatherpack on Leads



IΑ

ID

IJ

IM

# **SOLENOID OPERATED DIRECTIONAL CONTROLS**

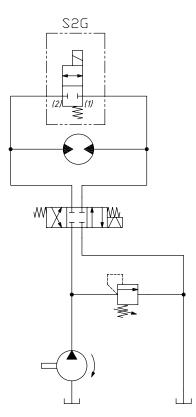


# 2 WAY 2 POSITION NORMALLY CLOSED SPOOL VALVES

2W2P NORMALLY CLOSED	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
	1.5	4000	6	276	5/8-18	UA-S2G	SD52
(2)	8	3000	30	207	3/4-16	PB-S2G	SD54
(1) T	8	3000	30	207	7/8-14	DE-S2G	SD56
	15	4000	57	276	7/8-14	HE-S2G	SD58

# **TYPICAL SCHEMATIC**

Typical application for the S2G is to provide deceleration or unloading of a hydraulic motor.



# UA-S2G DIRECT ACTING SPOOL, 2 WAY NORMALLY CLOSED



# **DESCRIPTION**

7 size, 5/8-18 thread, "Mini" series, solenoid operated, 2 way normally closed, spool valve.

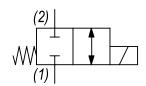
#### **OPERATION**

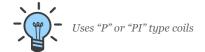
When de-energized the UA-S2G blocks flow from (1) to (2) and (2) to (1). When energized, the valve allows flow from (1) to (2) and (2) to (1).

# **FEATURES**

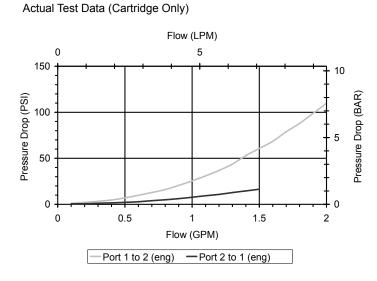
- · Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

# **HYDRAULIC SYMBOL**



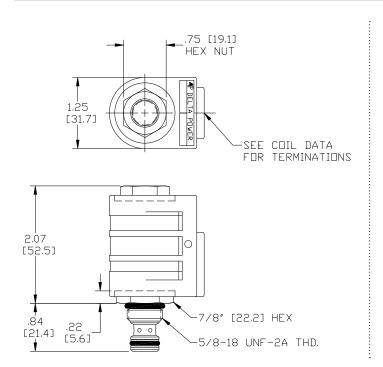


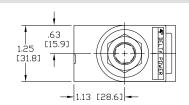
# PERFORMANCE

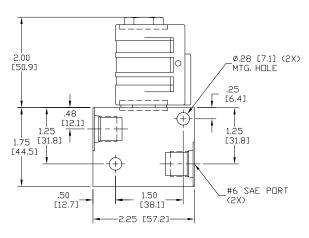


VALVE SPECIFICATIONS	
Nominal Flow	1.5 GPM (6 LPM)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	8 cu in/min (131 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.12 lbs (.05 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	15 ft-lbs (20.3 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	MINI 2W
Cavity Form Tool (Finishing)	40500003
Seal Kit	21191002



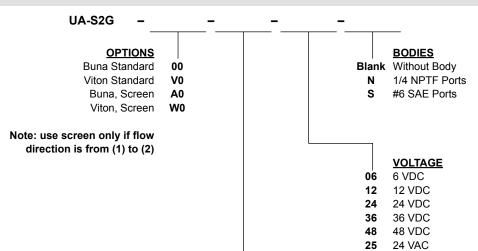






BODY WEIGHT: .40 lbs [.18 kg.]

#### **ORDERING INFORMATION**



Note: Aluminum, NOT

Approximate Coil Weight: .30 lbs (.14 kg)

durability rated for 4000 PSI. Consult factory for body options.

# (All DC Except as Noted)

**DL** Double Lead DT Deutsch on Leads DT04-2P

**"P" COIL TERMINATION** 

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

SS Single Spade

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

# **IMMERSION PROOF "P" TYPE**

"I" Coil AMP Superseal - Integral

IΑ ID "I" Coil Deutsch - Integral DT04-2P

"I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





11

22

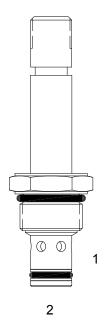
44

120 VAC 220 VAC

440 VAC

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# PB-S2G DIRECT ACTING SPOOL, 2 WAY NORMALLY CLOSED



# **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 2 way normally closed, spool valve.

#### **OPERATION**

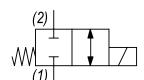
When de-energized the PB-S2G blocks flow from (1) to (2) and (2) to (1). When energized the valve allows flow from (1) to (2) and (2) to (1).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

# **FEATURES**

- · Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- · Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

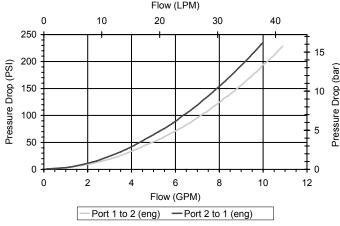
# **HYDRAULIC SYMBOL**





Operational shift limit in (2) to (1) direction is 4 GPM (15 LPM). For shifted flow performance consult chart.

# PERFORMANCE Actual Test Data (Cartridge Only) Flow (LPM)

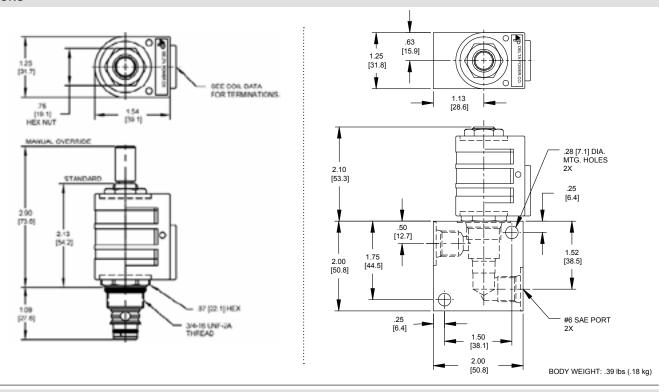


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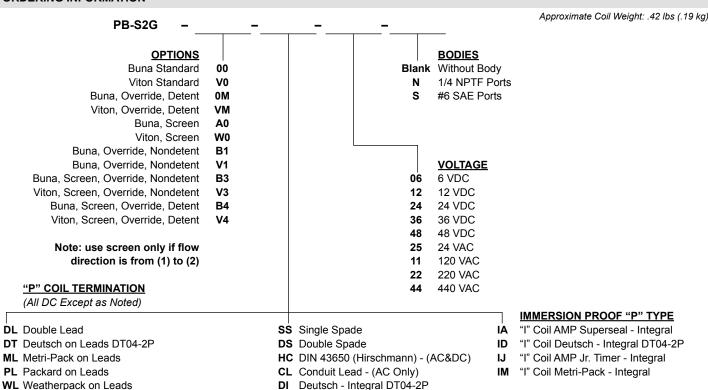
VALVE SPECIFICATIONS					
Nominal Flow	8 GPM (30 LPM) from (1) to (2)				
	4 GPM (15 LPM) from (2) to (1)				
Rated Operating Pressure	3000 PSI (207 bar)				
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min)				
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)				
Filtration	ISO 18/16/13				
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)				
Weight	.19 lbs (.09 kg)				
Operating Fluid Media	General Purpose Hydraulic Fluid				
Cartridge Torque Requirements	25 ft-lbs (34 Nm)				
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)				
Cavity	POWER 2W				
Cavity Tools Kit					
(form tool, reamer, tap)	40500005				
Seal Kit	21191102				

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#### **ORDERING INFORMATION**





# DE-S2G DIRECT ACTING SPOOL, 2 WAY NORMALLY CLOSED



# **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally closed, spool valve.

#### **OPERATION**

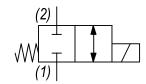
When de-energized the DE-S2G blocks flow from (1) to (2) and (2) to (1). When energized the valve allows flow from (1) to (2) and (2) to (1).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

# **FEATURES**

- · Hardened parts for long life.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

# **HYDRAULIC SYMBOL**

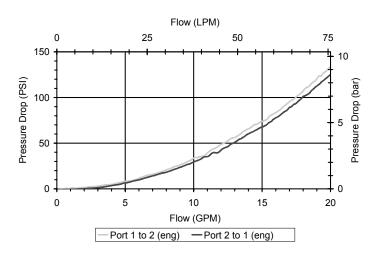




Operational shift limit 8 GPM (30 LPM) and 5 GPM (19 LPM). For shifted flow performance consult chart. For higher flow or pressure see HE-S2G.

# **PERFORMANCE**

Actual Test Data (Cartridge Only)

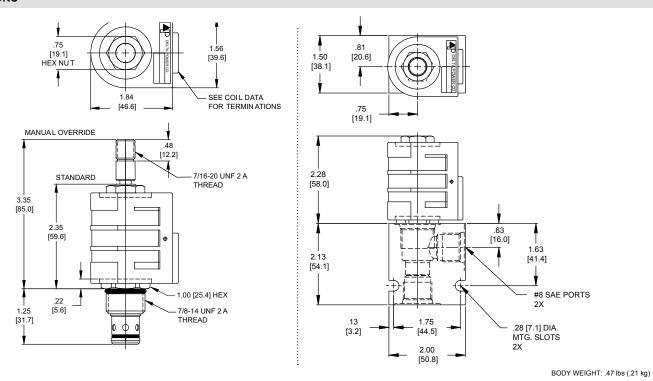


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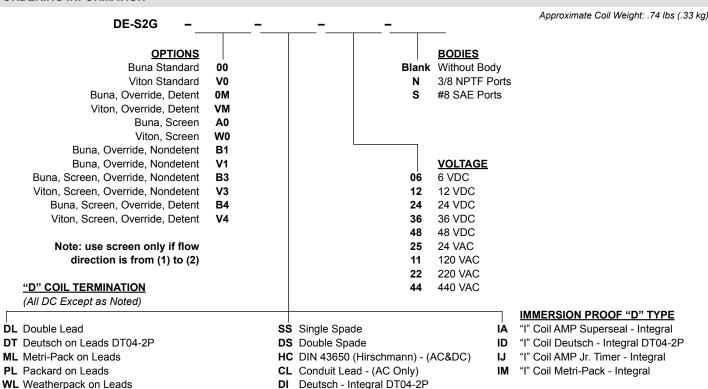
8 GPM (30 LPM) from (1) to (2)
5 GPM (19 LPM) from (2) to (1)
3000 PSI (207 bar)
5 cu in/min (82 ml/min)
36 to 3000 SSU (3 to 647 cSt)
ISO 18/16/13
-40° to 250°F (-40° to 120°C)
.26 lbs (.12 kg)
General Purpose Hydraulic Fluid
30 ft-lbs (40.6 Nm)
4-6 ft-lbs (5.4-8.1 Nm)
DELTA 2W
40500000
21191202

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





#### **ORDERING INFORMATION**







# HE-S2G DIRECT ACTING SPOOL, 2 WAY NORMALLY CLOSED



# **DESCRIPTION**

"High Pressure" 10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally closed, spool valve.

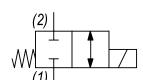
#### **OPERATION**

When de-energized the HE-S2G blocks flow from (1) to (2) and (2) to (1). When energized the valve allows flow from (1) to (2) and (2) to (1).

# **FEATURES**

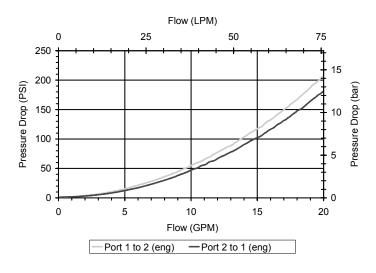
- · Hardened parts for long life.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

# **HYDRAULIC SYMBOL**





# PERFORMANCE Actual Test Data (Cartridge Only)

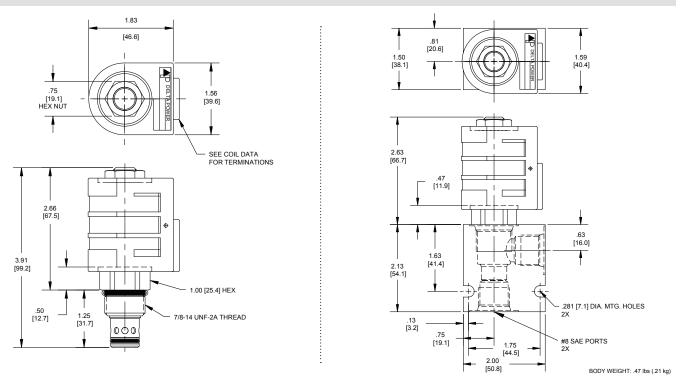


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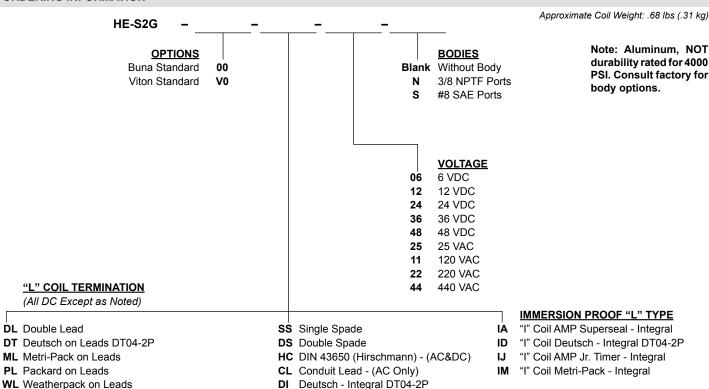
VALVE SPECIFICATIONS	
Nominal Flow	15 GPM (57 LPM) from (1) to (2)
	6 GPM (23 LPM) from (2) to (1)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	8 cu in/min (131 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.39 lbs (.17 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	35 ft-lbs (47.5 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500000
Seal Kit	21191202

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#### **ORDERING INFORMATION**





# 2 WAY 2 POSITION NORMALLY OPEN POPPET VALVES

2W2P NORMALLY OPEN	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
(2) (1)	10	3500	38	241	3/4-16	PB-S2C	SD62
	12	5000	45	345	3/4-16	HB-S2C	SD64
	15	3500	57	241	7/8-14	DE-S2C	SD68
(1) A	30	3000	114	207	1 1/16-12	TT-S2C	SD70
	40	3000	151	207	1 5/16-12	SJ-S2C	SD72
	40	4350	151	300	1 5/16-12	HJ-S2C	SD74
	10	3500	38	241	3/4-16	PB-S2D	SD76
	12	5000	45	345	3/4-16	HB-S2D	SD78
	15	3500	57	241	7/8-14	DE-S2D	SD80
	30	3000	114	207	1 1/16-12	TT-S2D	SD82
	40	3000	151	207	1 5/16-12	SJ-S2D	SD84
(2) (1)	8	2000	30	138	3/4-16	PB-S2J	SD66

# 2 WAY 2 POSITION NORMALLY OPEN BIDIRECTIONAL POPPET VALVES

2W2P NORMALLY OPEN	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
(2) (1)	12	5000	45	345	3/4-16	HB-S2K	SD86

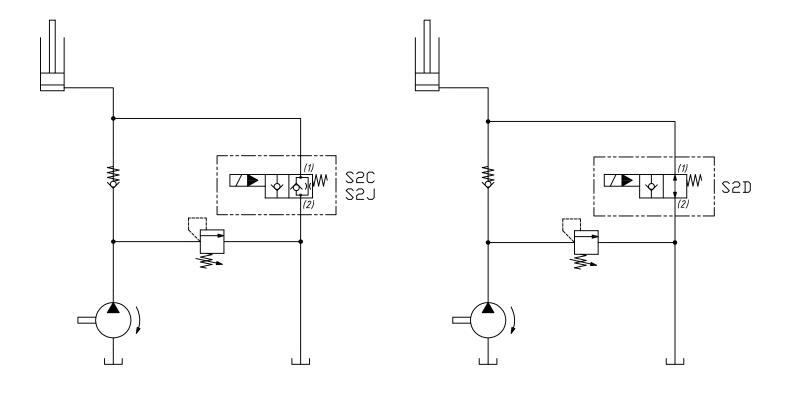


# **TYPICAL SCHEMATIC**

Typical application for the S2C is a pump unloading circuit when high flow and low pressure drop is required.

Typical application for the S2D is for when free flow is required in both directions to float the cylinder.

Typical application for the S2J is for low pressure applications where the soft seat gives better leakage control.



# PB-S2C PILOT OPERATED POPPET, 2 WAY NORMALLY OPEN



# **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 2 way normally open, pilot operated poppet valve with free reverse flow energized.

#### **OPERATION**

When de-energized the PB-S2C allows flow from (1) to (2) and restricted flow from (2) to (1). When energized the valve blocks flow from (1) to (2) and allows flow from (2) to (1).

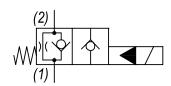
**OPERATION OF MANUAL OVERRIDE OPTION:** to override, turn the manual override screw clockwise.

To release turn the manual override screw counterclockwise.

# **FEATURES**

- Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- · Unitized, molded coil design.
- · Continuous duty rated solenoid.
- · Optional coil voltages and terminations.
- · Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

# **HYDRAULIC SYMBOL**

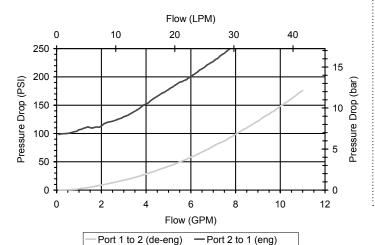




Unshifted limit 10 GPM (38 LPM) from (1) to (2) when deenergized. For shifted flow performance consult chart.

# PERFORMANCE

Actual Test Data (Cartridge Only)

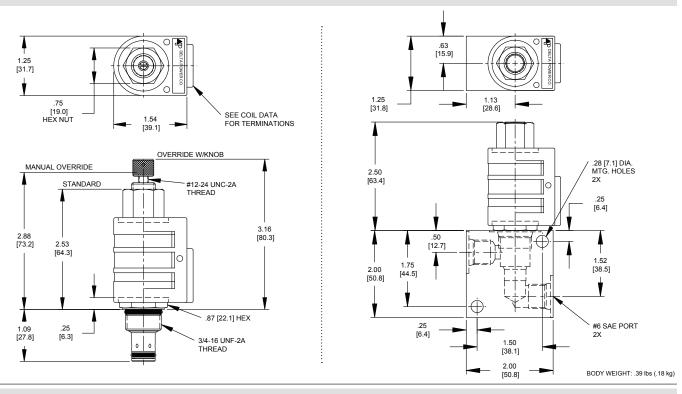


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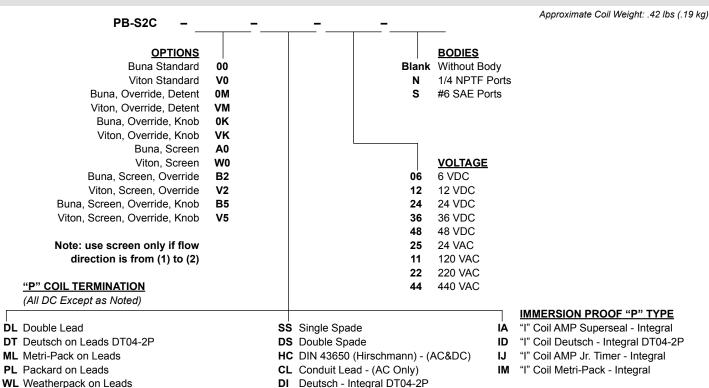
VALVE SPECIFICATIONS	
Nominal Flow	10 GPM (38 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage (150 SSU)	0-5 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.22 lbs (.10 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500005
Seal Kit	21191100

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



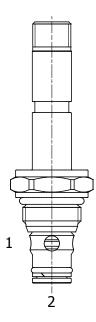


#### **ORDERING INFORMATION**





#### HB-S2C PILOT OPERATED POPPET, 2 WAY NORMALLY OPEN



# **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 2 way normally open, pilot operated poppet valve with reverse flow energized.

#### **OPERATION**

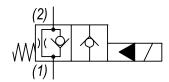
When de-energized the HB-S2C allows flow from (1) to (2) and restricted flow from (2) to (1). When energized the valve blocks flow from (1) to (2) and allows flow from (2) to (1).

MANUAL OVERRIDE OPTION: to override, turn the manual override screw clockwise. To release, turn the manual override screw counter-clockwise.

# **FEATURES**

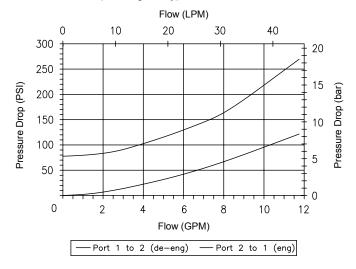
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

# **HYDRAULIC SYMBOL**



### **PERFORMANCE**

Actual Test Data (Cartridge Only)

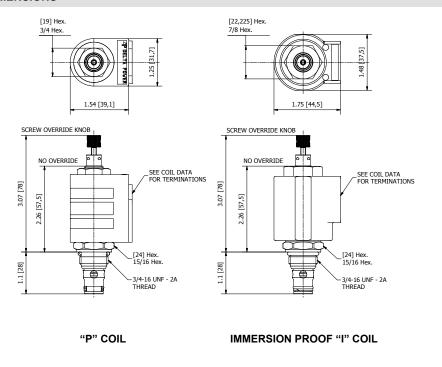


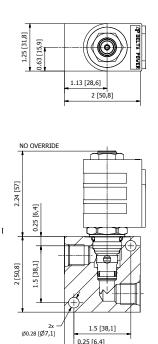
VALVE SPECIFICATIONS	
Nominal Flow	12 GPM (45 LPM)
Rated Operating Pressure	5000 PSI (345 bar)
Typical Internal Leakage	0-5 drops/min at 5000 PSI
(150 SSU)	(345 bar)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 210°F (-40° to 100°C)
	BUNA seals
	-4° to 250°F (-20° to 120°C)
	VITON seals
Weight	.29 lbs (.13 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	35 ft-lbs (47 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 2W
Cavity Tools Kit	40500005
Seal Kit	21191100

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



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#### **ORDERING INFORMATION**

HB-S2C **OPTIONS BODIES Buna Standard** 00 Blank Without Body Viton Standard V0 Ν 1/4 NPTF Ports s Buna, Override, Knob 0K #6 SAE Ports ٧ĸ Viton, Override, Knob **VOLTAGE** Buna, Screen A0 Viton, Screen W0 06 6 VDC Buna, Screen, Override, Knob **B5** 12 12 VDC Viton, Screen, Override, Knob 24 VDC V5 24 36 36 VDC 48 VDC 48 Note: use screen only if flow 25 24 VAC direction is from (1) to (2) 11 120 VAC 22 220 VAC 440 VAC **"P" COIL TERMINATION** 

Note: Aluminum Body Not durability rated for 5000 PSI (345 bar), consult factory for high pressure body options.

Approximate Coil Weight: .42 lbs (.19 kg)

# IMMERSION PROOF "I" COIL TERMINATION

IA "I" Coil AMP Superseal - Integral
ID "I" Coil Deutsch - Integral DT04-2P
IJ "I" Coil AMP Jr. Timer - Integral
IM "I" Coil Metri-Pack - Integral

# For Optional Coil Terminations See Coil Section

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SS Single Spade

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

**CL** Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

WL Weatherpack on Leads

PL Packard on Leads

# PB-S2J PILOT OPERATED POPPET, 2 WAY NORMALLY OPEN, SOFT SEAT



# **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 2 way normally open, pilot operated soft seat poppet valve with free reverse flow energized.

#### **OPERATION**

When de-energized the PB-S2J allows flow from (1) to (2) and restricts flow from (2) to (1). When energized the valve blocks flow from (1) to (2) and allows free flow from (2) to (1).

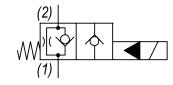
**OPERATION OF MANUAL OVERRIDE OPTION:** to override, turn the manual override screw clockwise.

To release turn the manual override screw counterclockwise.

# **FEATURES**

- Soft seat for ultra low leakage.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- · Optional coil voltages and terminations.
- · Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

# **HYDRAULIC SYMBOL**

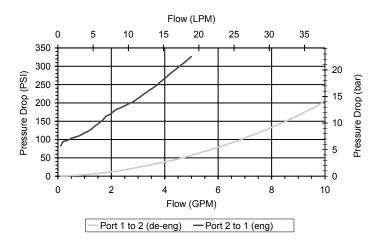




Unshifted limit 6 GPM (23 LPM) from (1) to (2) energized. For shifted flow performance consult chart.

# PERFORMANCE

Actual Test Data (Cartridge Only)

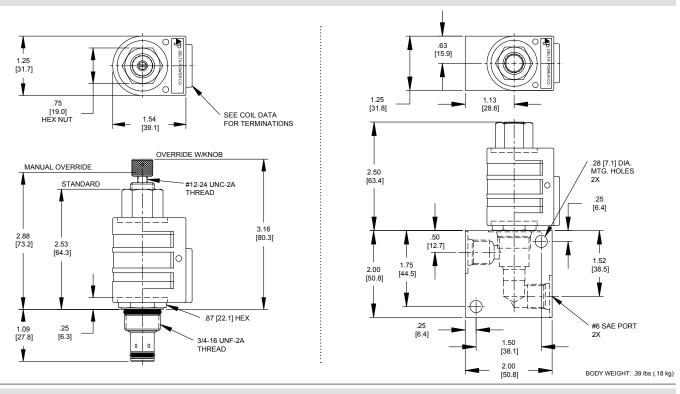


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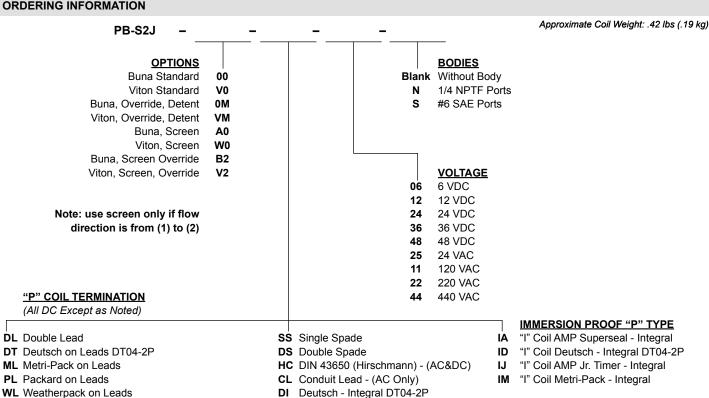
VALVE SPECIFICATIONS	
Nominal Flow	8 GPM (30 LPM)
Rated Operating Pressure	2000 PSI (138 bar)
Typical Internal Leakage (150 SSU)	Negligible
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-35° to 200°F (-37° to 93°C)
Weight	.21 lbs (.10 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500005
Seal Kit	21191100

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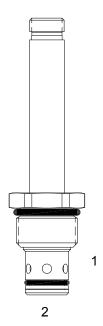


#### **ORDERING INFORMATION**





#### DE-S2C PILOT OPERATED POPPET, 2 WAY NORMALLY OPEN



# **DESCRIPTION**

10 size, 7/8-14 thread. "Delta" series, solenoid operated, 2 way normally open, pilot operated poppet valve with free reverse flow energized.

#### **OPERATION**

When de-energized the DE-S2C allows flow to pass from (1) to (2), but restricts flow from (2) to (1). When energized the valve blocks flow from (1) to (2) but allows free reverse flow from (2) to (1).

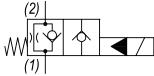
**OPERATION OF MANUAL OVERRIDE OPTION:** to override, turn the manual override screw clockwise.

To release turn the manual override screw counterclockwise.

# **FEATURES**

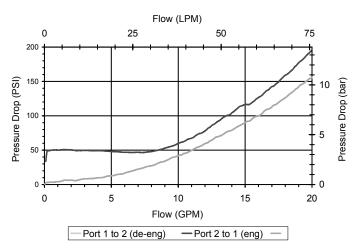
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

# **HYDRAULIC SYMBOL**



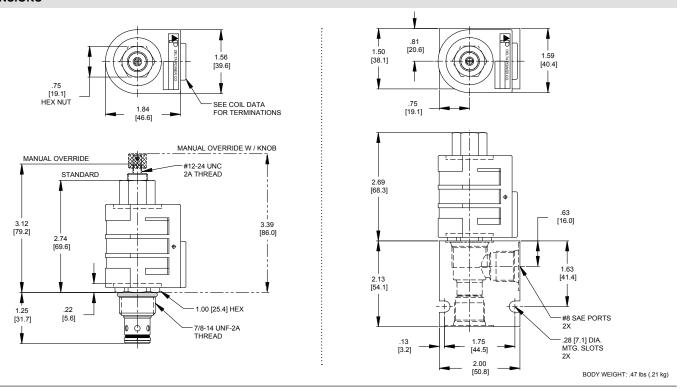
# **PERFORMANCE**

Actual Test Data (Cartridge Only)

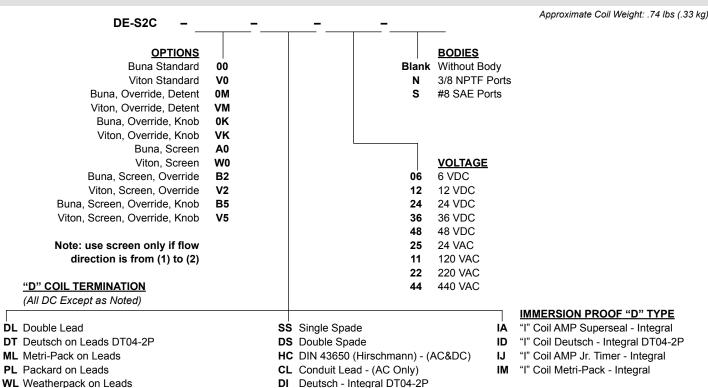


VALVE SPECIFICATIONS	
Nominal Flow	15 GPM (57 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage (150 SSU)	0-5 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.29 lbs (.13 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500000
Seal Kit	21191200





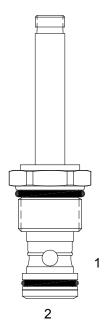
#### **ORDERING INFORMATION**







# TT-S2C PILOT OPERATED POPPET, 2 WAY NORMALLY OPEN



# **DESCRIPTION**

12 size, 1 1/16-12 thread, "Tecnord" series, solenoid operated, 2 way normally open, pilot operated poppet valve with free reverse flow energized.

#### **OPERATION**

When de-energized the TT-S2C allows flow to pass from (1) to (2), but restricts flow from (2) to (1). When energized the valve blocks flow from (1) to (2) but allows free reverse flow from (2) to (1).

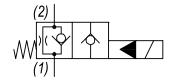
OPERATION OF MANUAL OVERRIDE OPTION: to override, turn the manual override screw clockwise.

To release turn the manual override screw counterclockwise.

# **FEATURES**

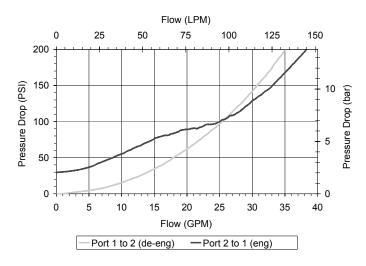
- Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- · Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

# **HYDRAULIC SYMBOL**



# **PERFORMANCE**

Actual Test Data (Cartridge Only)

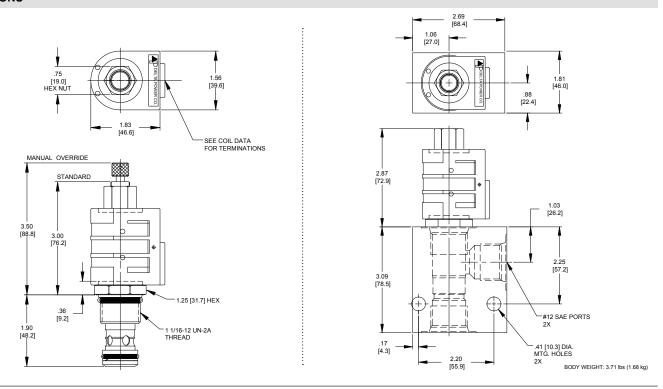


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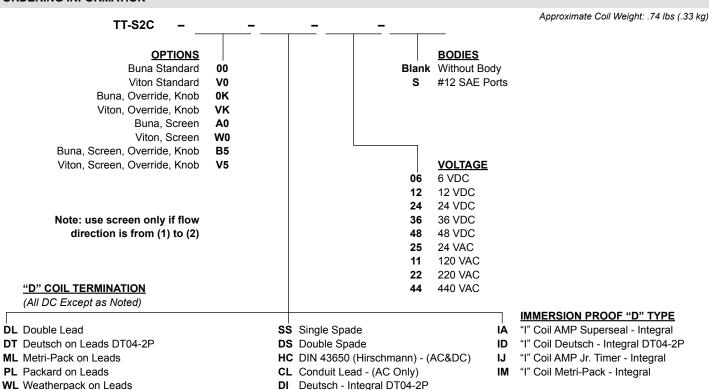
VALVE SPECIFICATIONS	
Nominal Flow	30 GPM (114 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	0-10 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.51 lbs (.23 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	70 ft-lbs (94.9 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	TECNORD 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500032
Seal Kit	21191300

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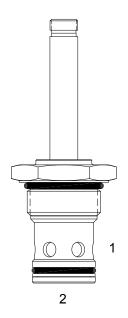
#### **ORDERING INFORMATION**







# SJ-S2C PILOT OPERATED POPPET, 2 WAY NORMALLY OPEN



# **DESCRIPTION**

16 size, 1 5/16-12 thread, "Super" series, solenoid operated, 2 way normally open, pilot operated poppet valve with free reverse flow energized.

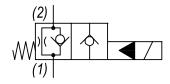
# **OPERATION**

When de-energized the SJ-S2C allows flow to pass from (1) to (2), but restricts flow from (2) to (1). When energized the valve blocks flow from (1) to (2) but allows free reverse flow from (2) to (1).

#### **FEATURES**

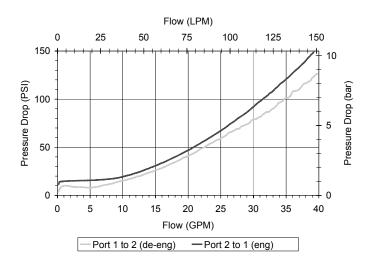
- Hardened parts for long life.
- · Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

# **HYDRAULIC SYMBOL**



# **PERFORMANCE**

Actual Test Data (Cartridge Only)

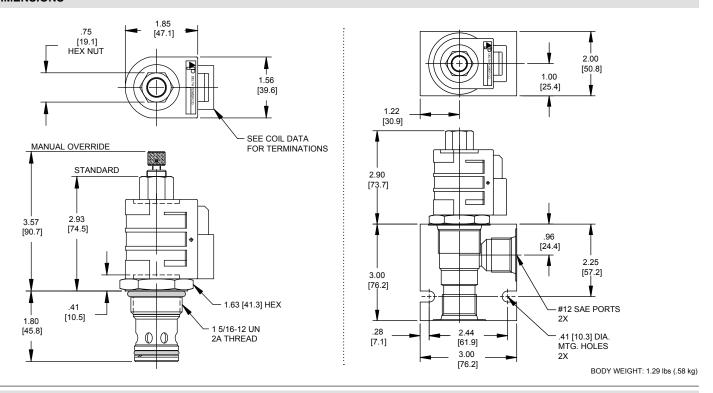


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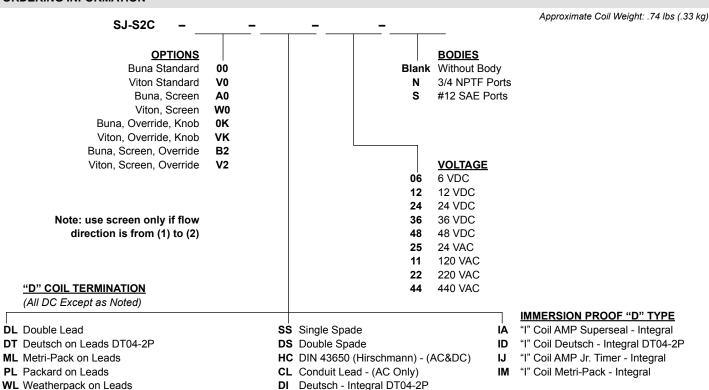
VALVE SPECIFICATIONS	
Nominal Flow	40 GPM (151 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	0-10 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.74 lbs (.33 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	90 ft-lbs (122 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	SUPER 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500017
Seal Kit	21191400

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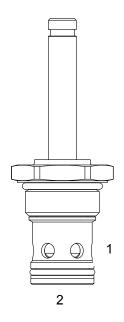


### **ORDERING INFORMATION**





### HJ-S2C PILOT OPERATED POPPET, 2 WAY NORMALLY OPEN



### **DESCRIPTION**

"High Pressure" 16 size, 1 5/16-12 thread, "Super" series, solenoid operated, 2 way normally open, pilot operated poppet valve with free reverse flow energized.

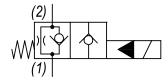
### **OPERATION**

When de-energized the HJ-S2C allows flow to pass from (1) to (2), but restricts flow from (2) to (1). When energized the valve blocks flow from (1) to (2) but allows free reverse flow from (2) to (1).

### **FEATURES**

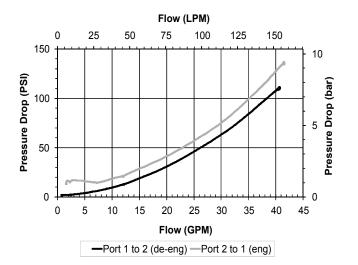
- Hardened parts for long life.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

### **HYDRAULIC SYMBOL**



### **PERFORMANCE**

Actual Test Data (Cartridge Only)

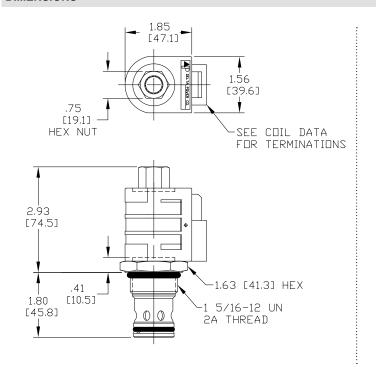


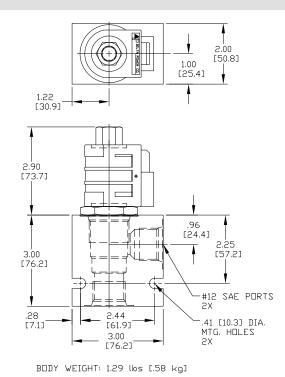
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VALVE SPECIFICATIONS	
Nominal Flow	40 GPM (151 LPM)
Rated Operating Pressure	4350 PSI (300 bar)
Typical Internal Leakage (150 SSU)	0-10 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.74 lbs (.33 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	115 ft-lbs (156 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	SUPER 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500017
Seal Kit	21191400

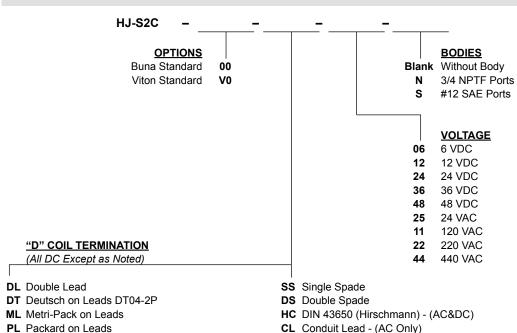
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.







### **ORDERING INFORMATION**



Approximate Coil Weight: .74 lbs (.33 kg)

Note: Aluminum, NOT durability rated for 4350 PSI. Consult factory for body options.

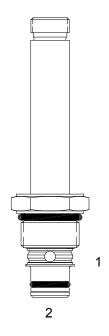
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

DI Deutsch - Integral DT04-2P



WL Weatherpack on Leads

### PB-S2D PILOT OPERATED POPPET, 2 WAY NORMALLY OPEN



### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 2 way normally open, pilot operated poppet valve with free reverse flow energized and de-energized.

### **OPERATION**

When de-energized the PB-S2D allows flow from (1) to (2) or (2) to (1).

When energized the valve blocks flow from (1) to (2) and allows flow from (2) to (1).

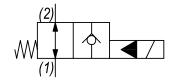
OPERATION OF MANUAL OVERRIDE OPTION: to override, turn the manual override screw clockwise.

To release turn the manual override screw counterclockwise.

### **FEATURES**

- Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- · Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**

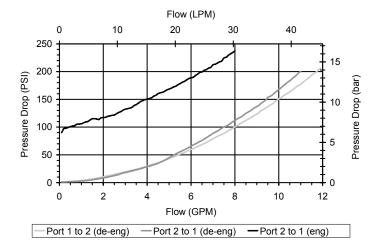




Unshifted limit of 10 GPM (38 LPM) from (1) to (2) energized and from (2) to (1) de-energized. For shifted flow performance consult chart.

### **PERFORMANCE**

Actual Test Data (Cartridge Only)

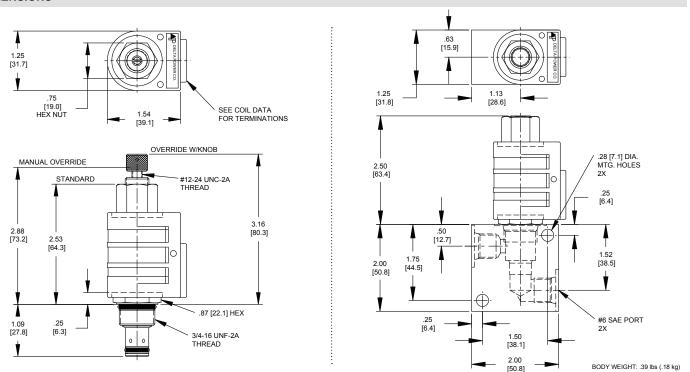


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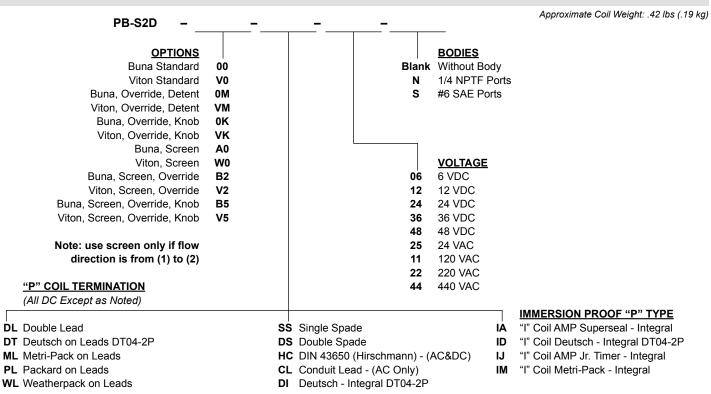
VALVE SPECIFICATIONS	
Nominal Flow	10 GPM (38 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage (150 SSU)	0-5 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.22 lbs (.10 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500005
Seal Kit	21191100

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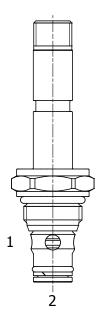


### **ORDERING INFORMATION**





### HB-S2D PILOT OPERATED POPPET, 2 WAY NORMALLY OPEN



### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 2 way normally open, pilot operated poppet valve with reverse flow energized and de-energized.

### **OPERATION**

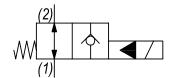
When de-energized the HB-S2D allows flow from (1) to (2) or from (2) to (1). When energized the valve blocks flow from (1) to (2) and allows flow from (2) to (1).

MANUAL OVERRIDE OPTION: to override, turn the manual override screw clockwise. To release, turn the manual override screw counter-clockwise.

### **FEATURES**

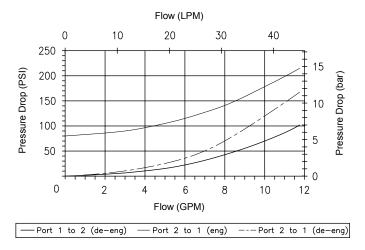
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**



### **PERFORMANCE**

Actual Test Data (Cartridge Only)

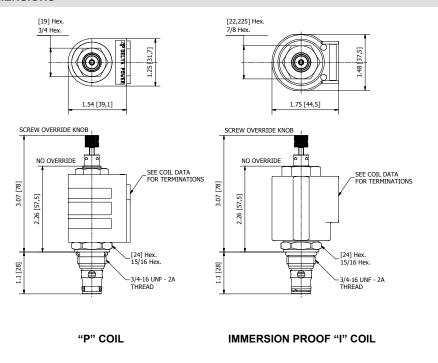


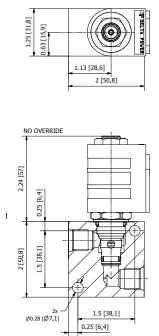
12 GPM (45 LPM)
5000 PSI (345 bar)
0-5 drops/min at 5000 PSI
(345 bar)
36 to 3000 SSU (3 to 647 cSt)
ISO 18/16/13
-40° to 210°F (-40° to 100°C)
BUNA seals
-4° to 250°F (-20° to 120°C)
VITON seals
.29 lbs (.13 kg)
General Purpose Hydraulic Fluid
35 ft-lbs (47 Nm)
4-6 ft-lbs (5.4-8.1 Nm)
POWER 2W
40500005
21191100

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



N 26/ 2019





### **ORDERING INFORMATION**

HB-S2D **OPTIONS BODIES Buna Standard** 00 Blank Without Body Viton Standard V0 Ν 1/4 NPTF Ports s Buna, Override, Knob 0K #6 SAE Ports ٧K Viton, Override, Knob **VOLTAGE** Buna, Screen A0 Viton, Screen W0 06 6 VDC Buna, Screen, Override, Knob **B5** 12 12 VDC Viton, Screen, Override, Knob 24 VDC V5 24 36 36 VDC 48 VDC 48 Note: use screen only if flow 25 24 VAC direction is from (1) to (2) 11 120 VAC 22 220 VAC 440 VAC **"P" COIL TERMINATION** 

Note: Aluminum Body Not durability rated for 5000 PSI (345 bar), consult factory for high pressure body options.

Approximate Coil Weight: .42 lbs (.19 kg)

# IMMERSION PROOF "I" COIL TERMINATION

IA "I" Coil AMP Superseal - Integral
 ID "I" Coil Deutsch - Integral DT04-2P
 IJ "I" Coil AMP Jr. Timer - Integral
 IM "I" Coil Metri-Pack - Integral

### For Optional Coil Terminations See Coil Section

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

SS Single Spade

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

**CL** Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

WL Weatherpack on Leads

PL Packard on Leads



### **DE-S2D** PILOT OPERATED POPPET, 2 WAY NORMALLY OPEN



### **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally open, pilot operated poppet valve with free reverse flow energized and de-energized.

### **OPERATION**

When de-energized the DE-S2D allows flow to pass from (1) to (2) and (2) to (1). When energized the valve blocks flow from (1) to (2) but allows free reverse flow from (2) to (1).

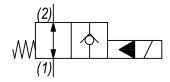
OPERATION OF MANUAL OVERRIDE OPTION: to override, turn the manual override screw clockwise.

To release turn the turn the manual override screw counterclockwise.

### **FEATURES**

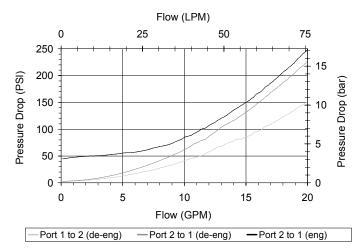
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- · Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**



### PERFORMANCE

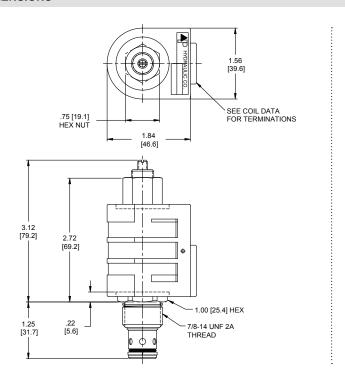
Actual Test Data (Cartridge Only)

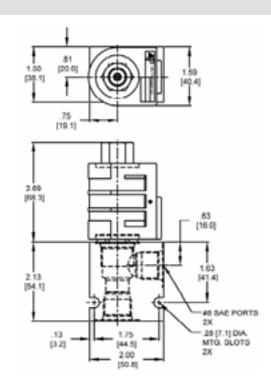


VALVE SPECIFICATIONS	
Nominal Flow	15 GPM (57 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage (150 SSU)	0-5 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.29 lbs (.13 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500000
Seal Kit	21191200









### **ORDERING INFORMATION**

DE-S2D **OPTIONS BODIES** Buna Standard 00 Blank Without Body 3/8 NPTF Ports Viton Standard V0 Ν Buna, Override, Detent 0M S #8 SAE Ports Viton, Override, Detent VM Buna, Override, Knob ٥ĸ VK Viton, Override, Knob Buna, Screen A0 **VOLTAGE** Viton, Screen W0 Buna, Screen, Override 06 6 VDC B2 Viton, Screen, Override V2 12 12 VDC Buna, Screen, Override, Knob **B5** 24 24 VDC Viton, Screen, Override, Knob **V5** 36 36 VDC 48 48 VDC Note: use screen only if flow 25 24 VAC direction is from (1) to (2) 11 120 VAC 220 VAC 22 **"D" COIL TERMINATION** 440 VAC 44 (All DC Except as Noted)

**IMMERSION PROOF "D" TYPE** 

Approximate Coil Weight: .74 lbs (.33 kg)

"I" Coil AMP Superseal - Integral IA

ID "I" Coil Deutsch - Integral DT04-2P

IJ "I" Coil AMP Jr. Timer - Integral

"I" Coil Metri-Pack - Integral

**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

SS Single Spade

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

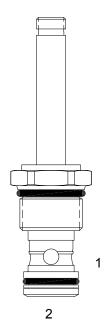
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability. **Delta Power** 

Company

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### TT-S2D PILOT OPERATED POPPET, 2 WAY NORMALLY OPEN



### **DESCRIPTION**

12 size, 1 1/16-12 thread, "Tecnord" series, solenoid operated, 2 way normally open, pilot operated poppet valve with free reverse flow energized and de-energized.

### **OPERATION**

When de-energized the TT-S2D allows flow to pass from (1) to (2) and (2) to (1). When energized the valve blocks flow from (1) to (2) but allows free reverse flow from (2) to (1).

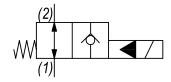
**OPERATION OF MANUAL OVERRIDE OPTION:** to override, turn the manual override screw clockwise.

To release turn the manual override screw counterclockwise.

### **FEATURES**

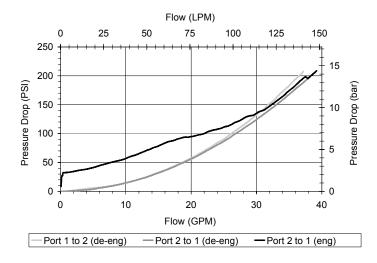
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**



### **PERFORMANCE**

Actual Test Data (Cartridge Only)

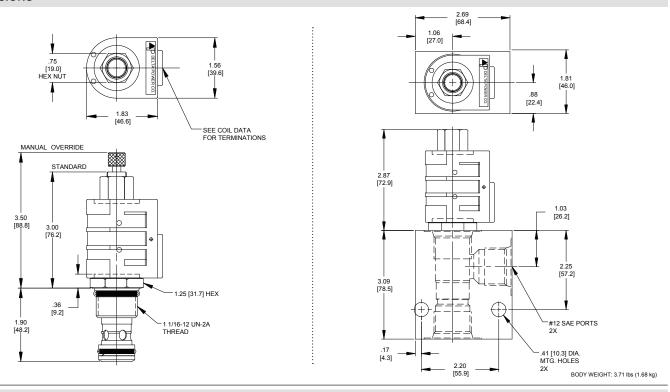


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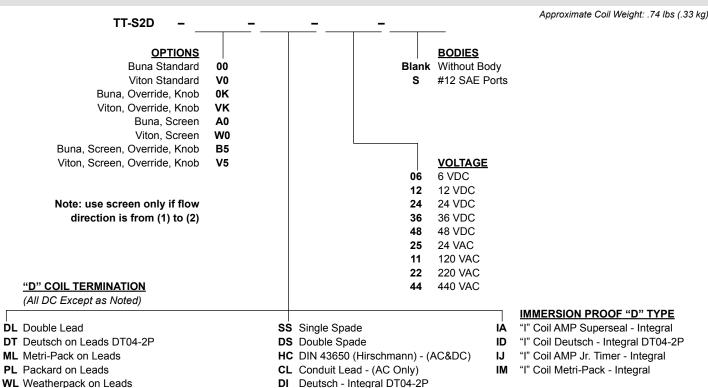
VALVE SPECIFICATIONS	
Nominal Flow	30 GPM (114 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	0-10 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.51 lbs (.23 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	70 ft-lbs (94.9 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (4.5-8.1 Nm)
Cavity	TECNORD 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500032
Seal Kit	21191300

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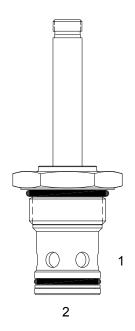


### **ORDERING INFORMATION**





### SJ-S2D PILOT OPERATED POPPET, 2 WAY NORMALLY OPEN



### **DESCRIPTION**

16 size, 1 5/16-12 thread, "Super" series, solenoid operated, 2 way normally open, pilot operated poppet valve with free reverse flow energized and de-energized.

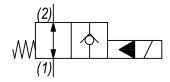
### **OPERATION**

When de-energized the SJ-S2D allows flow to pass from (1) to (2), and (2) to (1). When energized the valve blocks flow from (1) to (2) but allows free reverse flow from (2) to (1).

### **FEATURES**

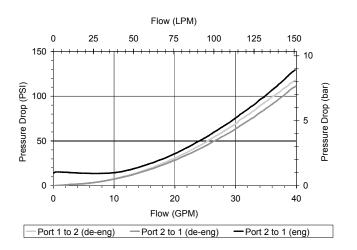
- Hardened parts for long life.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**



### **PERFORMANCE**

Actual Test Data (Cartridge Only)

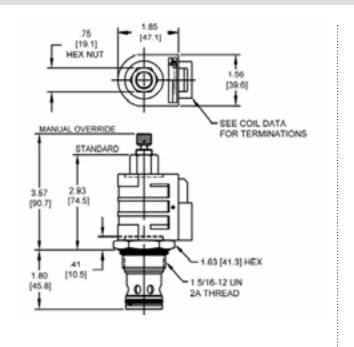


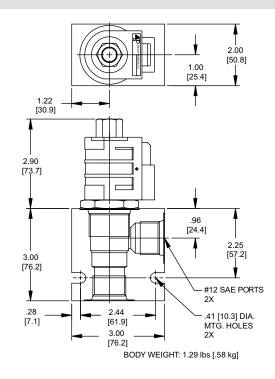
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VALVE SPECIFICATIONS	
Nominal Flow	40 GPM (151 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	0-10 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.74 lbs (.33 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	90 ft-lbs (122 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	SUPER 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500017
Seal Kit	21191400

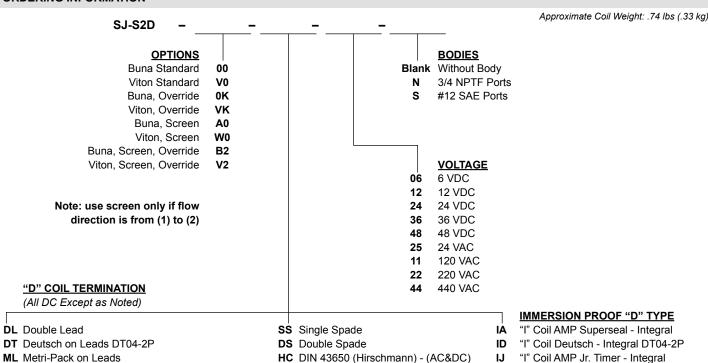
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.







### **ORDERING INFORMATION**



WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

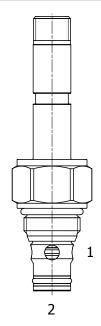


PL Packard on Leads

WL Weatherpack on Leads

"I" Coil Metri-Pack - Integral

### HB-S2K PILOTED OPERATED POPPET, 2 WAY DOUBLE LOCK NORMALLY OPEN



### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 2 way double lock normally open, pilot operated bidirectional poppet valve.

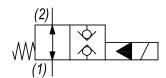
### **OPERATION**

When de-energized the HB-S2K allows flow from (1) to (2) or from (2) to (1). When energized the valve blocks flow from (1) to (2) and block flow from (2) to (1).

### **FEATURES**

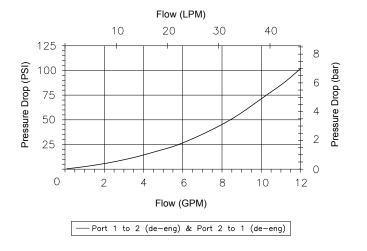
- · Hardened parts for long life.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- · Unitized, molded coil design.
- · Continuous duty rated solenoid.
- · Optional coil voltages and terminations.
- 720 hour salt spray protection.

### **HYDRAULIC SYMBOL**



### **PERFORMANCE**

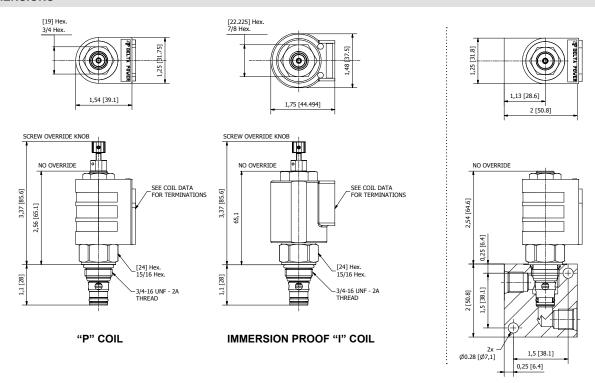
Actual Test Data (Cartridge Only)



VALVE SPECIFICATIONS	
Nominal Flow	12 GPM (45 LPM)
Rated Operating Pressure	5000 PSI (345 bar)
Typical Internal Leakage	0-5 drops/min at 5000 PSI
(150 SSU)	(345 bar)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 210°F (-40° to 100°C)
	BUNA seals
	-4° to 250°F (-20° to 120°C)
	VITON seals
Weight	.29 lbs (.13 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30-35 ft-lbs (41-47 Nm)
Coil Nut Torque Requirements	3-4.5 ft-lbs (4-6 Nm)
Cavity	POWER 2W
Cavity Tools Kit	40500005
Seal Kit	21191102
	·

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### **ORDERING INFORMATION**

Approximate Coil Weight: .42 lbs (.19 kg) **HB - S2K** Note: Aluminum Body **OPTIONS BODIES** Not durability rated **Buna Standard** 00 Blank Without Body for 5000 PSI (345 bar), Viton Standard V0 N 1/4 NPTF Ports consult factory for high Buna, Override, Knob 0K s #6 SAE Ports pressure body options. Viton, Override, Knob ٧K A0 Buna, Screen **VOLTAGE** 06 Viton, Screen W<sub>0</sub> 6 VDC Buna, Screen, Override, Knob **B5** 12 12 VDC 24 VDC Viton, Screen, Override, Knob **V**5 24 36 36 VDC 48 48 VDC Note: use screen only if flow 25 24 VAC direction is from (1) to (2) 11 120 VAC 22 220 VAC 44 440 VAC **"P" COIL TERMINATION** IMMERSION PROOF "I" COIL **TERMINATION DL** Double Lead SS Single Spade IΑ "I" Coil AMP Superseal - Integral DT Deutsch on Leads DT04-2P "I" Coil Deutsch - Integral DT04-2P **DS** Double Spade ID HC DIN 43650 (Hirschmann) - (AC&DC) ML Metri-Pack on Leads IJ "I" Coil AMP Jr. Timer - Integral

### For Optional Coil Terminations See Coil Section

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P



PL Packard on LeadsWL Weatherpack on Leads



IM

"I" Coil Metri-Pack - Integral

### **SOLENOID OPERATED DIRECTIONAL CONTROLS**

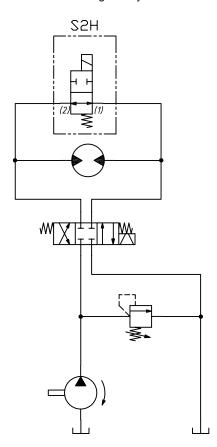


### 2 WAY 2 POSITION NORMALLY OPEN SPOOL VALVES

2W2P NORMALLY OPEN	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
	1	4000	4	276	5/8-18	UA-S2H	SD90
(2)	5	3000	19	207	3/4-16	PB-S2H	SD92
W   T   7	8	3500	30	241	7/8-14	DE-S2H	SD94
	8	4000	30	276	7/8-14	HE-S2H	SD96

### **TYPICAL SCHEMATIC**

Typical application for the S2H is to provide deceleration or unloading of a hydraulic motor.



### DIRECT ACTING SPOOL, 2 WAY NORMALLY OPEN UA-S2H

# 0 2

### **DESCRIPTION**

7 size, 5/8-18 thread, "Mini" series, solenoid operated, 2 way normally open, spool valve.

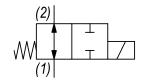
### **OPERATION**

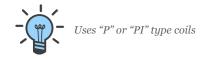
When de-energized the UA-S2H allows flow from (1) to (2) and (2) to (1). When energized, the valve blocks flow from (1) to (2) and (2) to (1).

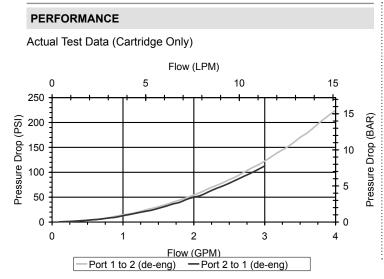
### **FEATURES**

- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

### **HYDRAULIC SYMBOL**





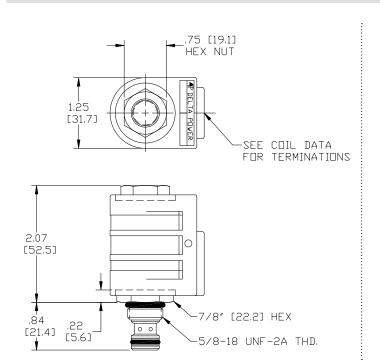


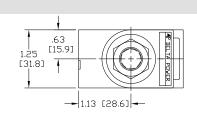
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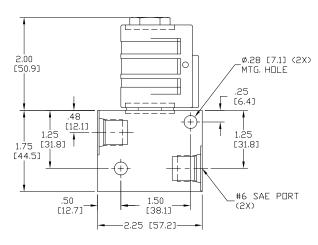
VALVE SPECIFICATIONS	
Nominal Flow	2 GPM (8 LPM) from (1) to (2)
	1 GPM (4 LPM) from (2) to (1)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	8 cu in/min (131 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.12 lbs (.05 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	15 ft-lbs (20.3 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	MINI 2W
Cavity Form Tool (Finishing)	40500003
Seal Kit	21191002

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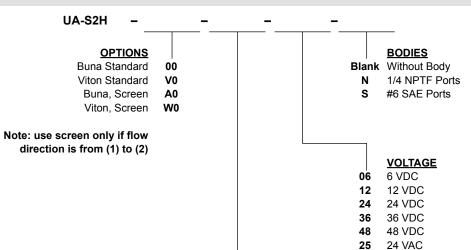






BODY WEIGHT: .40 lbs [.18 kg.]

### **ORDERING INFORMATION**



Approximate Coil Weight: .30 lbs (.14 kg) Note: Aluminum, NOT

durability rated for 4000 PSI. Consult factory for body options.

### **IMMERSION PROOF "P" TYPE**

- "I" Coil AMP Superseal Integral
- ID "I" Coil Deutsch - Integral DT04-2P
  - "I" Coil AMP Jr. Timer Integral
- IM "I" Coil Metri-Pack Integral

**DL** Double Lead

DT Deutsch on Leads DT04-2P

**"P" COIL TERMINATION** 

(All DC Except as Noted)

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

SS Single Spade

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

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### **TECNORD**

11

22

44

120 VAC

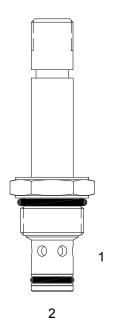
220 VAC

440 VAC

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IΑ

### PB-S2H DIRECT ACTING SPOOL, 2 WAY NORMALLY OPEN



### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 2 way normally open, spool valve.

### **OPERATION**

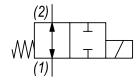
When de-energized the PB-S2H allows flow from (1) to (2) and (2) to (1). When energized the valve blocks flow from (1) to (2) and (2) to (1).

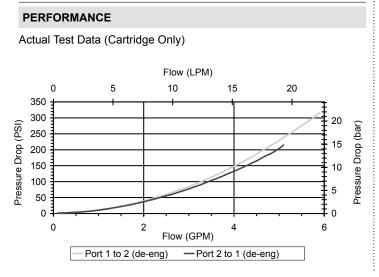
**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

### **FEATURES**

- · Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- · Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- · Optional "I" Coil: Weatherproof, Thermal Shock, Imersion Safe.

### **HYDRAULIC SYMBOL**



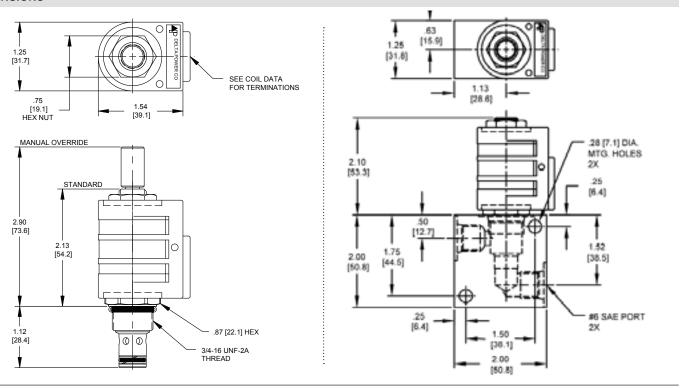


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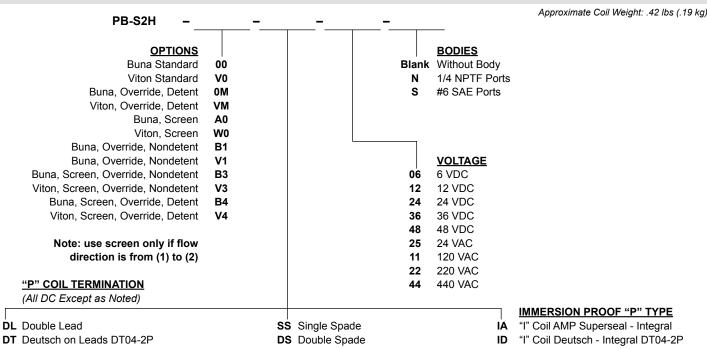
VALVE SPECIFICATIONS	
Nominal Flow	5 GPM (19 LPM) from (1) to (2)
	3 GPM (11 LPM) from (2) to (1)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.19 lbs (.09 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500005
Seal Kit	21191102

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





### **ORDERING INFORMATION**



DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

IJ "I" Coil AMP Jr. Timer - Integral

"I" Coil Metri-Pack - Integral

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### **DE-S2H** DIRECT ACTING SPOOL, 2 WAY NORMALLY OPEN

# 2

### **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally open, spool valve.

### **OPERATION**

When de-energized the DE-S2H allows flow from (1) to (2) and (2) to (1). When energized the valve blocks flow from (1) to (2) and (2) to (1).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

### **FEATURES**

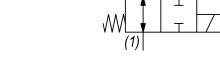
- · Hardened parts for long life.
- Efficient wet-armature construction.
- Manual override option.
- · Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**

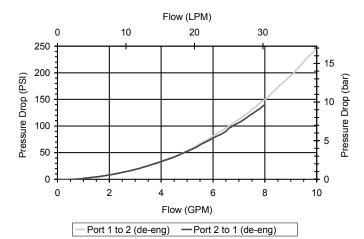




For higher pressure systems see HE-S2H.

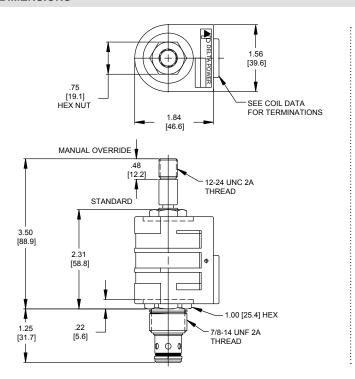


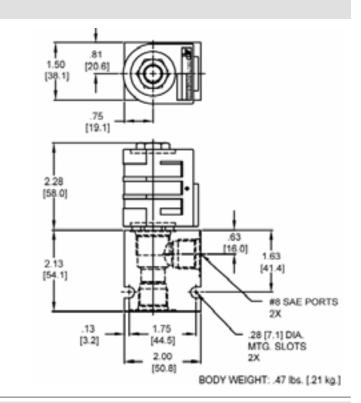
# PERFORMANCE Actual Test Data (Cartridge Only)



8 GPM (30 LPM) from (1) to (2)
4 GPM (15 LPM) from (2) to (1)
3500 PSI (241 bar)
5 cu in/min (82 ml/min)
36 to 3000 SSU (3 to 647 cSt)
ISO 18/16/13
-40° to 250°F (-40° to 120°C)
.26 lbs (.12 kg)
General Purpose Hydraulic Fluid
30 ft-lbs (40.6 Nm)
4-6 ft-lbs (5.4-8.1 Nm)
DELTA 2W
40500000
21191202







### **ORDERING INFORMATION**

Approximate Coil Weight: .74 lbs (.33 kg) DE-S2H **OPTIONS BODIES** Buna Standard 00 Blank Without Body 3/8 NPTF Ports Viton Standard V0 Ν Buna, Override, Detent 0M S #8 SAE Ports Viton, Override, Detent VM Buna, Screen ΔΛ Viton, Screen W0 Buna, Override, Nondetent В1 **VOLTAGE** Buna, Override, Nondetent **V1** Buna, Screen, Override, Nondetent 06 6 VDC **B3** Viton, Screen, Override, Nondetent **V**3 12 12 VDC Buna, Screen, Override, Detent **B4** 24 24 VDC Viton, Screen, Override, Detent **V**4 36 36 VDC 48 48 VDC Note: use screen only if flow 25 24 VAC direction is from (1) to (2) 11 120 VAC 220 VAC 22 **"D" COIL TERMINATION** 440 VAC 44 (All DC Except as Noted)

**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

SS Single Spade

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

**IMMERSION PROOF "D" TYPE** 

"I" Coil AMP Superseal - Integral IΑ

"I" Coil Deutsch - Integral DT04-2P

IJ "I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral





### HE-S2H DIRECT ACTING SPOOL, 2 WAY NORMALLY OPEN



### **DESCRIPTION**

"High Pressure" 10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally open, spool valve.

### **OPERATION**

When de-energized the HE-S2H allows flow from (1) to (2) and (2) to (1). When energized the valve blocks flow from (1) to (2) and (2) to (1).

### **FEATURES**

- Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

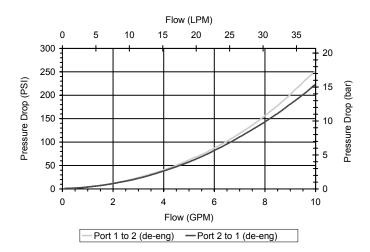
### **HYDRAULIC SYMBOL**





### PERFORMANCE

Actual Test Data (Cartridge Only)

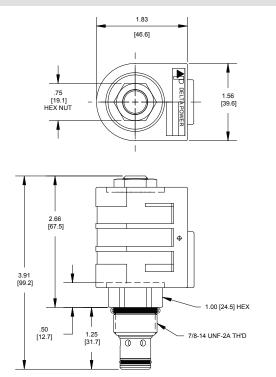


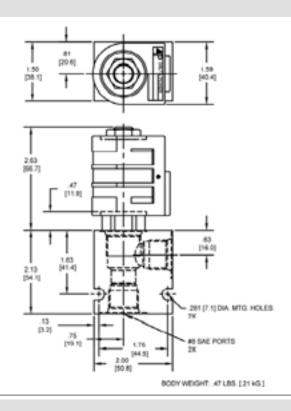
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VALVE SPECIFICATIONS	
Nominal Flow	8 GPM (30 LPM) from (1) to (2)
	4 GPM (15 LPM) from (2) to (1)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	8 cu in/min (131 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.38 lbs (.17 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	35 ft-lbs (47.5 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 2W
Cavity Tools Kit	
(form tool, reamer, tap)	40500000
Seal Kit	21191202

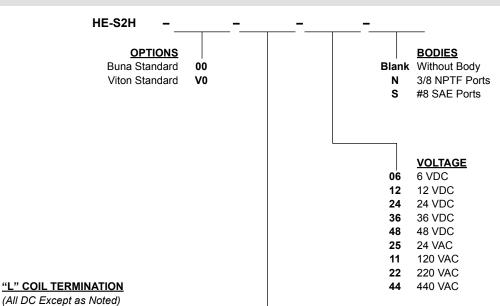
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.







### **ORDERING INFORMATION**



Approximate Coil Weight: .68 lbs (.31 kg)

Note: Aluminum, NOT durability rated for 4000 PSI. Consult factory for body options.

### **IMMERSION PROOF "L" TYPE**

- "I" Coil AMP Superseal Integral ΙÀ
- ID "I" Coil Deutsch - Integral DT04-2P
- "I" Coil AMP Jr. Timer Integral
- IJ
- "I" Coil Metri-Pack Integral

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

HC DIN 43650 (Hirschmann) - (AC&DC)

SS Single Spade

**DS** Double Spade



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

WL Weatherpack on Leads

PL Packard on Leads



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### **3 WAY 2 POSITION SPOOL VALVES**

3W2P SPOOL	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
(3) M <sub>T</sub> T 7	1	3500	4	241	5/8-18	UC-S3A	SD100
	3	3000	11	207	3/4-16	PP-S3A	SD102
	10	3000	38	207	7/8-14	DF-S3A	SD104
	10	4000	38	276	7/8-14	HF-S3A	SD106
(3) M <sub>T</sub> 1/7	2.5	3000	9.5	207	3/4-16	PP-S3B	SD108
	8	3000	30	207	7/8-14	DF-S3B	SD110
(1) (2)	8	4000	30	276	7/8-14	HF-S3B	SD112
(3) (1) (2)	15	5000	57	345	1 1/16-12	HU-S3E	SD114
(3) (1) (2)	15	5000	57	345	1 1/16-12	HU-S3F	SD116
(3) (1) (2)	3	3000	11	207	3/4-16	PP-S3X	SD118
	3	3000	11	207	3/4-16	PP-S3D	SD120



### **3 WAY 2 POSITION SPOOL VALVES**

### **TYPICAL SCHEMATIC**

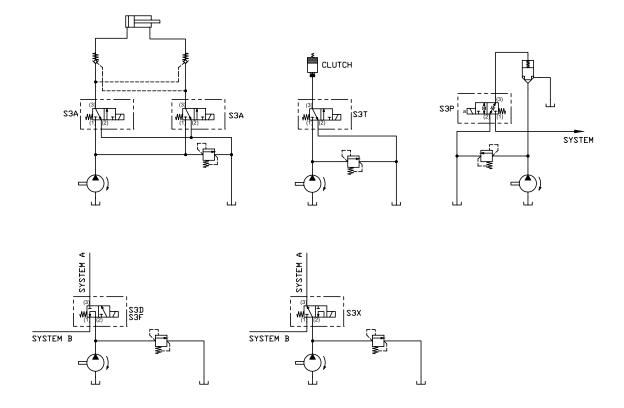
The typical application for the S3A and S3E is to have the pump supply port blocked, with the work port vented to tank.

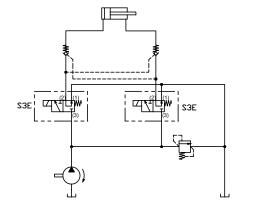
In the examples shown, two valves are used to make a 4w3p motor center spool valve control function.

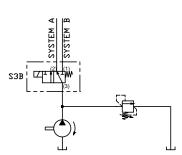
The S3T is typically used for clutch and transmission applications.

The MC-S3P is a low flow, low leakage, high pressure valve, used for pilot control of a larger main stage valve.

The S3B, S3D, S3F and S3X valves are often used in selector applications, depending on flow, pressure and porting logic.









### UC-S3A DIRECT ACTING SPOOL, 3 WAY 2 POSITION

# 1 2

### **DESCRIPTION**

7 size, 5/8-18 thread, "Mini" series, solenoid operated, 3 way 2 position, spool valve.

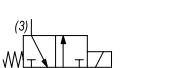
### **OPERATION**

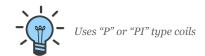
When de-energized the UC-S3A blocks flow at (1) and allows flow from (3) to (2). When energized, the valve allows flow from (1) to (3) and blocks flow at (2).

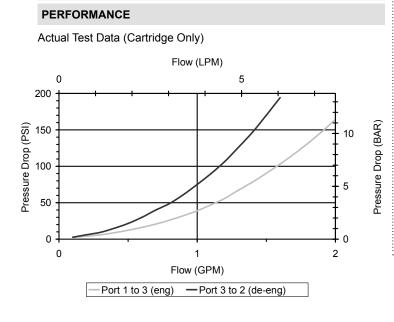
### **FEATURES**

- · Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.

### **HYDRAULIC SYMBOL**





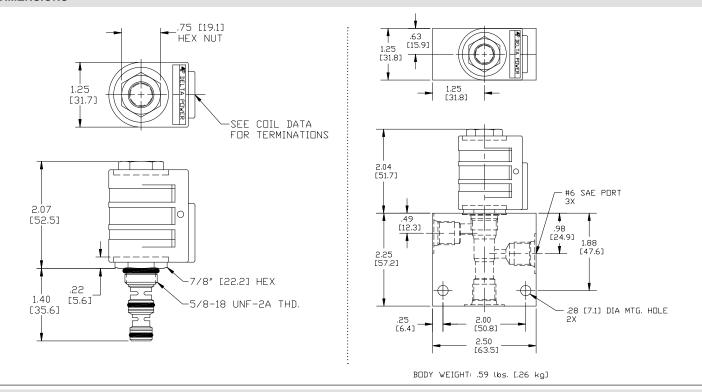


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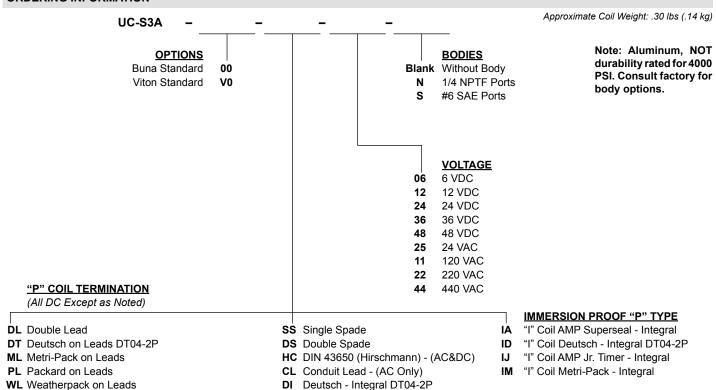
VALVE SPECIFICATIONS	
Nominal Flow	1 GPM (4 LPM) from (1) to (3)
	2 GPM (7.6 LPM) from (3) to (2)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage (150 SSU)	8 cu in/min (131 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.14 lbs (.06 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	15 ft-lbs (20.3 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	MINI 3W
Cavity Form Tool (Finishing)	40500004
Seal Kit	21191004

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





### **ORDERING INFORMATION**







### PP-S3A DIRECT ACTING SPOOL, 3 WAY 2 POSITION



### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 3 way 2 position, spool valve.

### **OPERATION**

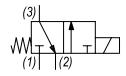
When de-energized the PP-S3A allows flow from (3) to (2) and blocks flow at port (1). When energized the valve allows flow from (1) to (3) and blocks flow at port (2).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

### **FEATURES**

- · Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- · Manual override option.
- · Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

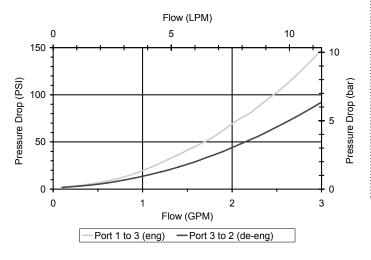
### **HYDRAULIC SYMBOL**





Operational shift limit 3 GPM (11 LPM) from (1) to (3) at 3000 PSI (207 bar) and (3) to (2) with no load. For shifted flow performance consult chart.

# PERFORMANCE Actual Test Data (Cartridge Only)

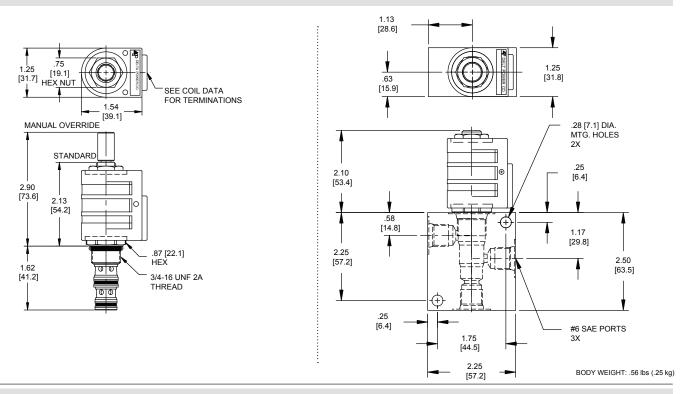


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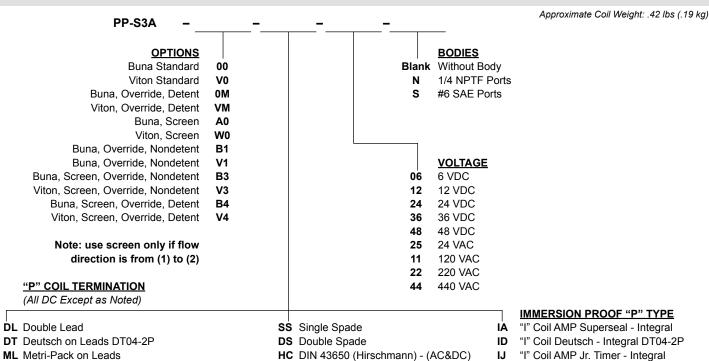
VALVE SPECIFICATIONS	
Nominal Flow	3 GPM (11 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.23 lbs (.10 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 3W
Cavity Tools Kit	
(form tool, reamer, tap)	40500024
Seal Kit	21191104

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





### **ORDERING INFORMATION**



WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P



PL Packard on Leads

WL Weatherpack on Leads

IM "I" Coil Metri-Pack - Integral

### DF-S3A DIRECT ACTING SPOOL, 3 WAY 2 POSITION



### **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 3 way 2 position, spool valve.

### **OPERATION**

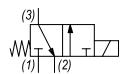
When de-energized the DF-S3A allows flow from (3) to (2) and blocks flow at port (1). When energized the valve allows flow from (1) to (3) and blocks flow at port (2).

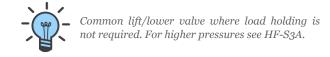
**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

### **FEATURES**

- · Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

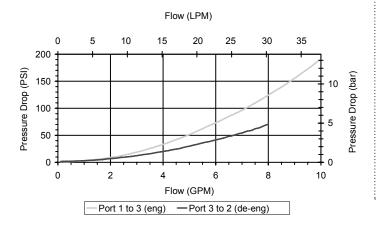
### **HYDRAULIC SYMBOL**





# PERFORMANCE

Actual Test Data (Cartridge Only)



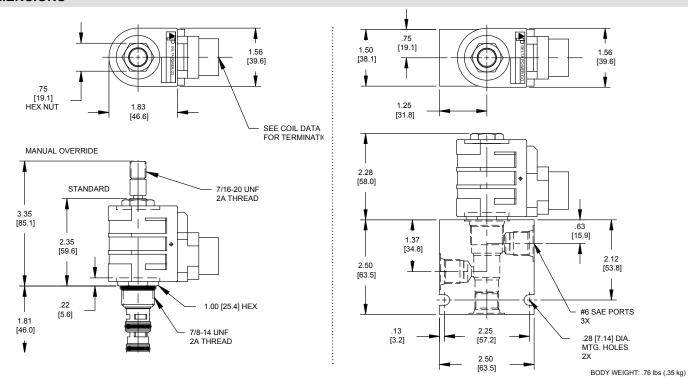
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VALVE SPECIFICATIONS	
Nominal Flow	10 GPM (38 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.28 lbs (.12 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 3W
Cavity Tools Kit	
(form tool, reamer, tap)	40500001
Seal Kit	21191210

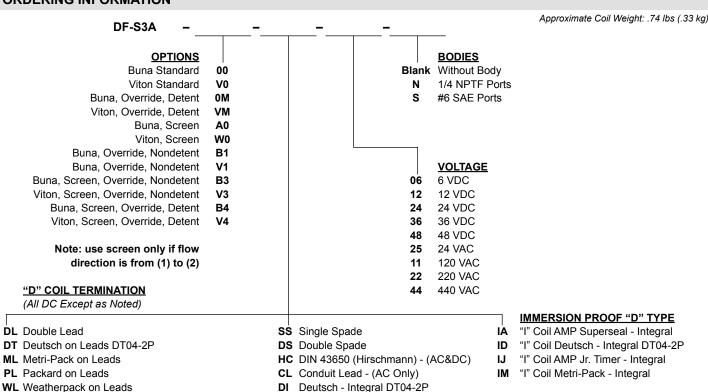
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.







### **ORDERING INFORMATION**







### HF-S3A DIRECT ACTING SPOOL, 3 WAY 2 POSITION



### **DESCRIPTION**

"High Pressure" 10 size, 7/8-14 thread, "Delta" series, solenoid operated, 3 way 2 position, spool valve.

### **OPERATION**

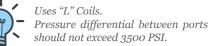
When de-energized the HF-S3A blocks flow at port (1) and allows flow from (3) to (2). When energized the valve allows flow from (1) to (3) and blocks flow at port (2).

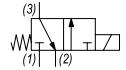
### **FEATURES**

- · Hardened parts for long life.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**

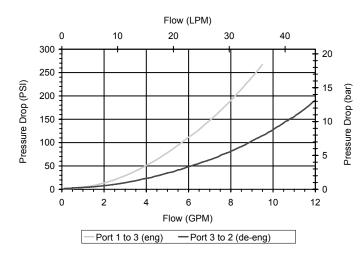






## PERFORMANCE

Actual Test Data (Cartridge Only)

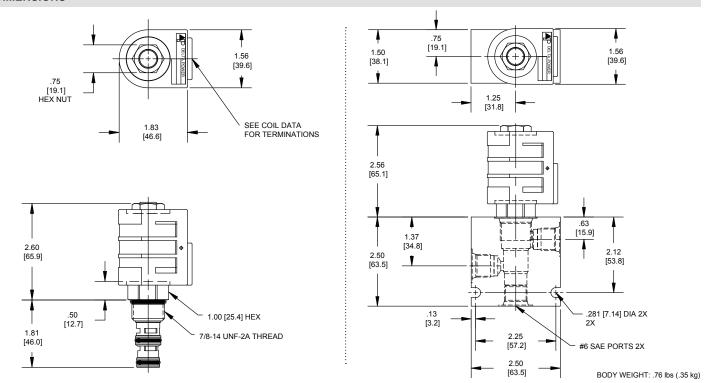


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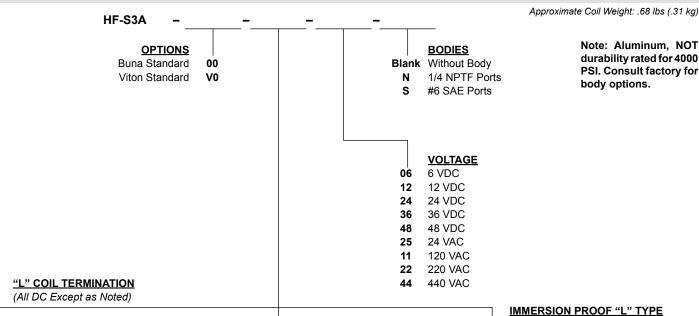
VALVE SPECIFICATIONS	
Nominal Flow	10 GPM (38 LPM)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	8 cu in/min (131 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.40 lbs (.18 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 3W
Cavity Tools Kit	
(form tool, reamer, tap)	40500001
Seal Kit	21191210

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





### **ORDERING INFORMATION**



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

SS Single Spade

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

"I" Coil AMP Superseal - Integral

ID "I" Coil Deutsch - Integral DT04-2P

"I" Coil AMP Jr. Timer - Integral

"I" Coil Metri-Pack - Integral

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



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### PP-S3B DIRECT ACTING SPOOL, 3 WAY 2 POSITION



### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 3 way 2 position, selector spool valve.

### **OPERATION**

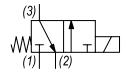
When de-energized the PP-S3B allows flow from (3) to (2) and blocks flow at port (1). When energized the valve allows flow from (3) to (1) and blocks flow at port (2).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

### **FEATURES**

- · Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- · Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- · Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**

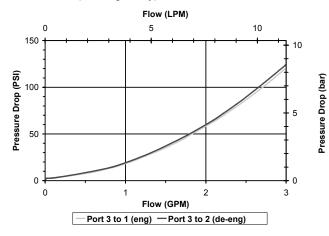




This valve is great for transmission and brake applications, even with port (1) inlet, port (2) tank circuit orientations.

## PERFORMANCE

Actual Test Data (Cartridge Only)

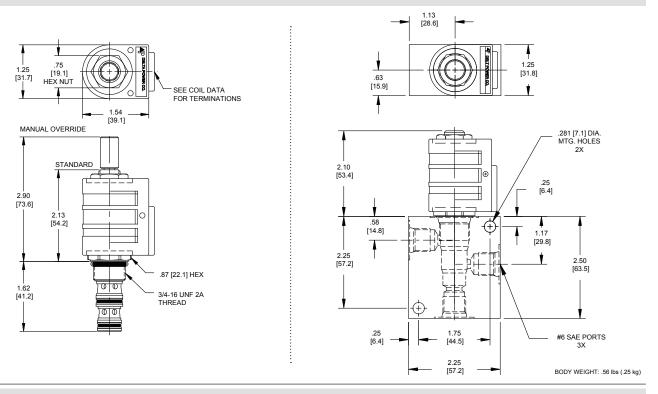


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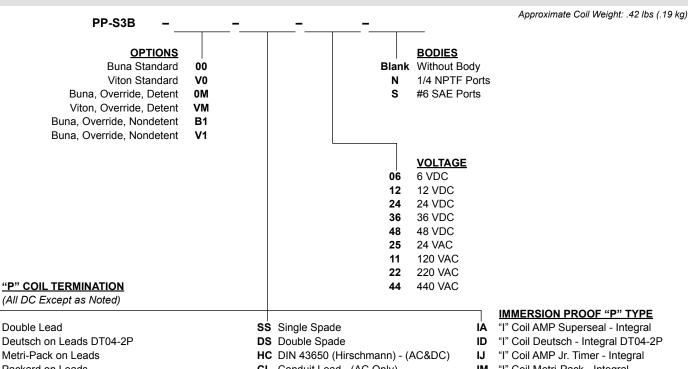
VALVE SPECIFICATIONS	
Nominal Flow	2.5 GPM (9.5 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.23 lbs (.10 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 3W
Cavity Tools Kit	
(form tool, reamer, tap)	40500024
Seal Kit	21191105

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





# **ORDERING INFORMATION**



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

IM "I" Coil Metri-Pack - Integral

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



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# DF-S3B DIRECT ACTING SPOOL, 3 WAY 2 POSITION, SELECTOR



# **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 3 way 2 position, spool valve.

# **OPERATION**

When de-energized the DF-S3B allows flow from (3) to (2) and blocks flow at port (1). When energized the valve allows flow from (3) to (1) and blocks flow at port (2).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

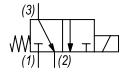
# **FEATURES**

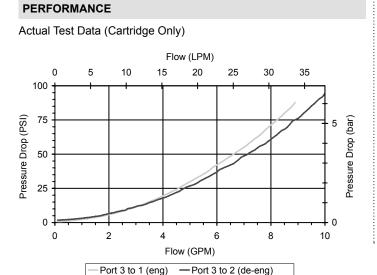
- · Hardened parts for long life.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- · Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- · Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

# **HYDRAULIC SYMBOL**



Trapped differentials above 1500 PSI (103 bar) from ports (2) to (1) can create shift issues near flow rating. Differentials to 3000 PSI from (1) to (2) are not an issue. For higher pressures consult HF-S3B.





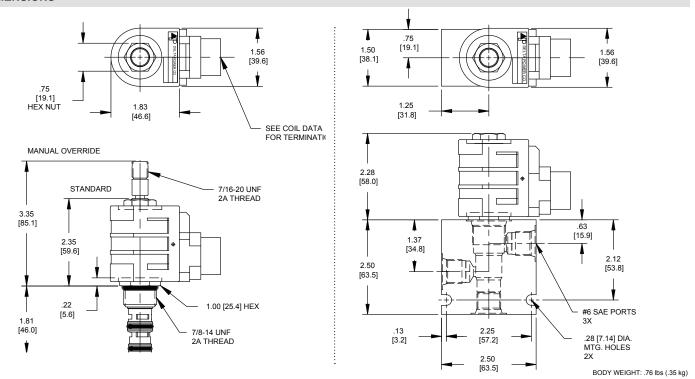
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VALVE SPECIFICATIONS	
Nominal Flow	8 GPM (30 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.28 lbs (.12 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 3W
Cavity Tools Kit	
(form tool, reamer, tap)	40500001
Seal Kit	21191210

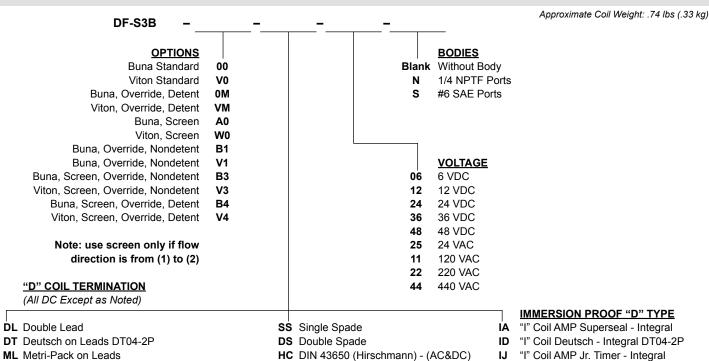
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.







# **ORDERING INFORMATION**



WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P



PL Packard on Leads

WL Weatherpack on Leads



IM "I" Coil Metri-Pack - Integral

# HF-S3B DIRECT ACTING SPOOL, 3 WAY 2 POSITION



# **DESCRIPTION**

"High Pressure" 10 size, 7/8-14 thread, "Delta" series, solenoid operated, 3 way 2 position, spool valve.

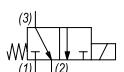
# **OPERATION**

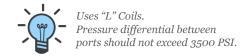
When de-energized the HF-S3A blocks flow at port (1) and allows flow from (3) to (2). When energized the valve allows flow from (1) to (3) and blocks flow at port (2).

# **FEATURES**

- · Hardened parts for long life.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

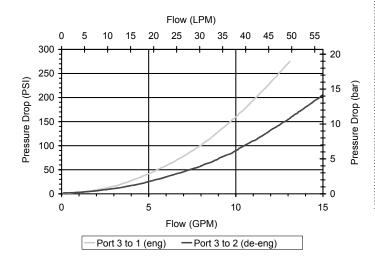
# **HYDRAULIC SYMBOL**





# PERFORMANCE

Actual Test Data (Cartridge Only)



VALVE SPECIFICATIONS	
Nominal Flow	8 GPM (30 LPM)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	8 cu in/min (131 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.40 lbs (.18 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	35 ft-lbs (47.5 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 3W
Cavity Tools Kit	
(form tool, reamer, tap)	40500001
Seal Kit	21191210



2.25

[57.2]

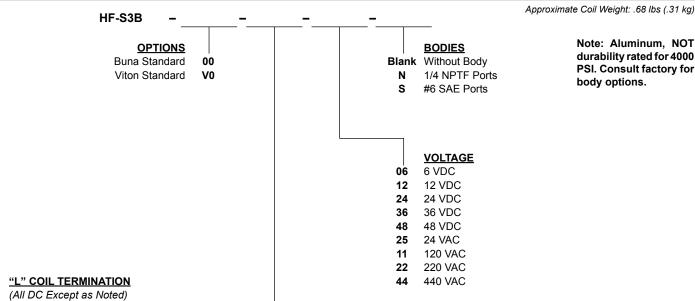
2.50 [63.5]

# **DIMENSIONS** [19.1] 1.56 1.50 1.56 [39.6] [38.1] [39.6] .75 [19.1] 1.25 [31.8] SEE COIL DATA FOR TERMINATIONS [46.6] 2.56 [65.1] [15.9] 1.37 [34.8] 2.12 2.50 [65.9] [53.8] [63.5] .281 [7.14] DIA 2X 1.00 [25.4] HEX [12.7] [3.2]

# **ORDERING INFORMATION**

1.81

[46.0]



7/8-14 UNF-2A THREAD

**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

SS Single Spade

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

#6 SAE PORTS 2X

Note: Aluminum, NOT durability rated for 4000 PSI. Consult factory for body options.

BODY WEIGHT: .76 lbs (.35 kg)

# **IMMERSION PROOF "L" TYPE**

IΑ "I" Coil AMP Superseal - Integral

ID "I" Coil Deutsch - Integral DT04-2P

"I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral

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# **TECNORD**

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# HU-S3E DIRECT ACTING SPOOL, 3 WAY 2 POSITION, HIGH PRESSURE

# 

# **DESCRIPTION**

12 size, 1 1/16-12 thread, "Tecnord" series, solenoid operated, 3 way 2 position, spool valve.

# **OPERATION**

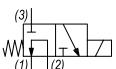
When de-energized the HU-S3E allows flow from (2) to (1) and blocks flow at port (3). When energized the valve allows flow from (3) to (2) and blocks flow at port (1).

# **FEATURES**

- · Hardened parts for long life.
- · Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.

# **HYDRAULIC SYMBOL**

3

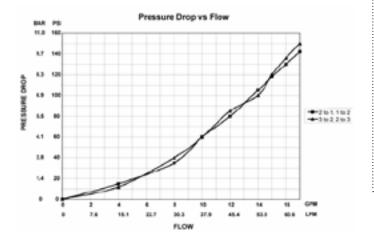




# (1) (2)

# Actual Test Data (Cartridge Only)

**PERFORMANCE** 

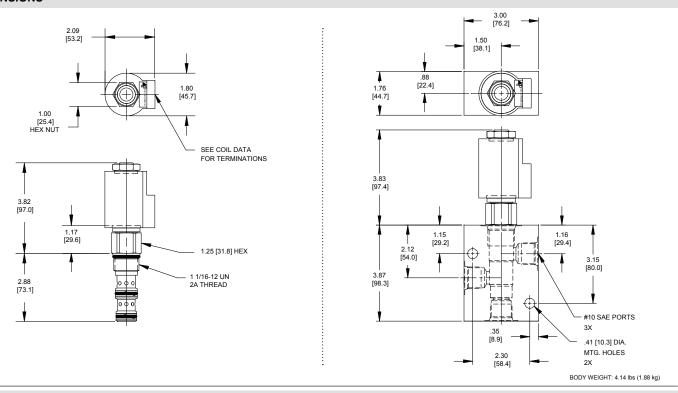


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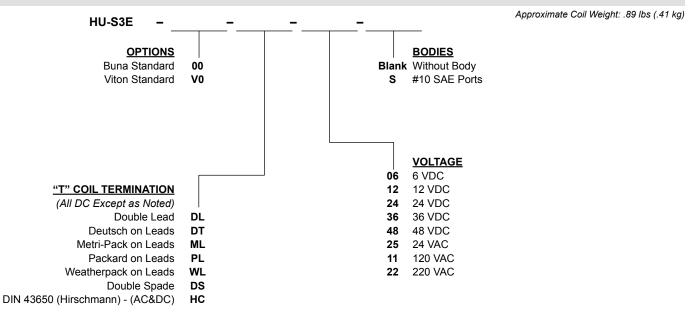
VALVE SPECIFICATIONS	
Nominal Flow	15 GPM (57 LPM)
Rated Operating Pressure	5000 PSI (345 bar)
Typical Internal Leakage (150 SSU)	8 cu in/min @ 3000 PSI
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	40° to 250°F (-40° to 120°C)
Weight	1.01 lbs (.46 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	70 ft-lbs (94.9 Nm)
Coil Nut Torque Requirements	5-7 ft-lbs (6.8-9.5 Nm)
Cavity	TECNORD 3W
Cavity Tools Kit	
(form tool, reamer, tap)	40500034
Seal Kit	21191305

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





# **ORDERING INFORMATION**





# HU-S3F DIRECT ACTING SPOOL, 3 WAY 2 POSITION, HIGH PRESSURE

# 

# **DESCRIPTION**

12 size, 1 1/16-12 thread, "Tecnord" series, solenoid operated, 3 way 2 position, spool valve.

# **OPERATION**

When de-energized the HU-S3F allows flow from (2) to (1) and blocks flow at port (3). When energized the valve allows flow from (2) to (3) and blocks flow at port (1).

# **FEATURES**

- · Hardened parts for long life.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.

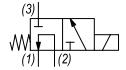
# **HYDRAULIC SYMBOL**

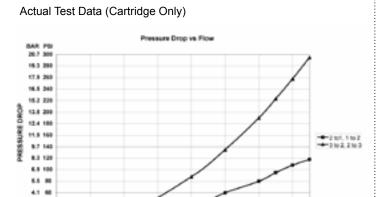
**PERFORMANCE** 

3



Recommended usage is inlet at port (1) or (2). See HU-S3E for port (3) inlet.



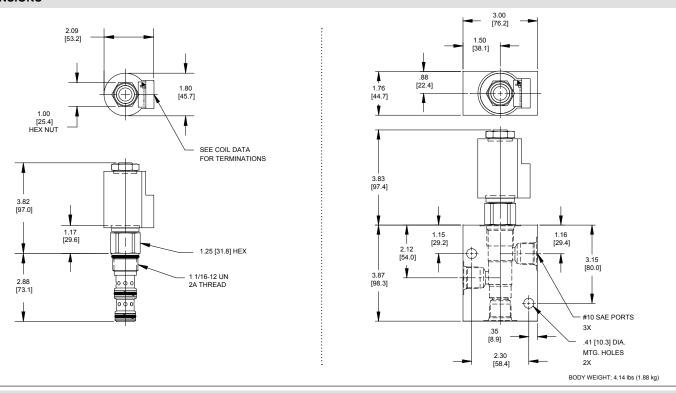


VALVE SPECIFICATIONS	
Nominal Flow	15 GPM (57 LPM)
Rated Operating Pressure	5000 PSI (345 bar)
Typical Internal Leakage (150 SSU)	8 cu in/min @ 3000 PSI
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	1.01 lbs (.46 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	70 ft-lbs (94.9 Nm)
Coil Nut Torque Requirements	5-7 ft-lbs (6.8-9.5 Nm) Maximum
Cavity	TECNORD 3W
Cavity Tools Kit	
(form tool, reamer, tap)	40500034
Seal Kit	21191305

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2.8 40 1.4 20

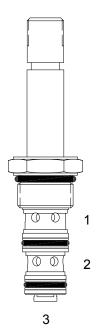


# **ORDERING INFORMATION**

Approximate Coil Weight: .89 lbs (.41 kg) HU-S3F **BODIES OPTIONS** 00 Blank Without Body Buna Standard #10 SAE Ports Viton Standard V0 **VOLTAGE** 6 VDC 06 **"T" COIL TERMINATION** 12 12 VDC (All DC Except as Noted) 24 VDC 24 Double Lead DL 36 36 VDC 48 VDC Deutsch on Leads DT 48 Metri-Pack on Leads ML 25 24 VAC 120 VAC Packard on Leads PL 11 WL 220 VAC Weatherpack on Leads 22 Double Spade DS DIN 43650 (Hirschmann) - (AC&DC)



# PP-S3X DIRECT ACTING SPOOL, 3 WAY 2 POSITION, SELECTOR



# **DESCRIPTION**

8 size, 3/4-16 thread. "Power" series, solenoid operated, 3 way 2 position, selector spool valve.

# **OPERATION**

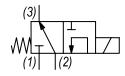
When de-energized the PP-S3X allows flow from (2) to (3) and blocks flow at port (1). When energized the valve allows flow from (2) to (1) and blocks flow at port (3).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

# **FEATURES**

- · Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

# **HYDRAULIC SYMBOL**

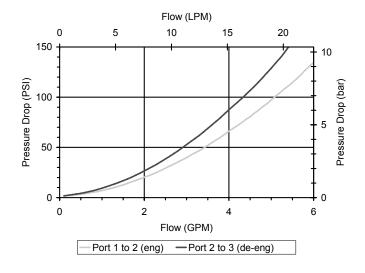




Operational shift limit 3 GPM (11 LPM) from port (2). Not recommended for port (3) inlet cavity. For shifted flow performance consult chart.

# **PERFORMANCE**

Actual Test Data (Cartridge Only)

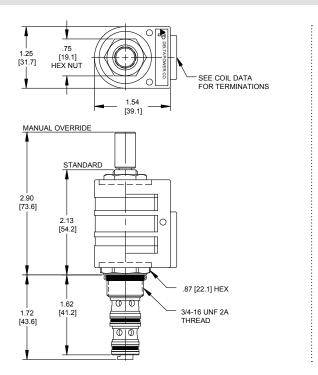


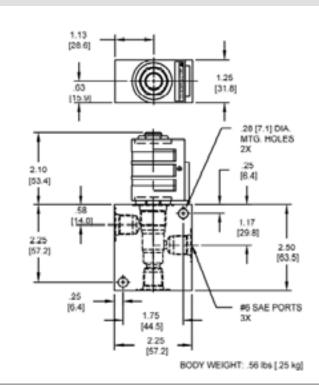
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VALVE SPECIFICATIONS	
Nominal Flow	3 GPM (11 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.23 lbs (.10 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 3W
Cavity Tools Kit	
(form tool, reamer, tap)	40500024
Seal Kit	21191105

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.







# **ORDERING INFORMATION**

Approximate Coil Weight: .42 lbs (.19 kg) PP-S3X **OPTIONS BODIES** Buna Standard 00 Blank Without Body 1/4 NPTF Ports Viton Standard V0 Ν Buna, Override, Detent 0M S #6 SAE Ports Viton, Override, Detent VM Buna, Screen ΔΛ Viton, Screen W<sub>0</sub> Buna, Override, Nondetent В1 **VOLTAGE** Buna, Override, Nondetent **V1** Buna, Screen, Override, Nondetent 06 6 VDC **B3** Viton, Screen, Override, Nondetent **V**3 12 12 VDC Buna, Screen, Override, Detent **B4** 24 24 VDC Viton, Screen, Override, Detent 36 VDC V4 36 48 48 VDC 24 VAC Note: use screen only if flow 25 120 VAC direction is from (1) to (2) 11 220 VAC 22 **"P" COIL TERMINATION** 440 VAC (All DC Except as Noted)

**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

SS Single Spade

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

**IMMERSION PROOF "P" TYPE** 

"I" Coil AMP Superseal - Integral

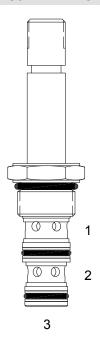
ID "I" Coil Deutsch - Integral DT04-2P

IJ "I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral



# PP-S3D DIRECT ACTING SPOOL, 3 WAY 2 POSITION



# **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 3 way 2 position, spool valve.

# **OPERATION**

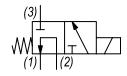
When de-energized the PP-S3D allows flow from (2) to (1) and blocks flow at port (3). When energized the valve allows flow from (2) to (3) and blocks flow at port (1).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

# **FEATURES**

- · Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

# **HYDRAULIC SYMBOL**

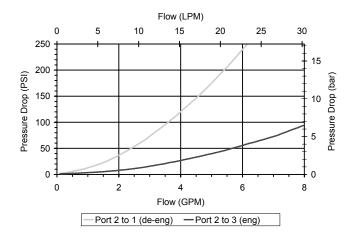




Operational shift limit 3 GPM (11 LPM) from (2) or (3). Consult factory for flow in (1) that exceed 3 GPM. For shifted flow performance consult chart.

# **PERFORMANCE**

Actual Test Data (Cartridge Only)

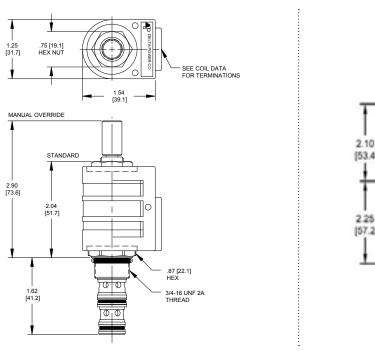


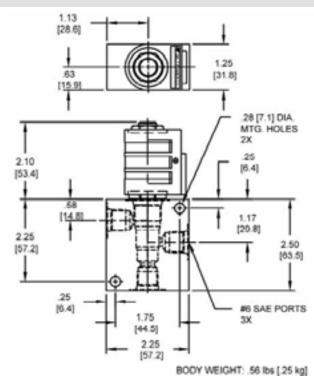
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VALVE SPECIFICATIONS	
Nominal Flow	3 GPM (11 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.22 lbs (.10 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 3W
Cavity Tools Kit	
(form tool, reamer, tap)	40500024
Seal Kit	21191105

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.







# **ORDERING INFORMATION**

PP-S3D **OPTIONS BODIES Buna Standard** 00 Blank Without Body 1/4 NPTF Ports Viton Standard V0 Ν Buna, Override, Detent 0M S #6 SAE Ports Viton, Override, Detent VM Buna, Screen ΔΛ Viton, Screen W<sub>0</sub> Buna, Override, Nondetent В1 **VOLTAGE** Buna, Override, Nondetent **V1** Buna, Screen, Override, Nondetent 06 6 VDC **B3** Viton, Screen, Override, Nondetent **V**3 12 12 VDC Buna, Screen, Override, Detent **B4** 24 24 VDC Viton, Screen, Override, Detent 36 VDC V4 36 48 48 VDC 24 VAC Note: use screen only if flow 25 120 VAC direction is from (1) to (2) 11 220 VAC 22 **"P" COIL TERMINATION** 440 VAC (All DC Except as Noted)

**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

SS Single Spade

DS Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

Approximate Coil Weight: .42 lbs (.19 kg)

# **IMMERSION PROOF "P" TYPE**

"I" Coil AMP Superseal - Integral

ID "I" Coil Deutsch - Integral DT04-2P

IJ "I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral

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# **4 WAY 2 POSITION SPOOL VALVES**

4W2P SPOOL	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
	1	4000	4	276	5/8-18	UD-S4A	SD124
(3)   (1)	4	3000	15	207	3/4-16	PQ-S4A	SD126
(3) (1)	10	3500	38	241	7/8-14	DG-S4A	SD128
(2)   (4)	10	4000	38	276	7/8-14	HG-S4A	SD130
	15	5000	57	345	1 1/16-12	HV-S4A	SD132
	1.5	4000	6	276	5/8-18	UD-S4B	SD134
(3) (1)	4	3000	15	207	3/4-16	PQ-S4B	SD136
(2) (4)	10	3000	38	207	7/8-14	DG-S4B	SD138
	10	4000	38	276	7/8-14	HG-S4B	SD140
(3)   (1)	4	3000	15	207	3/4-16	PQ-S4C	SD142
	8	3000	30	207	7/8-14	DG-S4C	SD144
(2) (4)	8	4000	30	276	7/8-14	HG-S4C	SD146
(3)   (1)	2.5	3000	9.5	207	3/4-16	PQ-S4D	SD148
	6	3000	23	207	7/8-14	DG-S4D	SD150
(2)   (4)	8	4000	30	276	7/8-14	HG-S4D	SD152
(3)   (1)	6	3000	23	207	7/8-14	DG-S4E	SD154
	8	4000	30	276	7/8-14	HG-S4E	SD156
(2)   (4)	15	5000	57	345	1 1/16-12	HV-S4E	SD158
(3) (1)	6	3000	23	207	7/8-14	DG-S4F	SD160
(2) (4)	6	4000	23	276	7/8-14	HG-S4F	SD162



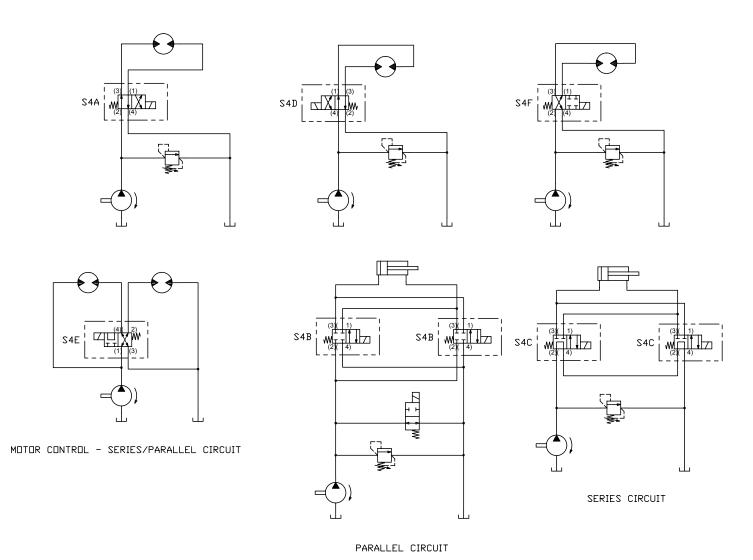
# **TYPICAL SCHEMATIC**

Typical application for the S4A, S4D, and S4F is directional motor or cylinder control.

Typical application for the S4B is directional motor or cylinder control in a parallel circuit.

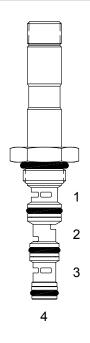
Typical application for the S4C is directional motor or cylinder control in a series circuit.

Typical application for the S4E is motor control in a series/parallel circuit.





# UD-S4A DIRECT ACTING SPOOL, 4 WAY 2 POSITION



# **DESCRIPTION**

7 size, 5/8-18 thread, "Mini" series, solenoid operated, 4 way 2 position, spool valve.

# **OPERATION**

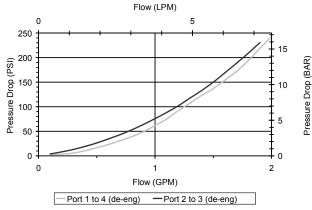
When de-energized the UD-S4A allows flow from (1) to (4) and (2) to (3). When energized, the valve allows flow from (2) to (1) and (3) to (4).

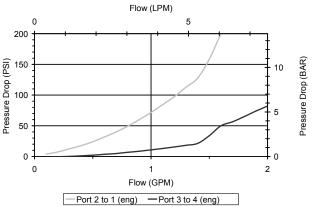
# **FEATURES**

- · Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.

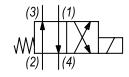
# **PERFORMANCE**

Actual Test Data (Cartridge Only)





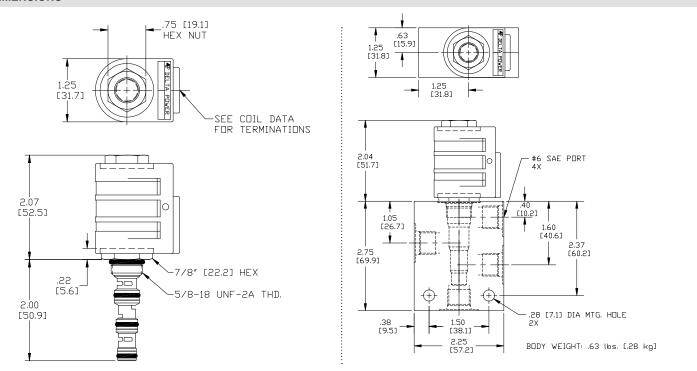
# **HYDRAULIC SYMBOL**



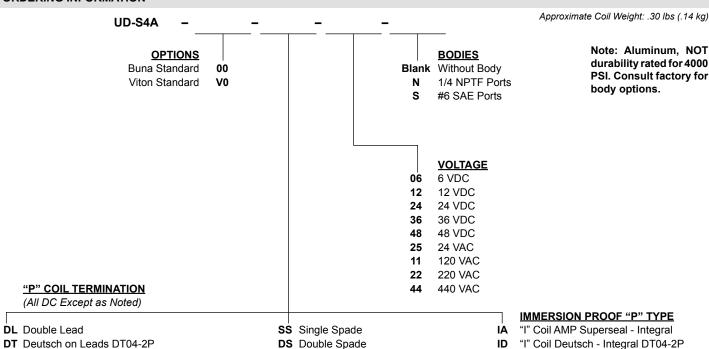
VALVE SPECIFICATIONS	
Nominal Flow	1 GPM (4 LPM)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	8 cu in/min (131 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.15 lbs (.07 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	15 ft-lbs (20.3 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	MINI 4W
Cavity Form Tool (Finishing)	40500006
Seal Kit	21191008

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





# **ORDERING INFORMATION**



WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

HC DIN 43650 (Hirschmann) - (AC&DC)



ML Metri-Pack on Leads

WL Weatherpack on Leads

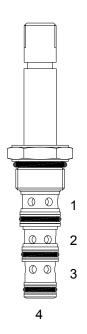
PL Packard on Leads



"I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral

# PQ-S4A DIRECT ACTING SPOOL, 4 WAY 2 POSITION



# **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 4 way 2 position, spool valve.

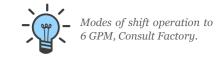
# **OPERATION**

When de-energized the PQ-S4A allows flow from (1) to (4) and from (2) to (3). When energized the valve allows flow from (2) to (1) and from (3) to (4).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

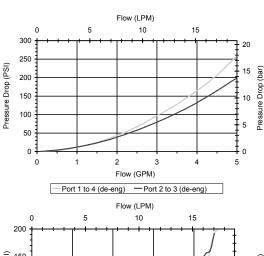
# **FEATURES**

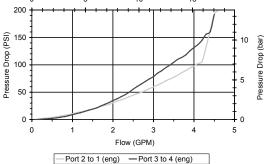
- · Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- · Unitized, molded coil design.
- · Continuous duty rated solenoid.
- · Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.



# **PERFORMANCE**

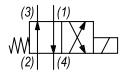
Actual Test Data (Cartridge Only)





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# **HYDRAULIC SYMBOL**

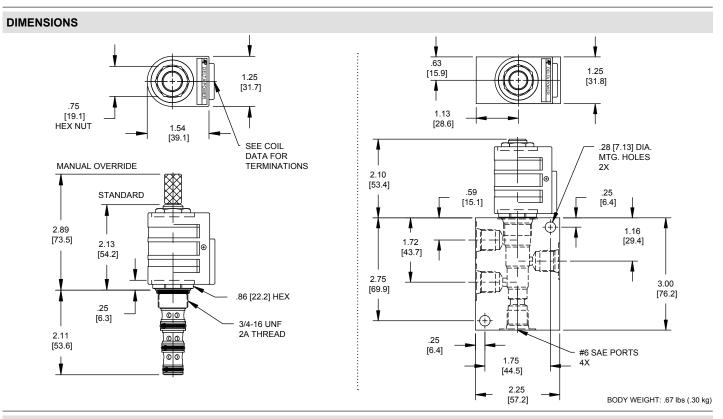


VALVE SPECIFICATIONS	
Nominal Flow	4 GPM (15 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.24 lbs (.11 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500029
Seal Kit	21191108

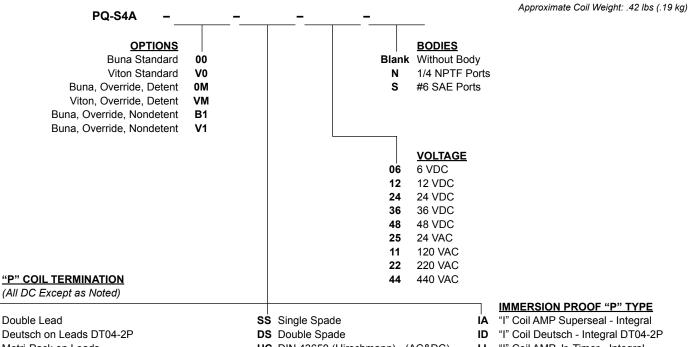
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



# SOLENOID OPERATED DIRECTIONAL CONTROLS



# **ORDERING INFORMATION**



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

"I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



# **TECNORD**

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# DG-S4A DIRECT ACTING SPOOL, 4 WAY 2 POSITION

# 1 2 3

# **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 4 way 2 position, side flow spool valve.

# **OPERATION**

When de-energized the DG-S4A allows flow between (1) to (4) and (2) to (3). When energized the valve allows flow between (2) to (1) and (3) to (4).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position..

# **FEATURES**

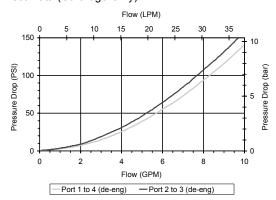
- · Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- · Unitized, molded coil design.
- · Continuous duty rated solenoid.
- · Optional coil voltages and terminations.
- · Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

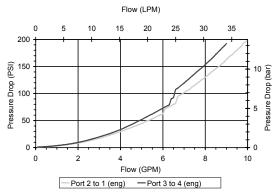


For higher pressures see HG-S4A.

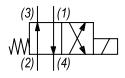
# **PERFORMANCE**

Actual Test Data (Cartridge Only)





# **HYDRAULIC SYMBOL**



VALVE SPECIFICATIONS	
Nominal Flow	10 GPM (38 LPM)
Rated Operating Pressure	3500 PSI (241 bar) per path
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.32 lbs (.15 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500002
Seal Kit	21191214

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

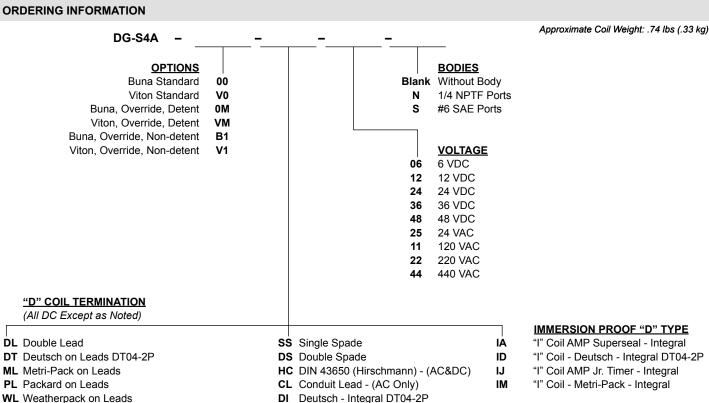


[57.2]

2.50 [63.5] #6 SAE PORTS

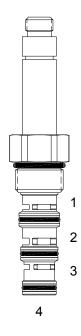
BODY WEIGHT: .99 lbs (.45 kg)

#### **DIMENSIONS** 1.50 [20.6] 1.56 1.56 [38.1] [39.6] [39.6] .75 [19.1] SEE COIL DATA FOR 1.25 HEX NUT 1.83 **TERMINATIONS** [46.6] MANUAL OVERRIDE 7/16-20 UNF-2A 2.27 [57.8] STANDARD THREAD [15.9] 3.35 [85.1] [58.8] 1.38 2 00 [50.8] 1.00 [25.4] HEX 2.88 [73.0] 22 3.25 7/8-14 UNF-2A [5.6] [82.6] 2.44 [61.9] .28 [7.1] DIA. MTG. SLOTS 2X [3.2] 2.25





# HG-S4A DIRECT ACTING SPOOL, 4 WAY 2 POSITION, CRISS CROSS



# **DESCRIPTION**

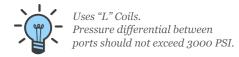
"High Pressure" 10 size, 7/8-14 thread, "Delta" series, 4 way 2 position, side flow spool valve.

# **OPERATION**

When de-energized the HG-S4A allows flow from (1) to (4) and from (2) to (3). When energized the valve allows flow from (2) to (1) and from (3) to (4).

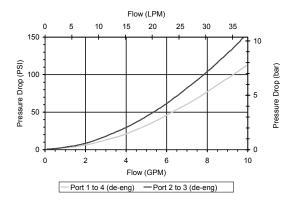
# **FEATURES**

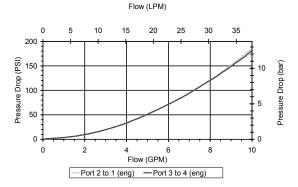
- · Hardened parts for long life.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.



# **PERFORMANCE**

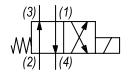
Actual Test Data (Cartridge Only)





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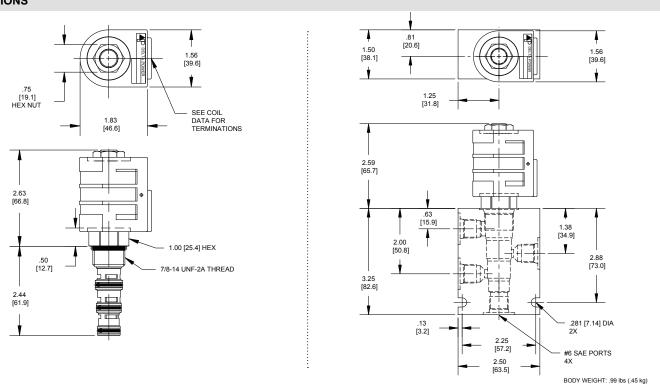
# **HYDRAULIC SYMBOL**



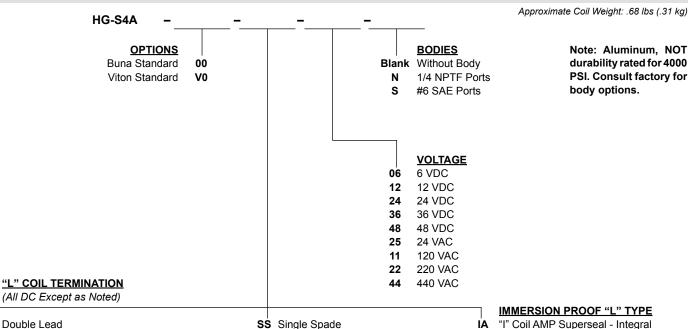
VALVE SPECIFICATIONS	
Nominal Flow	10 GPM (38 LPM)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	10 cu in/min (164 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.44 lbs (.20 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500002
Seal Kit	21191214

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





# **ORDERING INFORMATION**



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

SS Single Spade

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

"I" Coil AMP Superseal - Integral

ID "I" Coil Deutsch - Integral DT04-2P

"I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral

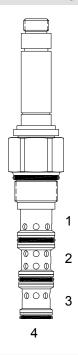
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**TECNORD** 

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# HV-S4A DIRECT ACTING SPOOL, 4 WAY 2 POSITION, CRISS CROSS



# **DESCRIPTION**

"High pressure" 12 size, 1 1/16-12 thread, "Tecnord" series, solenoid operated, 4 way 2 position, criss cross side flow spool valve.

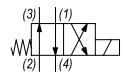
# **OPERATION**

When de-energized the HV-S4A allows flow from (1) to (4) and from (2) to (3). When energized the valve allows flow from (2) to (1) and from (3) to (4).

# **FEATURES**

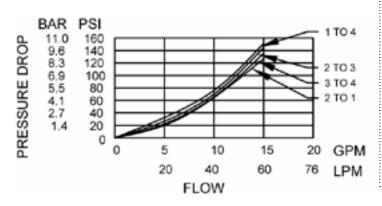
- Hardened parts for long life.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

# **HYDRAULIC SYMBOL**



# PERFORMANCE

Actual Test Data (Cartridge Only)

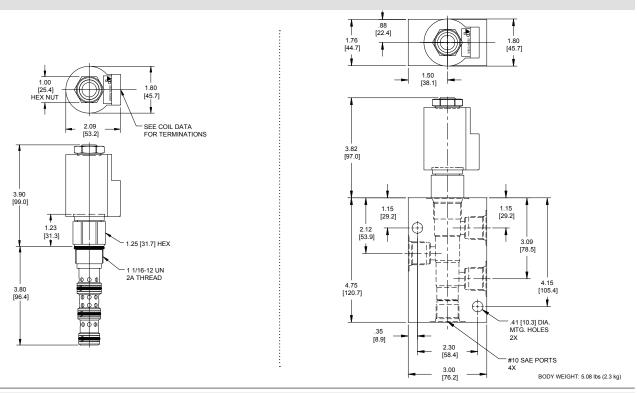


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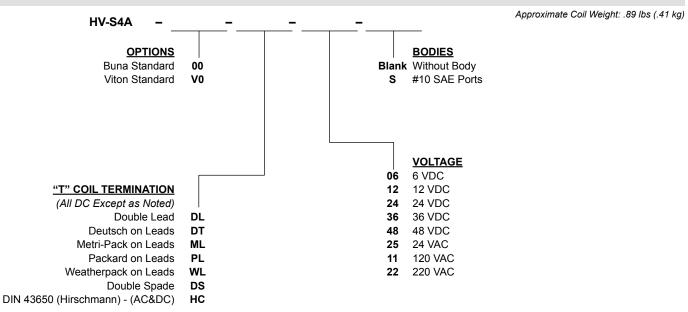
VALVE SPECIFICATIONS	
Nominal Flow	15 GPM (57 LPM)
Rated Operating Pressure	5000 PSI (345 bar)
Typical Internal Leakage (150 SSU)	8 cu in/min (131 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	40° to 250°F (-40° to 120°C)
Weight	1.07 lbs (.48 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	70 ft-lbs (94.9 Nm)
Coil Nut Torque Requirements	5-7 ft-lbs (6.8-9.5 Nm)
Cavity	TECNORD 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500035
Seal Kit	21191309

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





# **ORDERING INFORMATION**





# UD-S4B DIRECT ACTING SPOOL, 4 WAY 2 POSITION, CLOSED CENTER

# 1 2 3

# **DESCRIPTION**

7 size, 5/8-18 thread, "Mini" series, solenoid operated, 4 way 2 position, closed center spool valve.

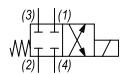
# **OPERATION**

When de-energized the UD-S4B blocks flow at all ports. When energized, the valve allows flow from (2) to (1) and (3) to (4).

# **FEATURES**

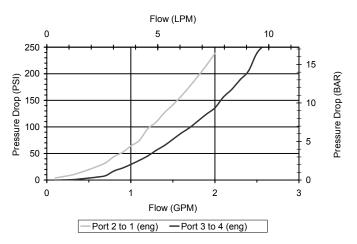
- · Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.

# **HYDRAULIC SYMBOL**



# **PERFORMANCE**

Actual Test Data (Cartridge Only)

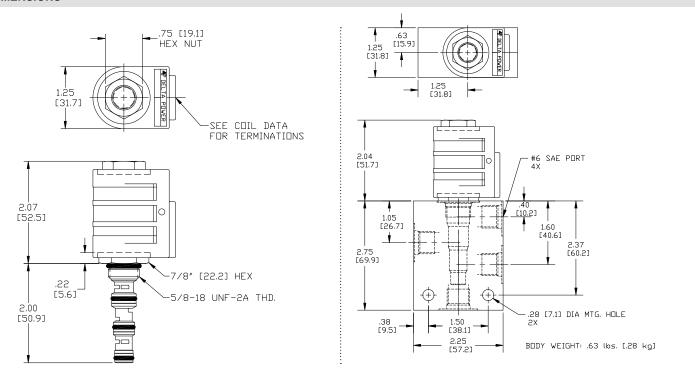


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VALVE SPECIFICATIONS	
Nominal Flow	1.5 GPM (6 LPM)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	8 cu in/min (131 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.15 lbs (.07 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	15 ft-lbs (20.3 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	MINI 4W
Cavity Form Tool (Finishing)	40500006
Seal Kit	21191008

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





#### **ORDERING INFORMATION** Approximate Coil Weight: .30 lbs (.14 kg) UD-S4B Note: Aluminum, NOT **OPTIONS BODIES** durability rated for 4000 Buna Standard 00 Blank Without Body PSI. Consult factory for 1/4 NPTF Ports Viton Standard V0 N body options. s #6 SAE Ports **VOLTAGE** 06 6 VDC 12 12 VDC 24 24 VDC 36 36 VDC 48 48 VDC 25 24 VAC 11 120 VAC 220 VAC 22 **"P" COIL TERMINATION** 440 VAC 44 (All DC Except as Noted) **IMMERSION PROOF "P" TYPE DL** Double Lead SS Single Spade "I" Coil AMP Superseal - Integral IΑ DT Deutsch on Leads DT04-2P **DS** Double Spade ID "I" Coil Deutsch - Integral DT04-2P ML Metri-Pack on Leads HC DIN 43650 (Hirschmann) - (AC&DC) "I" Coil AMP Jr. Timer - Integral

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

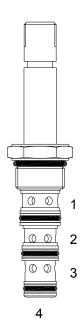


PL Packard on Leads

WL Weatherpack on Leads

IM "I" Coil Metri-Pack - Integral

# PQ-S4B DIRECT ACTING SPOOL, 4 WAY 2 POSITION, CLOSED CENTER



# **DESCRIPTION**

8 size, 3/4 -16 thread, "Power" series, solenoid operated, 4 way 2 position, closed center spool valve.

# **OPERATION**

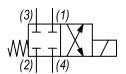
When de-energized the PQ-S4B blocks flow at all ports. When energized the valve allows flow from (2) to (1) and from (3) to (4).

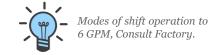
**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

# **FEATURES**

- · Hardened parts for long life.
- · Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- · Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- · Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

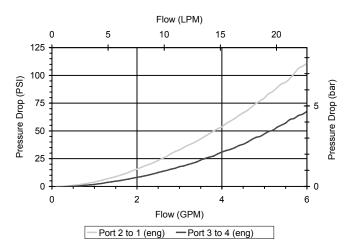
# **HYDRAULIC SYMBOL**





# PERFORMANCE

Actual Test Data (Cartridge Only)



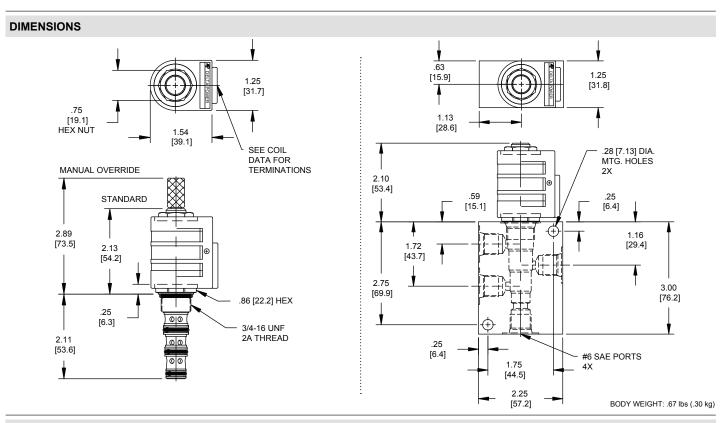
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VALVE SPECIFICATIONS	
Nominal Flow	4 GPM (15 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.24 lbs (.11 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500029
Seal Kit	21191108

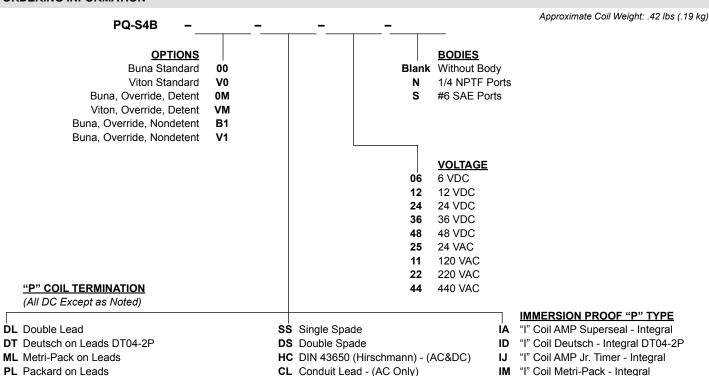
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



# SOLENOID OPERATED DIRECTIONAL CONTROLS



# **ORDERING INFORMATION**



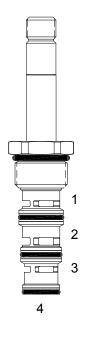
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

DI Deutsch - Integral DT04-2P



WL Weatherpack on Leads

# DG-S4B DIRECT ACTING SPOOL, 4 WAY 2 POSITION, CLOSED CENTER



# **DESCRIPTION**

10 size, 7/8-14 thread. "Delta" series, solenoid operated, 4 way 2 position, closed center spool valve.

# **OPERATION**

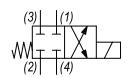
When de-energized the DG-S4B blocks flow at all ports. When energized the valve allows flow from (2) to (1) and (3) to (4).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, turn the manual override screw counterclockwise. To release turn the manual override screw clockwise.

# **FEATURES**

- · Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- · Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

# **HYDRAULIC SYMBOL**

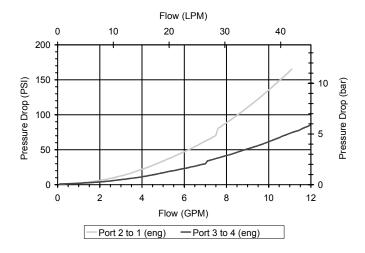




For higher pressures see HG-S4B. Operational shift limit, 10 GPM (38 LPM). For shift performance consult chart.

# **PERFORMANCE**

Actual Test Data (Cartridge Only)



VALVE SPECIFICATIONS	
Nominal Flow	10 GPM (38 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.32 lbs (.15 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500002
Seal Kit	21191214



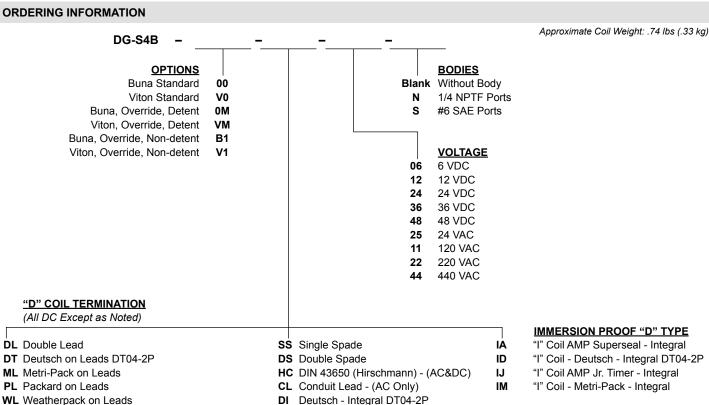
#### **DIMENSIONS** .81 1.50 [20.6] 1.56 1.56 [38.1] [39.6] [39.6] .75 [19.1] SEE COIL DATA FOR 1.25 HEX NUT 1.83 **TERMINATIONS** [46.6] MANUAL OVERRIDE 7/16-20 UNF-2A 2.27 [57.8] STANDARD THREAD [15.9] 3.35 [85.1] [58.8] 1.38 2 00 [50.8] 1.00 [25.4] HEX 2.88 [73.0] 22 3.25 7/8-14 UNF-2A [5.6] [82.6] 2.44 [61.9] .28 [7.1] DIA. MTG. SLOTS 2X

[3.2]

2.25 [57.2]

2.50 [63.5] #6 SAE PORTS

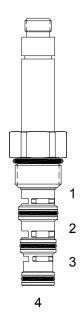
BODY WEIGHT: .99 lbs (.45 kg)







# HG-S4B DIRECT ACTING SPOOL, 4 WAY 2 POSITION, CLOSED CENTER



# **DESCRIPTION**

"High Pressure" 10 size, 7/8-14 thread, "Delta" series, solenoid operated, 4 way 2 position closed center spool valve.

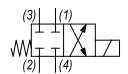
# **OPERATION**

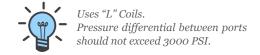
When de-energized the HG-S4B blocks flow at all ports. When energized the valve allows flow from (2) to (1) and from (3) to (4).

# **FEATURES**

- Hardened parts for long life.
- · Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

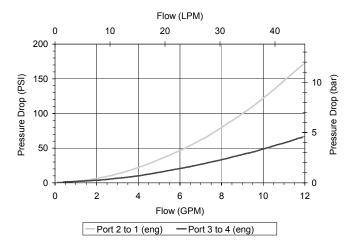
# **HYDRAULIC SYMBOL**





# PERFORMANCE

Actual Test Data (Cartridge Only)

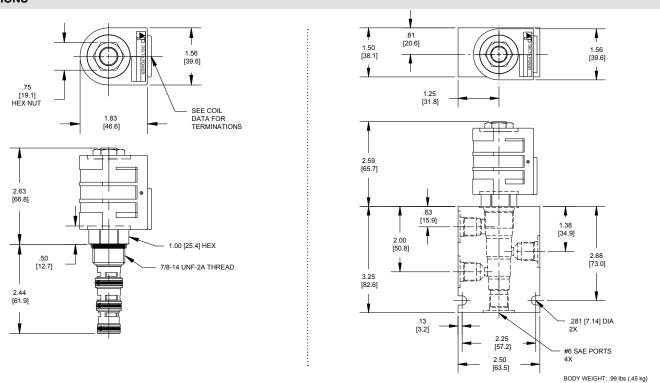


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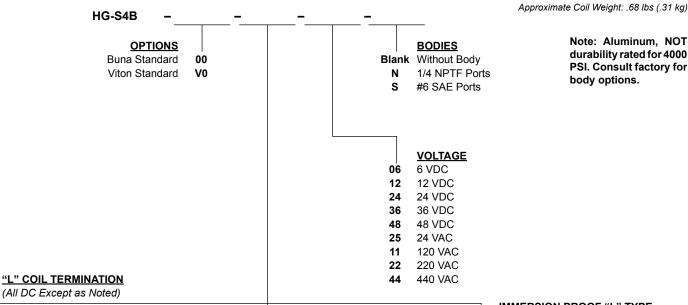
VALVE SPECIFICATIONS	
Nominal Flow	10 GPM (38 LPM)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	10 cu in/min (164 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.44 lbs (.20 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500002
Seal Kit	21191214

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





# **ORDERING INFORMATION**



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

SS Single Spade

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

**IMMERSION PROOF "L" TYPE** 

IΑ "I" Coil AMP Superseal - Integral

ID "I" Coil Deutsch - Integral DT04-2P

"I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral

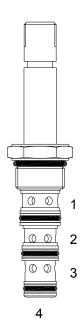
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**TECNORD** 

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# PQ-S4C DIRECT ACTING SPOOL, 4 WAY 2 POSITION, TANDEM CENTER



# **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 4 way 2 position, tandem center spool valve.

# **OPERATION**

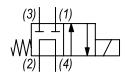
When de-energized the PQ-S4C allows flow between (2) and (4), blocks flow at (1) and (3). When energized the valve allows flow from (2) to (3) and from (1) to (4).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

# **FEATURES**

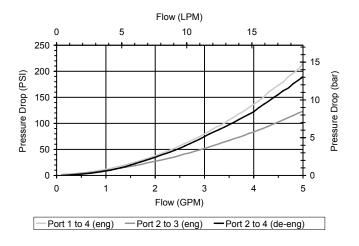
- · Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- · Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

# **HYDRAULIC SYMBOL**



# PERFORMANCE

Actual Test Data (Cartridge Only)



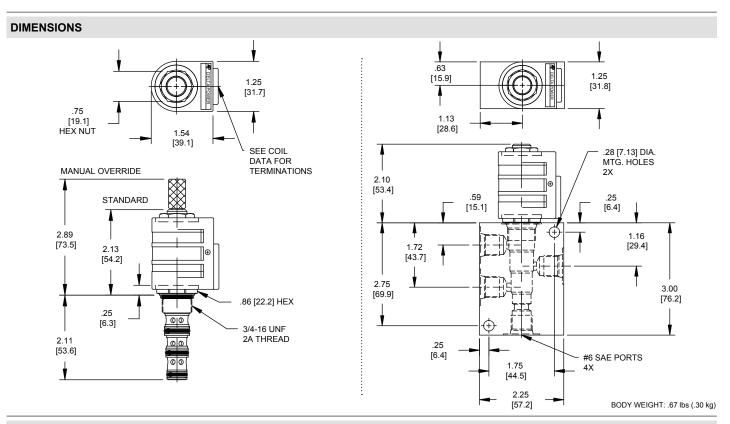
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VALVE SPECIFICATIONS	
Nominal Flow	4 GPM (15 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.24 lbs (.11 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500029
Seal Kit	21191108

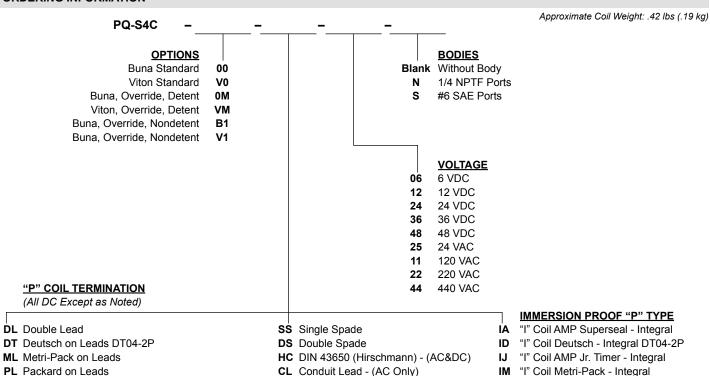
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



# SOLENOID OPERATED DIRECTIONAL CONTROLS



# **ORDERING INFORMATION**



WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

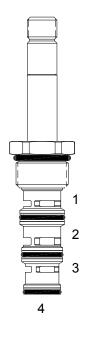
DI Deutsch - Integral DT04-2P



WL Weatherpack on Leads

# **TECNORD**

# DG-S4C DIRECT ACTING SPOOL, 4 WAY 2 POSITION, TANDEM CENTER



# **DESCRIPTION**

10 size, 7/8 -14 thread, "Delta" series, solenoid operated, 4 way 2 position, tandem center spool valve.

# **OPERATION**

When de-energized the DG-S4C allows flow between (2) and (4), and blocks flow at ports (1) and (3). When energized the valve allows flow from (2) to (3) and (1) to (4).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

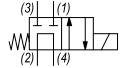
# **FEATURES**

- · Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- · Manual override option.
- Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- · Optional coil voltages and terminations.
- · Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

# **HYDRAULIC SYMBOL**

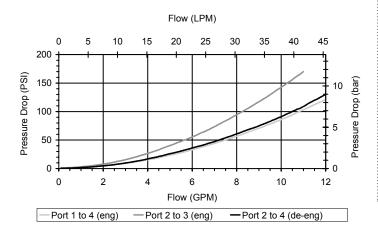


For higher pressures see HG-S4C. Operational shift limit, 8 GPM (30 LPM). For shift performance consult chart.



# **PERFORMANCE**

Actual Test Data (Cartridge Only)



VALVE SPECIFICATIONS	
Nominal Flow	8 GPM (30 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.31 lbs (.14 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500002
Seal Kit	21191214



2.25 [57.2]

2.50 [63.5] #6 SAE PORTS

BODY WEIGHT: .99 lbs (.45 kg)

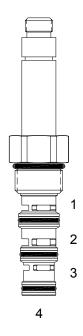
### **DIMENSIONS** 1.50 [20.6] 1.56 1.56 [38.1] [39.6] [39.6] .75 [19.1] SEE COIL DATA FOR 1.25 HEX NUT 1.83 **TERMINATIONS** [46.6] MANUAL OVERRIDE 7/16-20 UNF-2A 2.27 [57.8] STANDARD THREAD [15.9] 3.35 [85.1] [58.8] 1.38 2 00 [50.8] 1.00 [25.4] HEX 2.88 [73.0] 22 3.25 7/8-14 UNF-2A [5.6] [82.6] 2.44 [61.9] .28 [7.1] DIA. MTG. SLOTS 2X [3.2]

**ORDERING INFORMATION** Approximate Coil Weight: .74 lbs (.33 kg) DG-S4C **OPTIONS BODIES** Buna Standard 00 Blank Without Body 1/4 NPTF Ports Viton Standard V0 N Buna, Override, Detent **0M** s #6 SAE Ports Viton, Override, Detent VM Buna, Override, Non-detent R1 Viton, Override, Non-detent V1 **VOLTAGE** 06 6 VDC 12 VDC 12 24 24 VDC 36 36 VDC 48 48 VDC 25 24 VAC 11 120 VAC 22 220 VAC 44 440 VAC **"D" COIL TERMINATION** (All DC Except as Noted) **IMMERSION PROOF "D" TYPE DL** Double Lead SS Single Spade ΙÀ "I" Coil AMP Superseal - Integral DT Deutsch on Leads DT04-2P **DS** Double Spade ID "I" Coil - Deutsch - Integral DT04-2P ML Metri-Pack on Leads HC DIN 43650 (Hirschmann) - (AC&DC) IJ "I" Coil AMP Jr. Timer - Integral PL Packard on Leads CL Conduit Lead - (AC Only) IM "I" Coil - Metri-Pack - Integral WL Weatherpack on Leads DI Deutsch - Integral DT04-2P





### HG-S4C DIRECT ACTING SPOOL, 4 WAY 2 POSITION, TANDEM CENTER



### **DESCRIPTION**

"High Pressure" 10 size, 7/8-14 thread, "Delta" series, solenoid operated, 4 way 2 position tandem center spool

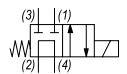
### **OPERATION**

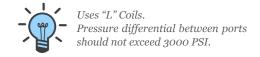
When de-energized the HG-S4C allows flow between (2) and (4) and blocks the flow at (1) and (3). When energized the valve allows flow from (2) to (3) and from (1) to (4).

### **FEATURES**

- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

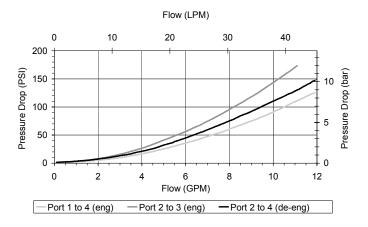
### **HYDRAULIC SYMBOL**





### **PERFORMANCE**

Actual Test Data (Cartridge Only)

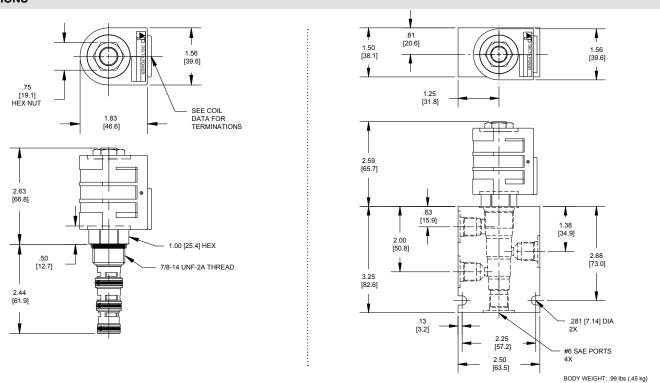


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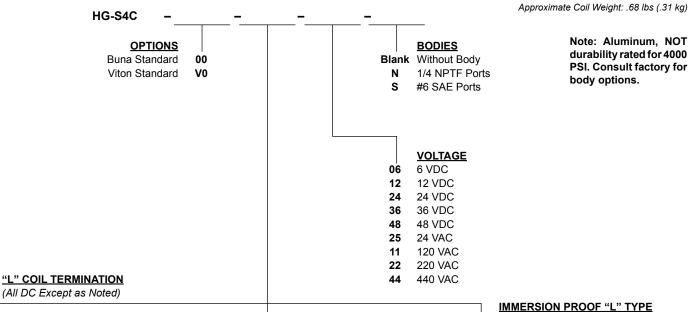
VALVE SPECIFICATIONS	
Nominal Flow	8 GPM (30 LPM)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	10 cu in/min (164 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.43 lbs (.20 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40,6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500002
Seal Kit	21191214

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





### **ORDERING INFORMATION**



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

SS Single Spade

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

IΑ "I" Coil AMP Superseal - Integral

ID "I" Coil Deutsch - Integral DT04-2P

"I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



**TECNORD** 

### PQ-S4D DIRECT ACTING SPOOL, 4 WAY 2 POSITION, CRISS CROSS

### 0 0 00 2

### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 4 way 2 position, criss cross, bottom flow spool valve.

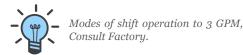
### **OPERATION**

When de-energized the PQ-S4D allows flow from (3) to (2), and from (4) to (1). When energized the valve allows flow from (1) to (2) and from (4) to (3).

OPERATION OF MANUAL OVERRIDE OPTION: to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

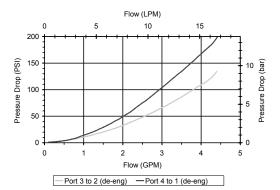
### **FEATURES**

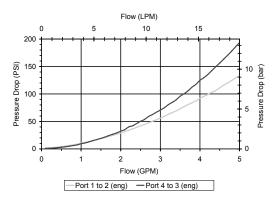
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.



### **PERFORMANCE**

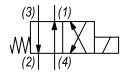
Actual Test Data (Cartridge Only)





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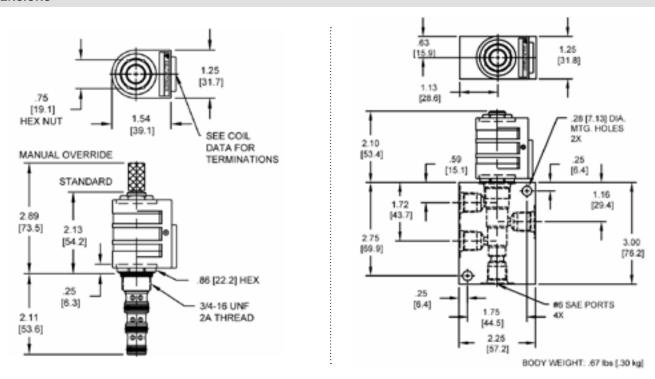
### **HYDRAULIC SYMBOL**



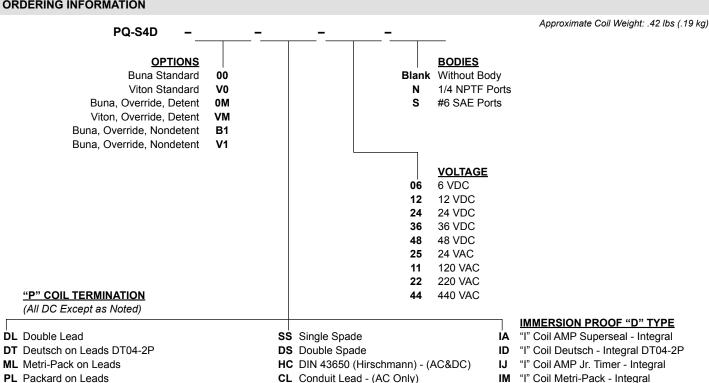
VALVE SPECIFICATIONS				
Nominal Flow	2.5 GPM (9.5 LPM)			
Rated Operating Pressure	3000 PSI (207 bar)			
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min) per path			
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)			
Filtration	ISO 18/16/13			
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)			
Weight	.24 lbs (.11 kg)			
Operating Fluid Media	General Purpose Hydraulic Fluid			
Cartridge Torque Requirements	25 ft-lbs (34 Nm)			
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)			
Cavity	POWER 4W			
Cavity Tools Kit				
(form tool, reamer, tap)	40500029			
Seal Kit	21191108			

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





### **ORDERING INFORMATION**



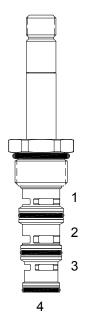
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

DI Deutsch - Integral DT04-2P



WL Weatherpack on Leads

### DG-S4D DIRECT ACTING SPOOL, 4 WAY 2 POSITION, CRISS CROSS



### **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 4 way 2 position, criss cross, bottom flow spool valve.

### **OPERATION**

When de-energized the DG-S4D allows flow from (4) to (1), and (3) to (2). When energized the valve allows flow from (4) to (3) and (1) to (2).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

### **FEATURES**

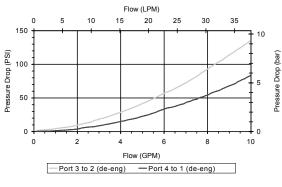
- · Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- · Manual override option.
- · Industry common cavity.
- · Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

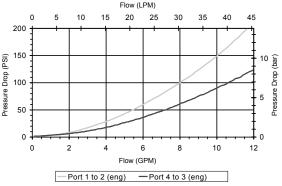


For higher pressures see HG-S4D. Operational shift limit, 6 GPM (23 LPM). For shift performance consult chart.

### **PERFORMANCE**

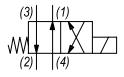
Actual Test Data (Cartridge Only)





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### **HYDRAULIC SYMBOL**



VALVE SPECIFICATIONS	
Nominal Flow	6 GPM (23 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.31 lbs (.14 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500002
Seal Kit	21191214

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



2.25 [57.2]

2.50 [63.5] #6 SAE PORTS

BODY WEIGHT: .99 lbs (.45 kg)

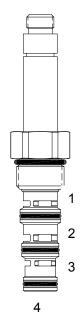
### **DIMENSIONS** 1.50 [20.6] 1.56 1.56 [38.1] [39.6] [39.6] .75 [19.1] SEE COIL DATA FOR 1.25 HEX NUT 1.83 **TERMINATIONS** [46.6] MANUAL OVERRIDE 7/16-20 UNF-2A 2.27 [57.8] STANDARD THREAD [15.9] 3.35 [85.1] [58.8] 1.38 2 00 [50.8] 1.00 [25.4] HEX 2.88 [73.0] 22 3.25 7/8-14 UNF-2A [5.6] [82.6] 2.44 [61.9] .28 [7.1] DIA. MTG. SLOTS 2X [3.2]

**ORDERING INFORMATION** Approximate Coil Weight: .74 lbs (.33 kg) DG-S4D **OPTIONS BODIES** Buna Standard 00 Blank Without Body 1/4 NPTF Ports Viton Standard V0 N Buna, Override **0M** s #6 SAE Ports Viton, Override VM Buna, Override, Non-detent R1 Viton, Override, Non-detent V1 **VOLTAGE** 06 6 VDC 12 VDC 12 24 24 VDC 36 36 VDC 48 48 VDC 25 24 VAC 11 120 VAC 22 220 VAC 44 440 VAC **"D" COIL TERMINATION** (All DC Except as Noted) **IMMERSION PROOF "D" TYPE DL** Double Lead SS Single Spade ΙÀ "I" Coil AMP Superseal - Integral DT Deutsch on Leads DT04-2P **DS** Double Spade ID "I" Coil - Deutsch - Integral DT04-2P ML Metri-Pack on Leads HC DIN 43650 (Hirschmann) - (AC&DC) IJ "I" Coil AMP Jr. Timer - Integral PL Packard on Leads CL Conduit Lead - (AC Only) IM "I" Coil - Metri-Pack - Integral WL Weatherpack on Leads DI Deutsch - Integral DT04-2P





### HG-S4D DIRECT ACTING SPOOL, 4 WAY 2 POSITION, BOTTOM FLOW



### DESCRIPTION

"High Pressure" 10 size, 7/8-14 thread, "Delta" series, solenoid operated, 4 way 2 position bottom flow spool valve.

### **OPERATION**

When de-energized the HG-S4D allows flow from (4) to (1) and from (3) to (2). When energized the valve allows flow from (4) to (3) and from (1) to (2).

### **FEATURES**

- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

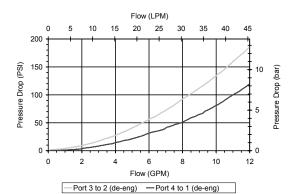


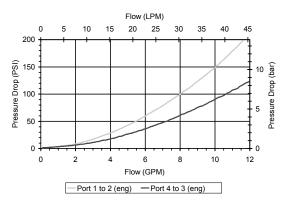
Jses "L" Coils.

Pressure differential between ports should not exceed 3000 PSI.

### **PERFORMANCE**

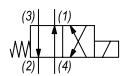
Actual Test Data (Cartridge Only)





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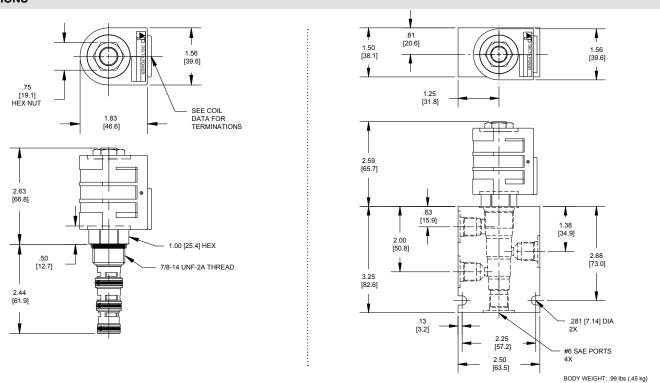
### **HYDRAULIC SYMBOL**



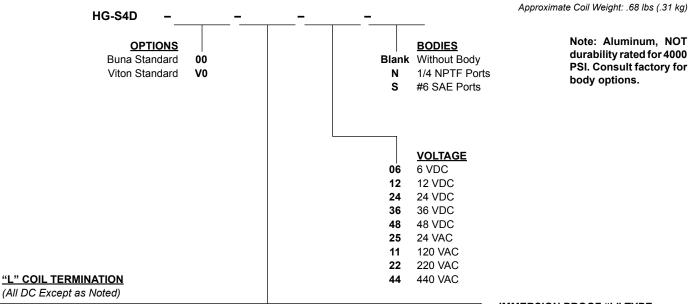
VALVE SPECIFICATIONS	
Nominal Flow	8 GPM (30 LPM)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	10 cu in/min (164 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.43 lbs (.20 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	35 ft-lbs (47.5 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500002
Seal Kit	21191214

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





### **ORDERING INFORMATION**



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

SS Single Spade

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

**IMMERSION PROOF "L" TYPE** 

IΑ "I" Coil AMP Superseal - Integral

ID "I" Coil Deutsch - Integral DT04-2P

"I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral

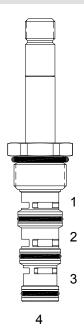
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### **TECNORD**

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### DG-S4E DIRECT ACTING SPOOL, 4 WAY 2 POSITION, SERIES/PARALLEL



### **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 4 way 2 position, series/parallel spool valve.

### **OPERATION**

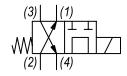
When de-energized the DG-S4E allows flow from (2) and (1), and (3) to (4). When energized the valve allows flow (2) to (4) and blocks the flow at (1) and (3).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

### **FEATURES**

- · Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- · Manual override option.
- Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- · Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**

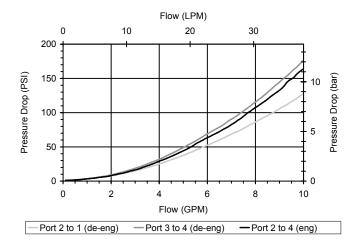




For higher pressures see HG-S4E. Operational shift limit, 6 GPM (23 LPM). For shift performance consult chart.

### PERFORMANCE

Actual Test Data (Cartridge Only)



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VALVE SPECIFICATIONS	
Nominal Flow	6 GPM (23 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.31 lbs (.14 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500002
Seal Kit	21191214

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

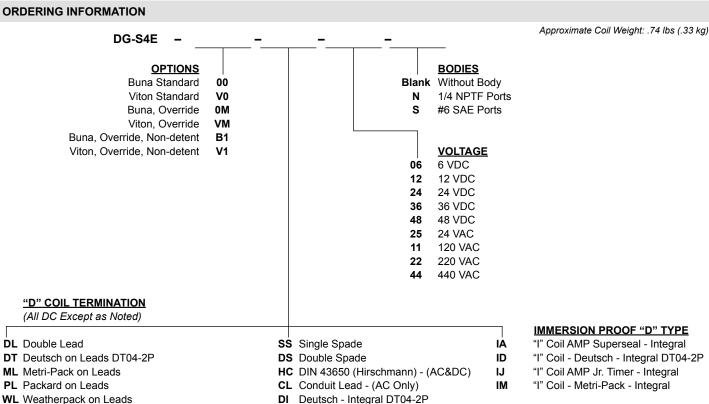


2.25 [57.2]

2.50 [63.5] #6 SAE PORTS

BODY WEIGHT: .99 lbs (.45 kg)

### **DIMENSIONS** 1.50 [20.6] 1.56 1.56 [38.1] [39.6] [39.6] .75 [19.1] SEE COIL DATA FOR 1.25 HEX NUT 1.83 **TERMINATIONS** [46.6] MANUAL OVERRIDE 7/16-20 UNF-2A 2.27 [57.8] STANDARD THREAD [15.9] 3.35 [85.1] [58.8] 1.38 2 00 [50.8] 1.00 [25.4] HEX 2.88 [73.0] 22 3.25 7/8-14 UNF-2A [5.6] [82.6] 2.44 [61.9] .28 [7.1] DIA. MTG. SLOTS 2X [3.2]





### HG-S4E DIRECT ACTING SPOOL, 4 WAY 2 POSITION, SERIES/PARALLEL



### **DESCRIPTION**

"High Pressure" 10 size, 7/8-14 thread, "Delta" series, solenoid operated, 4 way 2 position series/parallel spool

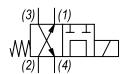
### **OPERATION**

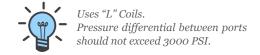
When de-energized the HG-S4E allows flow from (1) to (2) and from (3) to (4). When energized the valve allows flow from (2) to (4) and blocks flow at (1) and (3).

### **FEATURES**

- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

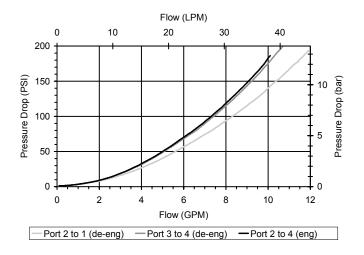
### **HYDRAULIC SYMBOL**





### **PERFORMANCE**

Actual Test Data (Cartridge Only)

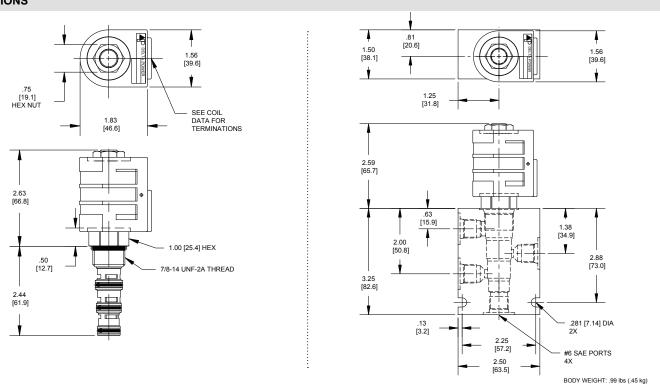


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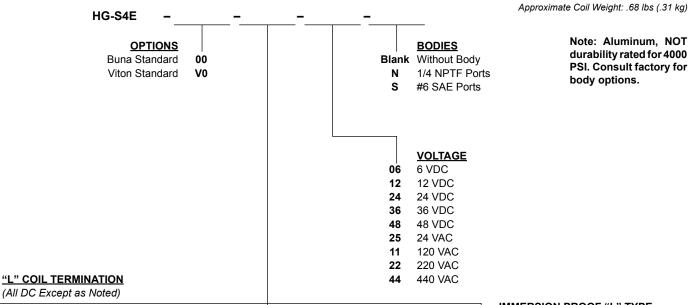
VALVE SPECIFICATIONS	
Nominal Flow	8 GPM (30 LPM)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	10 cu in/min (164 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.43 lbs (.20 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40,6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500002
Seal Kit	21191214

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





### **ORDERING INFORMATION**



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

SS Single Spade

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

**IMMERSION PROOF "L" TYPE** 

IΑ "I" Coil AMP Superseal - Integral

ID "I" Coil Deutsch - Integral DT04-2P

"I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



**TECNORD** 

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### HV-S4E DIRECT ACTING SPOOL, 4 WAY 2 POSITION, SERIES/PARALLEL

### 1 2 3

### **DESCRIPTION**

"High pressure" 12 size, 1 1/16-12 thread, "Tecnord" series, solenoid operated, 4 way 2 position, series/parallel flow spool valve.

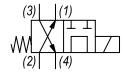
### **OPERATION**

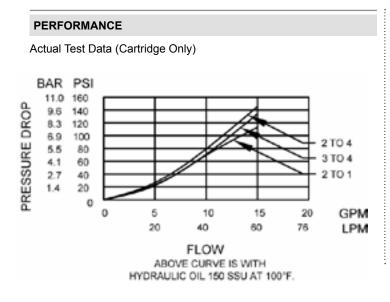
When de-energized the HV-S4E allows flow from (2) to (1) and from (3) to (4). When energized the valve allows flow from (2) to (4) and blocks flow at (1) to (3).

### **FEATURES**

- Hardened parts for long life.
- · Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

### **HYDRAULIC SYMBOL**



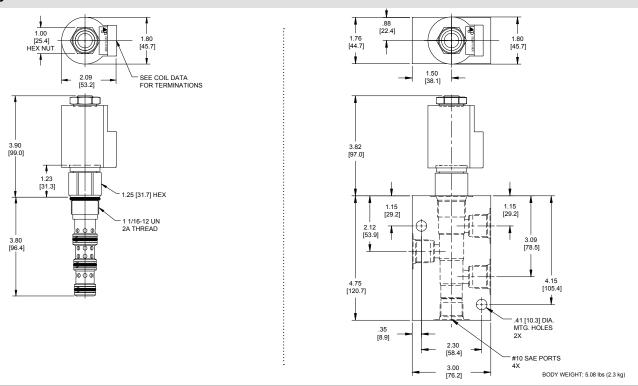


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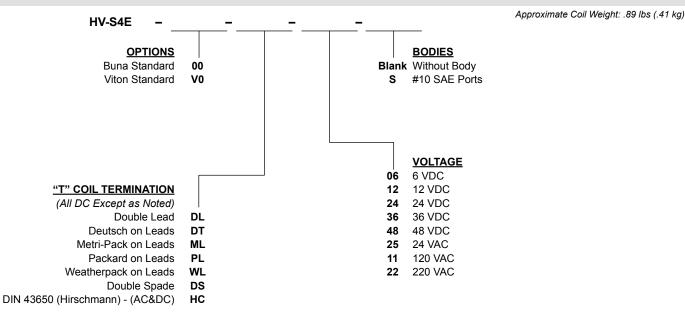
VALVE SPECIFICATIONS	
Nominal Flow	15 GPM (57 LPM) from (2) to (4)
	8 GPM (30 LPM) from (4) to (2)
Rated Operating Pressure	5000 PSI (345 bar)
Typical Internal Leakage (150 SSU)	8 cu in/min (131 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	1.09 lbs (.49 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	70 ft-lbs (94.9 Nm)
Coil Nut Torque Requirements	5-7 ft-lbs (6.8-9.5 Nm) Maximum
Cavity	TECNORD 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500035
Seal Kit	21191309

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



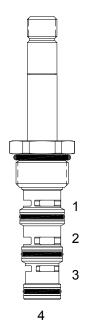


### ORDERING INFORMATION





### DG-S4F DIRECT ACTING SPOOL, 4 WAY 2 POSITION, ENERGIZED TO BLOCK



### **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 4 way 2 position, energized to block spool valve.

### **OPERATION**

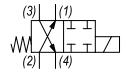
When de-energized the DG-S4F allows flow from (2) and (1), and from (3) to (4). When energized the valve blocks flow at all ports.

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

### **FEATURES**

- · Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- · Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- · Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**

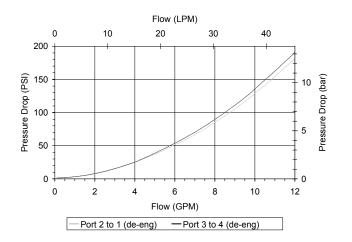




For higher pressures see HG-S4F. Operational shift limit, 6 GPM (23 LPM). For shift performance consult chart.

### PERFORMANCE

Actual Test Data (Cartridge Only)



VALVE SPECIFICATIONS	
Nominal Flow	6 GPM (23 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.31 lbs (.14 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500002
Seal Kit	21191214



2.25 [57.2]

2.50 [63.5] #6 SAE PORTS

BODY WEIGHT: .99 lbs (.45 kg)

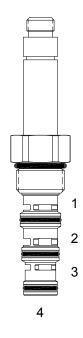
### **DIMENSIONS** 1.50 [20.6] 1.56 [38.1] [39.6] [39.6] .75 [19.1] SEE COIL DATA FOR 1.25 HEX NUT 1.83 **TERMINATIONS** [46.6] MANUAL OVERRIDE 7/16-20 UNF-2A 2.27 [57.8] STANDARD THREAD [15.9] 3.35 [85.1] [58.8] 1.38 2 00 [50.8] 1.00 [25.4] HEX 2.88 [73.0] 22 3.25 7/8-14 UNF-2A [5.6] [82.6] 2.44 [61.9] .28 [7.1] DIA. MTG. SLOTS 2X [3.2]

**ORDERING INFORMATION** Approximate Coil Weight: .74 lbs (.33 kg) DG-S4F **OPTIONS BODIES** Buna Standard 00 Blank Without Body 1/4 NPTF Ports Viton Standard V0 N Buna, Override **0M** s #6 SAE Ports Viton, Override VM Buna, Override, Non-detent R1 Viton, Override, Non-detent V1 **VOLTAGE** 06 6 VDC 12 VDC 12 24 24 VDC 36 36 VDC 48 48 VDC 25 24 VAC 11 120 VAC 22 220 VAC 44 440 VAC **"D" COIL TERMINATION** (All DC Except as Noted) **IMMERSION PROOF "D" TYPE DL** Double Lead SS Single Spade ΙÀ "I" Coil AMP Superseal - Integral DT Deutsch on Leads DT04-2P **DS** Double Spade ID "I" Coil - Deutsch - Integral DT04-2P ML Metri-Pack on Leads HC DIN 43650 (Hirschmann) - (AC&DC) IJ "I" Coil AMP Jr. Timer - Integral PL Packard on Leads CL Conduit Lead - (AC Only) IM "I" Coil - Metri-Pack - Integral WL Weatherpack on Leads DI Deutsch - Integral DT04-2P





### HG-S4F DIRECT ACTING SPOOL, 4 WAY 2 POSITION, ENERGIZED TO BLOCK



### **DESCRIPTION**

"High Pressure" 10 size, 7/8-14 thread, "Delta" series, solenoid operated, 4 way 2 position energized to block spool valve.

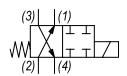
### **OPERATION**

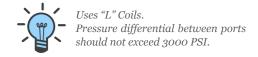
When de-energized the HG-S4F allows flow from (2) to (1) and from (3) to (4). When energized the valve blocks flow at all ports.

### **FEATURES**

- Hardened parts for long life.
- · Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

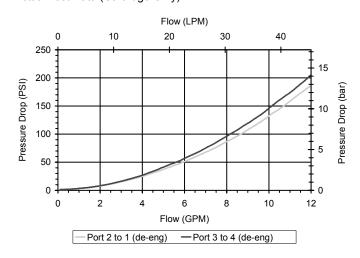
### **HYDRAULIC SYMBOL**





### **PERFORMANCE**

Actual Test Data (Cartridge Only)

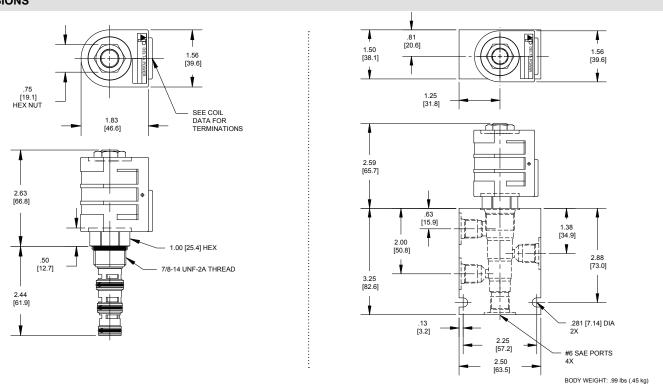


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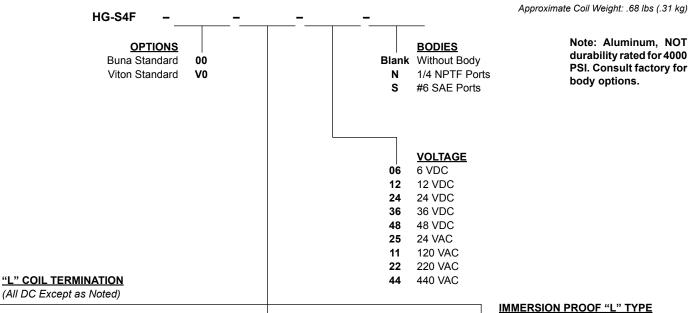
VALVE SPECIFICATIONS	
Nominal Flow	6 GPM (23 LPM)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	10 cu in/min (164 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.44 lbs (.20 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	35 ft-lbs (47.5 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500002
Seal Kit	21191214

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





### **ORDERING INFORMATION**



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

SS Single Spade

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

IΑ "I" Coil AMP Superseal - Integral

ID "I" Coil Deutsch - Integral DT04-2P

"I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral

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### **TECNORD**

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### **4 WAY 3 POSITION SPOOL VALVES**

4W3P SPOOL	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
(3)   (1)	3	3000	11	207	3/4-16	VQ-S4M	SD166
(3) (1)	5	3000	19	207	3/4-16	PQ-S4M	SD168
	6	3000	23	207	7/8-14	DG-S4M	SD170
	5	3000	19	207	3/4-16	PQ-S4N	SD172
	6	3000	23	207	7/8-14	DG-S4N	SD174
(2) (4)	2.5	3000	9.5	207	3/4-16	VQ-S4R	SD176
	3	3000	11	207	3/4-16	PQ-S4R	SD178
(a) L(a)	3	3000	11	207	3/4-16	PQ-S40	SD180
	8	3000	30	207	7/8-14	DG-S4O	SD182
(4)   (7)	5	3000	19	207	3/4-16	PQ-S4T	SD184
	3.5	3000	13.2	207	3/4-16	VQ-S4Q	SD186
$ \begin{array}{c c} (3) & (1) \\ \hline (2) & (4) \end{array} $	5	3000	19	207	3/4-16	PQ-S4P	SD188
(2) (4)	8	3000	30	207	7/8-14	DG-S4P	SD190
	6	3000	23	207	3/4-16	PQ-S4Q	SD192
(3) (1)	6	3000	23	207	7/8-14	DG-\$4\$	SD194



### **TYPICAL SCHEMATIC**

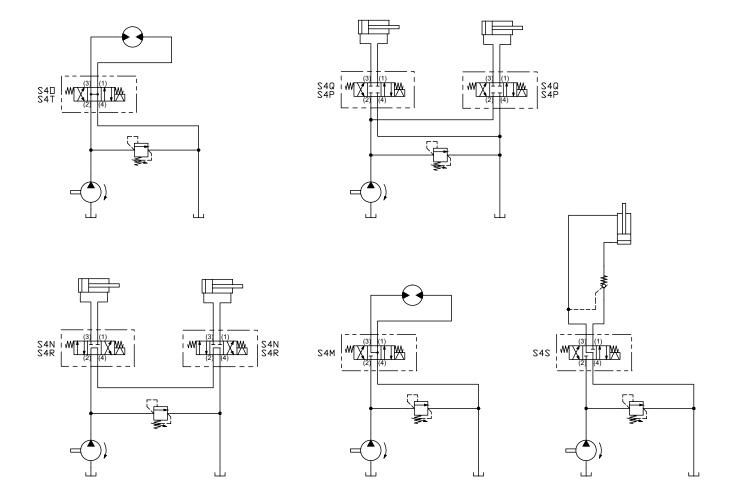
Typical application for the S4O and S4T "Open Center" valve is a bidirectional fluid motor control with coasting.

Typical application for the S4Q and S4P "Closed Center" valve is a parallel circuit for cylinder control.

Typical application for the S4N and S4R "Tandem Center" valve is a series circuit with power beyond.

Typical application for the S4M "Figure Four" valve is coasting in a fluid motor control circuit.

Typical application for the S4S "Scotch Center" valve is to vent the pilot side of load holding application.





### VQ-S4M DIRECT ACTING SPOOL, 4 WAY 3 POSITION, MOTOR CENTER



### **DESCRIPTION**

Low Profile 8 size, 3/4-16 thread, "Power" series, solenoid operated, 4W3P, motor center spool valve.

### **OPERATION**

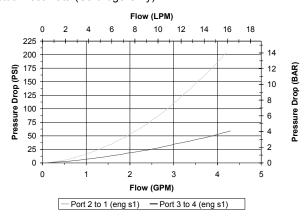
When de-energized the VQ-S4M allows flow between (1), (3) and (4), blocks flow at (2). When outer coil (S1) is energized the valve allows flow from (2) to (1) and from (3) to (4). When inner coil (S2) is energized the valve allows flow from (2) to (3) and from (1) to (4).

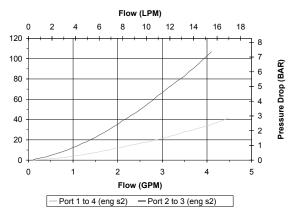
### **FEATURES**

- Hardened parts for long life.
- · Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **PERFORMANCE**

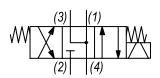
Actual Test Data (Cartridge Only)





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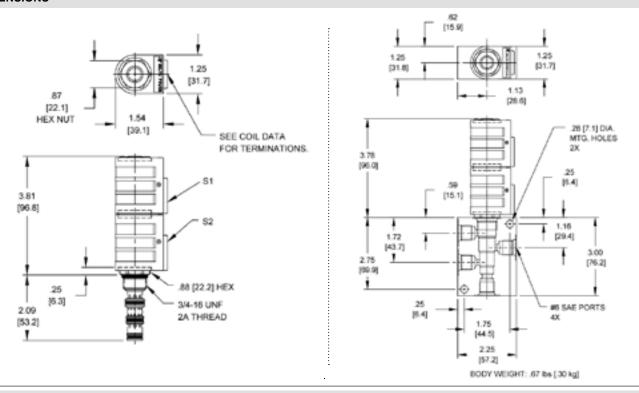
### **HYDRAULIC SYMBOL**



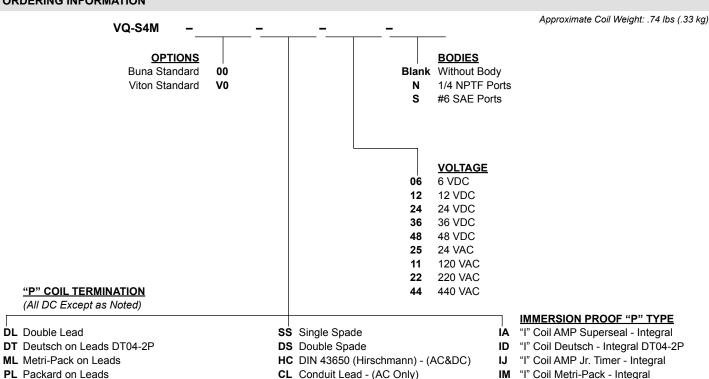
VALVE SPECIFICATIONS	
Nominal Flow	3 GPM (11 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	10 cu in/min (163 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.42 lbs (.19 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 4W
Cavity Form Tool (Finishing)	40500029
Seal Kit	21191108

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### **ORDERING INFORMATION**



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WL Weatherpack on Leads

### PQ-S4M DIRECT ACTING SPOOL, 4 WAY 3 POSITION, MOTOR CENTER

## 

### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 4 way 3 position, motor center spool valve.

### **OPERATION**

When de-energized the PQ-S4M allows flow between (1), (3) and (4), blocks flow at (2). When outer coil (S1) is energized the valve allows flow from (2) to (1) and from (3) to (4). When inner coil (S2) is energized the valve allows flow from (2) to (3) and from (1) to (4).

**OPERATION OF MANUAL OVERRIDE OPTION:** push Only Override - Spring biased in neutral center position, when pushed the valve shifts in the (S2) direction.

### **FEATURES**

- Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- · Industry common cavity.
- Optional manual "push only" override.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

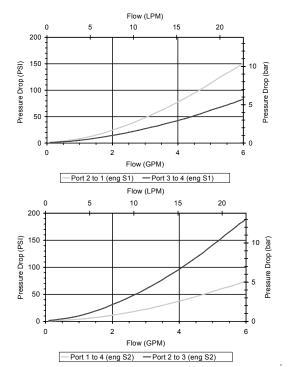


Uses "D" Delta coil. Flow rating based on maximum differential load of 1000 PSI.

"OP" override is a push only nondetented button that actuates (S2) direction.

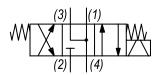
### **PERFORMANCE**

Actual Test Data (Cartridge Only)



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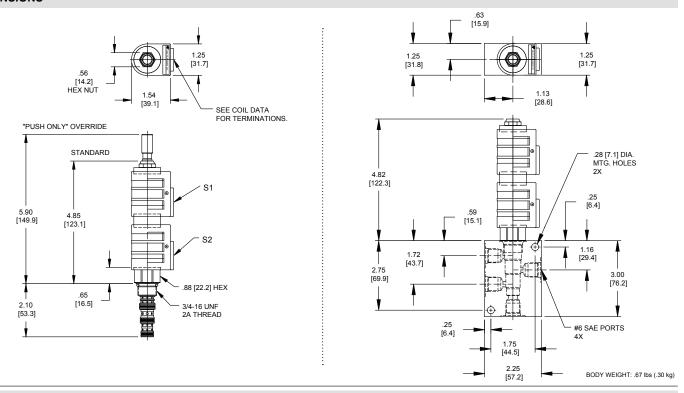
### **HYDRAULIC SYMBOL**



VALVE SPECIFICATIONS	
Nominal Flow	5 GPM (19 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.42 lbs (.19 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500029
Seal Kit	21191108

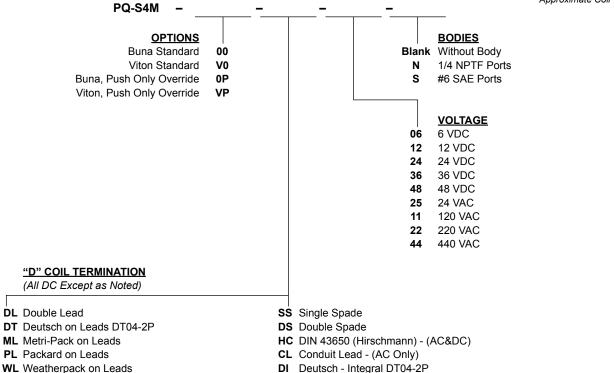
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





### **ORDERING INFORMATION**

Approximate Coil Weight: .74 lbs (.33 kg)





### DG-S4M DIRECT ACTING SPOOL, 4 WAY 3 POSITION, MOTOR CENTER

### 

### **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 4 way 3 position, motor center spool valve.

### **OPERATION**

When de-energized the DG-S4M block the flow at (2) and allows flow between (1), (3) and (4). When outer coil (S1) is energized the valve allows flow from (2) to (1) and from (3) to (4). When inner coil (S2) is energized the valve allows flow from (2) to (3) and from (1) to (4).

### **OPERATION OF MANUAL OVERRIDE OPTION:**

Bidirectional Override - Spring biased in neutral center position, when pushed the valve shifts in the (S2) direction, when pulled the valve shifts in the (S1) direction.

Push Only Override - Spring biased in neutral center position, when pushed the valve shifts in the (S2) direction.

### **FEATURES**

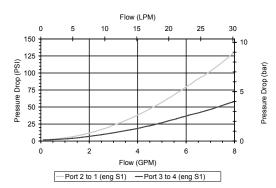
- · Hardened parts for long life.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- · Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

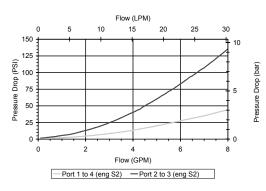


Uses "L" Coil. Flow rating is at 1000 PSID maximum differential loading.

### **PERFORMANCE**

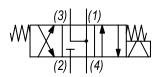
Actual Test Data (Cartridge Only)





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### **HYDRAULIC SYMBOL**

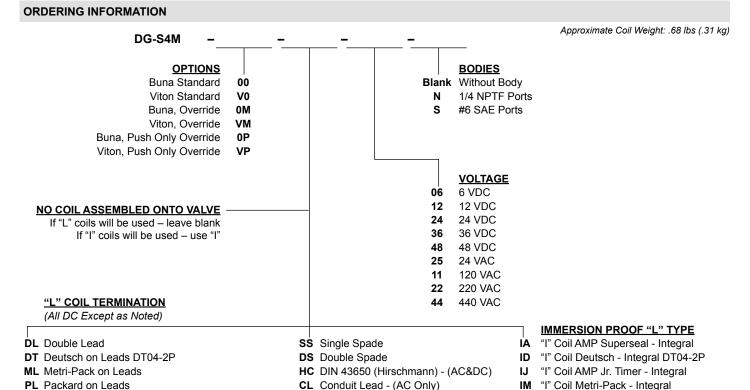


VALVE SPECIFICATIONS	
Nominal Flow	6 GPM (23 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.51 lbs (.23 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500002
Seal Kit	21191214

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### **DIMENSIONS** 1 [63.5] 1.25 1.56 [31.8] [39.6] [19.0] .81 HEX NUT 1.50 [38.1] [20.6] [46.6] SEE COIL DATA FOR TREMINATIONS BI-DIRECTIONAL OVERRIDE PUSH ONLY OVERRIDE STANDARD S1 4.77 [121.3] 5.82 [147.8] S2 5.95 [151.2] 4.85 [123.1] 2.00 [50.8] [34.9] 3.25 [82.6] [73.0] 7/8-14 UNF-2A THD. #6 SAE PORTS 2.44 1.00 [25.4] HEX [61.9] .13 2.25 .28 [7.1] DIA. MTG. SLOTS 2X [57.2] BODY WEIGHT: .98 lbs (.45 kg)



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DI Deutsch - Integral DT04-2P



WL Weatherpack on Leads

### PQ-S4N DIRECT ACTING SPOOL, 4 WAY 3 POSITION, TANDEM CENTER

## 3

### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 4 way 3 position, tandem center spool valve.

### **OPERATION**

When de-energized the PQ-S4N allows flow between (2) and (4), blocks flow at (1) and (3). When outer coil (S1) is energized the valve allows flow from (2) to (3) and from (1) to (4). When inner coil (S2) is energized the valve allows flow from (2) to (1) and from (3) to (4).

OPERATION OF MANUAL OVERRIDE OPTION: push Only Override - Spring biased in neutral center position, when pushed the valve shifts in the (S2) direction.

### **FEATURES**

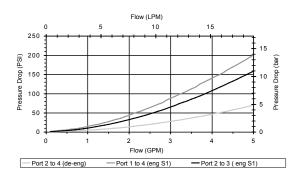
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Optional manual "push only" override.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

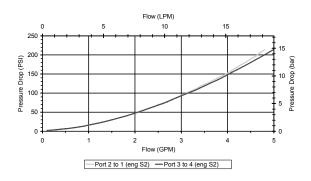


Uses "D" Delta coil. "OP" override is a push only non-detented button that actuates (S2) direction.

### **PERFORMANCE**

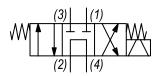
Actual Test Data (Cartridge Only)





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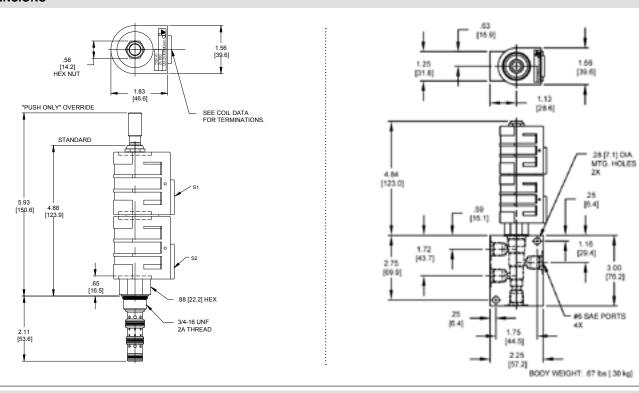
### **HYDRAULIC SYMBOL**



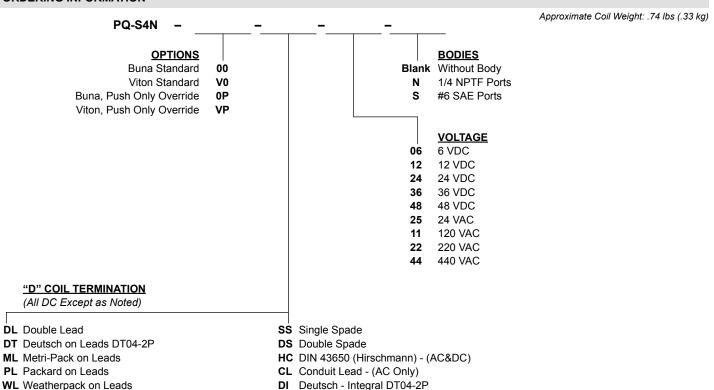
VALVE SPECIFICATIONS	
Nominal Flow	5 GPM (19 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.42 lbs (.19 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500029
Seal Kit	21191108

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### **ORDERING INFORMATION**





### DG-S4N DIRECT ACTING SPOOL, 4 WAY 3 POSITION, TANDEM CENTER

# 

### **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 4 way 3 position, tandem center spool valve.

### **OPERATION**

When de-energized the DG-S4N allows flow between (2) and (4), and blocks flow at (1) and (3). When outer coil (S1) is energized the valve allows flow from (2) to (3) and from (1) to (4). When inner coil (S2) is energized the valve allows flow from (2) to (1) and from (3) to (4).

**OPERATION OF MANUAL OVERRIDE OPTION:** Bidirectional Override - Spring biased in neutral center position, when pushed the valve shifts in the (S2) direction, when pulled the valve shifts in the (S1) direction.

Push Only Override - Spring biased in neutral center position, when pushed the valve shifts in the (S2) direction.

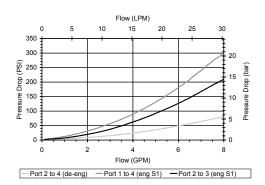
### **FEATURES**

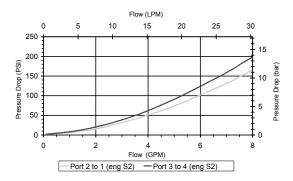
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.



### **PERFORMANCE**

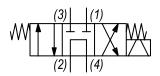
Actual Test Data (Cartridge Only)





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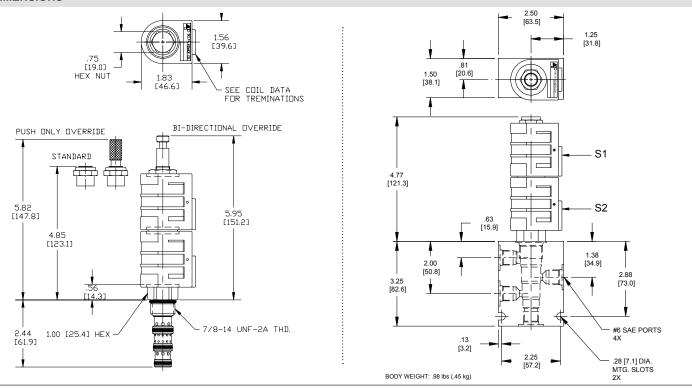
### **HYDRAULIC SYMBOL**



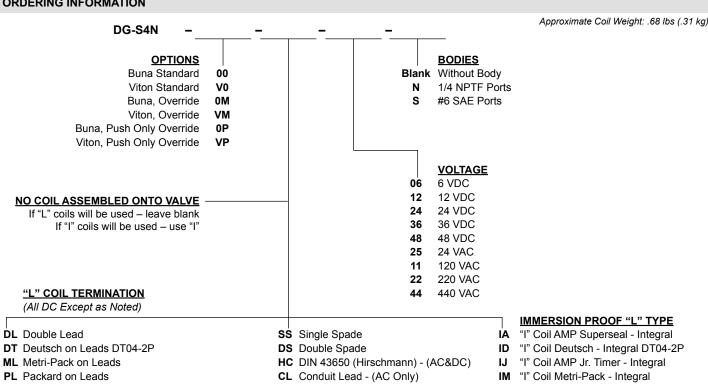
VALVE SPECIFICATIONS	
Nominal Flow	6 GPM (23 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.52 lbs (.23 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500002
Seal Kit	21191214
1	

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WL Weatherpack on Leads

### VQ-S4R DIRECT ACTING SPOOL, 4 WAY 3 POSITION, TANDEM CENTER



### **DESCRIPTION**

Low Profile 8 size, 3/4-16 thread, "Power" series, solenoid operated, 4W3P, tandem center spool valve.

### **OPERATION**

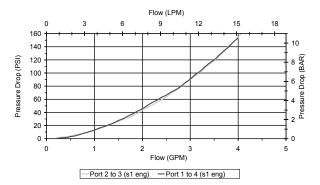
When de-energized the VQ-S4R allows flow between (2) and (4), ports (1) and (3) are blocked. When outer coil (S1) is energized the valve allows flow from (2) to (3) and from (1) to (4). When inner coil (S2) is energized the valve allows flow from (2) to (1) and from (3) to (4).

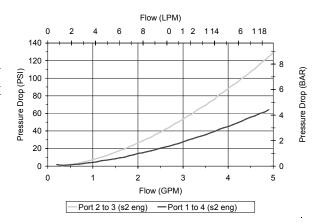
### **FEATURES**

- Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **PERFORMANCE**

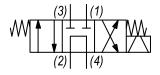
Actual Test Data (Cartridge Only)





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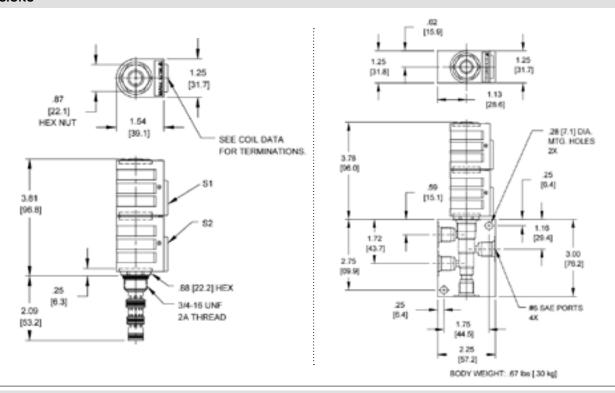
### **HYDRAULIC SYMBOL**



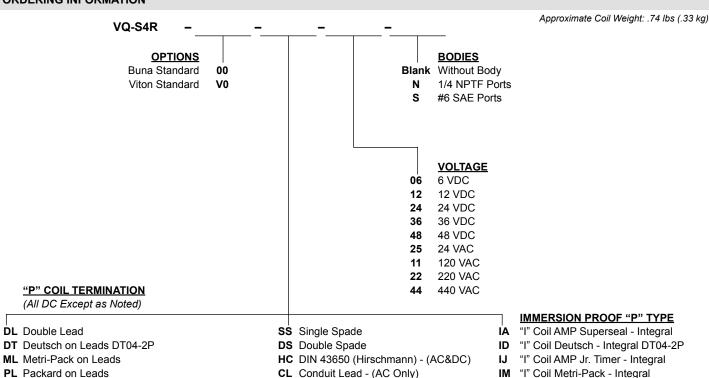
VALVE SPECIFICATIONS	
Nominal Flow	2.5 GPM (9.5 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	15 cu in/min (245 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.42 lbs (.19 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 4W
Cavity Form Tool (Finishing)	40500029
Seal Kit	21191108

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### **ORDERING INFORMATION**



WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

DI Deutsch - Integral DT04-2P



WL Weatherpack on Leads

### PQ-S4R DIRECT ACTING SPOOL, 4 WAY 3 POSITION, TANDEM CENTER



### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 4 way 3 position, tandem center spool valve.

### **OPERATION**

When de-energized the PQ-S4R allows flow between (2) and (4), ports (1) and (3) are blocked. When outer coil (S1) is energized the valve allows flow from (2) to (3) and from (1) to (4). When inner coil (S2) is energized the valve allows flow from (2) to (1) and from (3) to (4).

OPERATION OF MANUAL OVERRIDE OPTION: push Only Override - Spring biased in neutral center position, when pushed the valve shifts in the (S2) direction.

### **FEATURES**

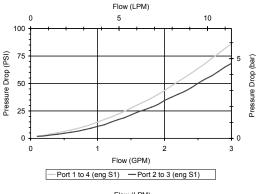
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Optional manual "push only" override.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

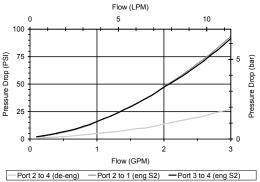


Uses "P" Power coil. For higher flow see PQ-S4N. "OP" override is a push only non-detented button that actuates (S2) direction. For "I" coil environmental protection option, consult factory for special build configuration per Delta Standard 40295013.

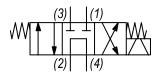
### **PERFORMANCE**

Actual Test Data (Cartridge Only)





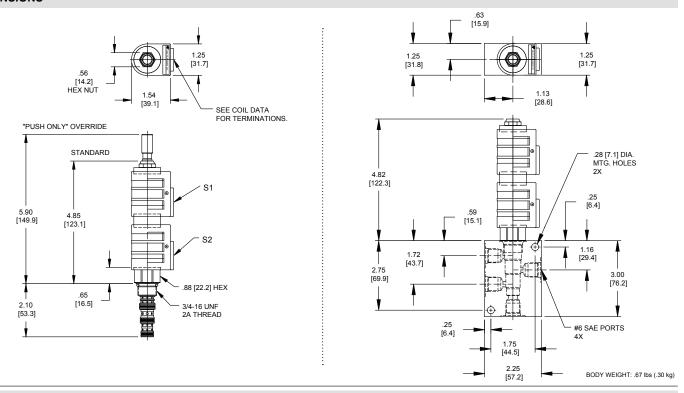
### **HYDRAULIC SYMBOL**



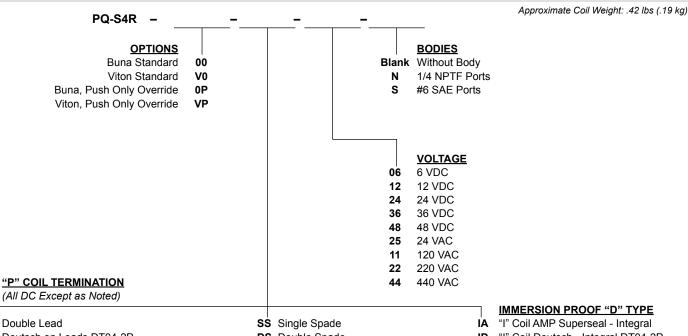
3 GPM (11 LPM)
3000 PSI (207 bar)
5 cu in/min (82 ml/min) per path
36 to 3000 SSU (3 to 647 cSt)
ISO 18/16/13
-40° to 250°F (-40° to 120°C)
.42 lbs (.19 kg)
General Purpose Hydraulic Fluid
25 ft-lbs (34 Nm)
4-6 ft-lbs (5.4-8.1 Nm)
POWER 4W
40500029
21191108

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





### **ORDERING INFORMATION**



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

ID "I" Coil Deutsch - Integral DT04-2P

"I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



**TECNORD** 

Via Malavolti, 36 • 41122 Modena • ITALY • Phone +39 (059) 254895 • Fax +39 (059) 253512 : mail: tecnord@tecnord.com • www.tecnord.com

### PQ-S40 DIRECT ACTING SPOOL, 4 WAY 3 POSITION, OPEN CENTER



### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 4 way 3 position, open center spool valve.

### **OPERATION**

When de-energized the PQ-S4O allows flow to all ports, and pressures are relieved. When outer coil (S1) is energized the valve allows flow from (2) to (1) and from (3) to (4). When inner coil (S2) is energized the valve allows flow from (2) to (3) and from (1) to (4).

**OPERATION OF MANUAL OVERRIDE OPTION:** push Only Override - Spring biased in neutral center position, when pushed the valve shifts in the (S2) direction.

### **FEATURES**

- · Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- · Industry common cavity.
- Optional manual "push only" override.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

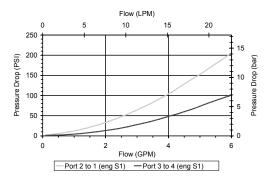


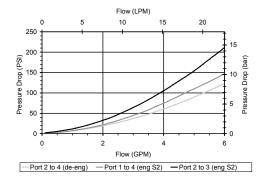
Uses "P" Power coil. For higher flow see PQ-S4T. "OP" override is a push only non-detented button that actuates (S2) direction.

For "I" coil environmental protection options, consult factory for special build configuration per Delta Standard 40295013.

### **PERFORMANCE**

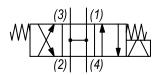
Actual Test Data (Cartridge Only)





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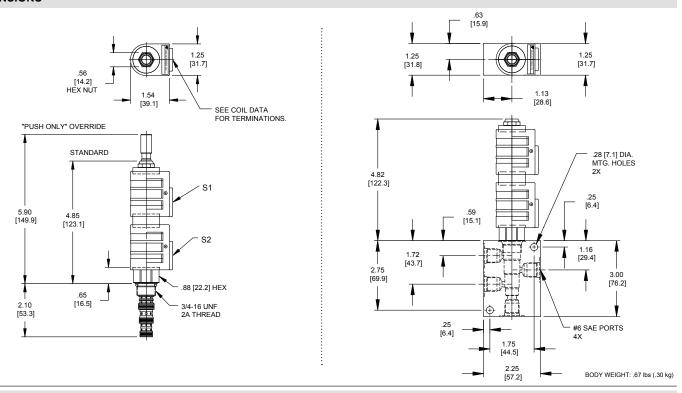
### **HYDRAULIC SYMBOL**



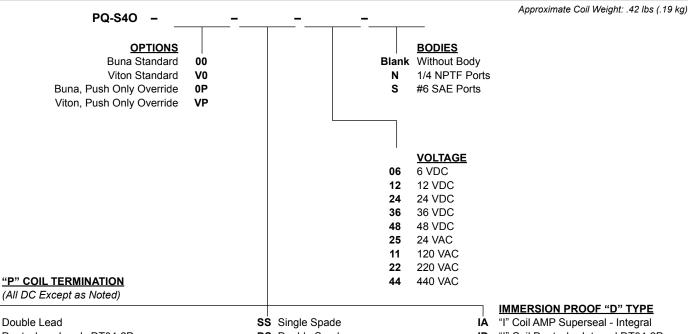
VALVE SPECIFICATIONS	
Nominal Flow	3 GPM (11 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.42 lbs (.19 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500029
Seal Kit	21191108

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





### **ORDERING INFORMATION**



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

ID "I" Coil Deutsch - Integral DT04-2P

"I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



# **TECNORD**

Via Malavolti, 36 • 41122 Modena • ITALY • Phone +39 (059) 254895 • Fax +39 (059) 253512 : mail: tecnord@tecnord.com • www.tecnord.com

### **DG-S40** DIRECT ACTING SPOOL, 4 WAY 3 POSITION, OPEN CENTER

# 2 3

### **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 4 way 3 position, open center spool valve.

### **OPERATION**

When de-energized the DG-S4O is open to all ports, all pressures are relieved. When outer coil (S1) is energized the valve allows flow from (2) to (1) and from (3) to (4). When inner coil (S2) is energized the valve allows flow from (2) to (3) and from (1) to (4).

**OPERATION OF MANUAL OVERRIDE OPTION:** Bidirectional Override - Spring biased in neutral center position, when pushed the valve shifts in the (S2) direction, when pulled the valve shifts in the (S1) direction.

Push Only Override - Spring biased in neutral center position, when pushed the valve shifts in the (S2) direction.

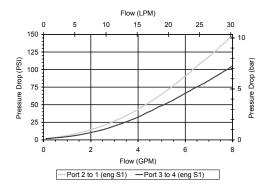
### **FEATURES**

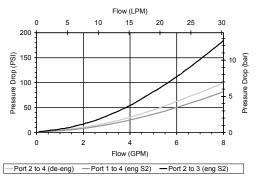
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.



### **PERFORMANCE**

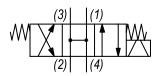
Actual Test Data (Cartridge Only)





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### **HYDRAULIC SYMBOL**



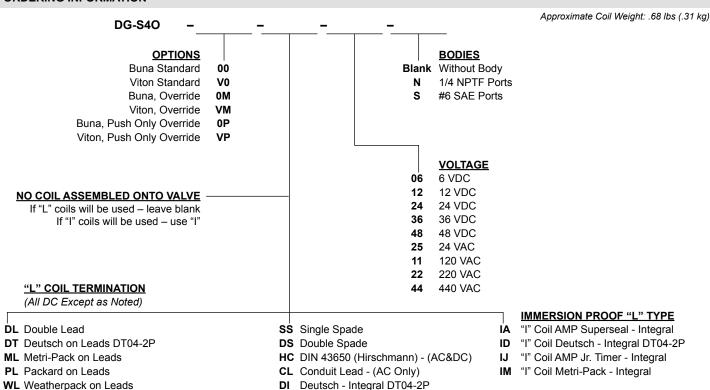
0. CDM (20.1 DM)
8 GPM (30 LPM)
3000 PSI (207 bar)
5 cu in/min (82 ml/min) per path
36 to 3000 SSU (3 to 647 cSt)
ISO 18/16/13
-40° to 250°F (-40° to 120°C)
.50 lbs (.23 kg)
General Purpose Hydraulic Fluid
30 ft-lbs (40.6 Nm)
4-6 ft-lbs (5.4-8.1 Nm)
DELTA 4W
40500002
21191214

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



### **DIMENSIONS** 1 [63.5] 1.56 1.25 [31.8] F39.61 [19.0] .81 HEX NUT 1.50 [38.1] [20.6] T46.61 SEE COIL DATA FOR TREMINATIONS BI-DIRECTIONAL OVERRIDE PUSH ONLY OVERRIDE S1 STANDARD 4.77 [121.3] S2 5.82 [147.8] 5.95 [151.2] 4.85 [123.1] 2.00 [50.8] [34.9] 3.25 [82.6] [73.0] #6 SAE PORTS 7/8-14 UNF-2A THD. 2.44 [61.9] 1.00 [25.4] HEX .13 2.25 .28 [7.1] DIA. MTG. SLOTS 2X [57.2] BODY WEIGHT: .98 lbs (.45 kg)

### **ORDERING INFORMATION**



WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



# **TECNORD**

## PQ-S4T DIRECT ACTING SPOOL, 4 WAY 3 POSITION, OPEN CENTER

### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 4 way 3 position, open center spool valve.

### **OPERATION**

When de-energized the PQ-S4T is open to all ports, all pressures are relieved. When outer coil (S1) is energized the valve allows flow from (2) to (1) and from (3) to (4). When inner coil (S2) is energized the valve allows flow from (2) to (3) and from (1) to (4).

**OPERATION OF MANUAL OVERRIDE OPTION:** push Only Override - Spring biased in neutral center position, when pushed the valve shifts in the (S2) direction.

### **FEATURES**

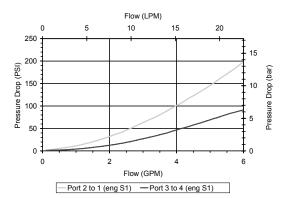
- · Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- · Industry common cavity.
- Optional manual "push only" override.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

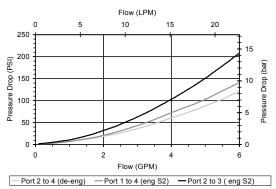


Uses "D" Delta coil "OP" override is a push only non-detented button that actuates (S2) direction.

### **PERFORMANCE**

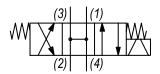
Actual Test Data (Cartridge Only)





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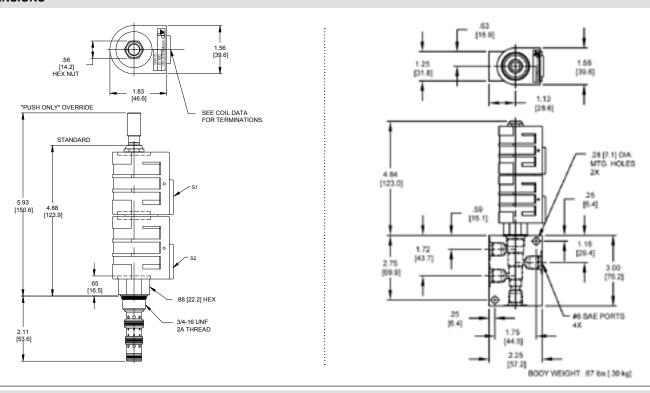
### **HYDRAULIC SYMBOL**



VALVE SPECIFICATIONS	
Nominal Flow	5 GPM (19 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.42 lbs (.19 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500029
Seal Kit	21191108

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





### **ORDERING INFORMATION**

Approximate Coil Weight: .74 lbs (.33 kg) PQ-S4T **OPTIONS BODIES** Buna Standard 00 Blank Without Body 1/4 NPTF Ports Viton Standard V0 N S Buna, Push Only Override 0P #6 SAE Ports VΡ Viton, Push Only Override **VOLTAGE** 06 6 VDC 12 12 VDC 24 24 VDC 36 36 VDC 48 **48 VDC** 25 25 VAC 120 VAC 11 22 220 VAC 440 VAC 44 **"D" COIL TERMINATION** (All DC Except as Noted) **DL** Double Lead SS Single Spade DT Deutsch on Leads DT04-2P **DS** Double Spade ML Metri-Pack on Leads HC DIN 43650 (Hirschmann) - (AC&DC) PL Packard on Leads CL Conduit Lead - (AC Only) WL Weatherpack on Leads DI Deutsch - Integral DT04-2P



## VQ-S4Q DIRECT ACTING SPOOL, 4 WAY 3 POSITION, CLOSED CENTER



### DESCRIPTION

Low Profile 8 size, 3/4-16 thread. "Power" series, solenoid operated, 4W3P, closed center spool valve.

### **OPERATION**

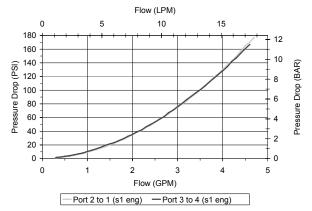
When de-energized the VQ-S4Q blocks flow to all ports. When outer coil (S1) is energized the valve allows flow from (2) to (1) and from (3) to (4). When inner coil (S2) is energized the valve allows flow from (2) to (3) and from (1) to (4).

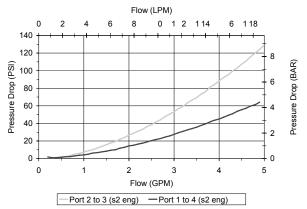
### **FEATURES**

- Hardened parts for long life.
- · Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

## **PERFORMANCE**

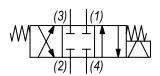
Actual Test Data (Cartridge Only)





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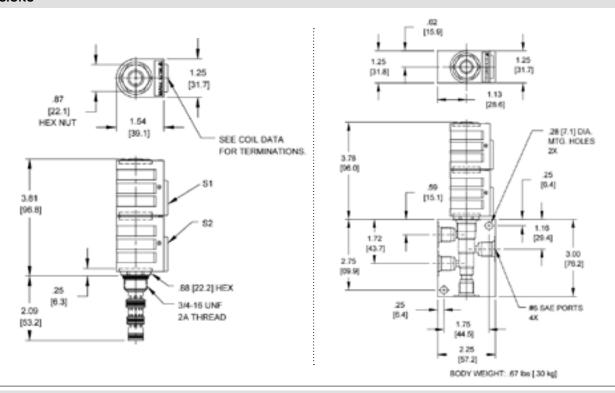
### **HYDRAULIC SYMBOL**



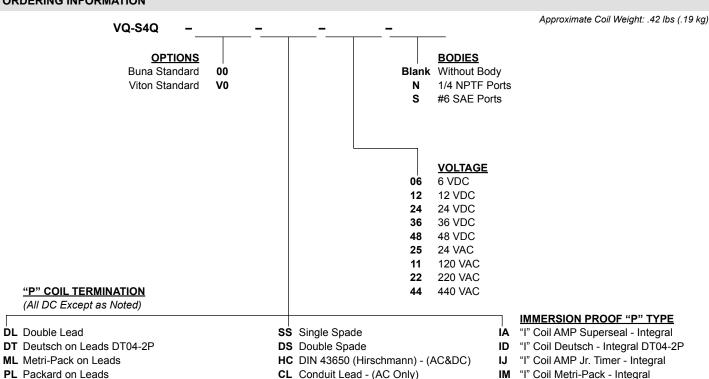
VALVE SPECIFICATIONS	
Nominal Flow	3.5 GPM (13.2 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	10 cu in/min (63 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.42 lbs (.19 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	POWER 4W
Cavity Form Tool (Finishing)	40500029
Seal Kit	21191108

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





### **ORDERING INFORMATION**



WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

DI Deutsch - Integral DT04-2P



WL Weatherpack on Leads

## PQ-S4P DIRECT ACTING SPOOL, 4 WAY 3 POSITION, CLOSED CENTER

# 

### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 4 way 3 position, closed center spool valve.

### **OPERATION**

When de-energized the PQ-S4P blocks flow at all ports. When outer coil (S1) is energized the valve allows flow from (2) to (1) and from (3) to (4). When inner coil (S2) is energized the valve allows flow from (2) to (3) and from (1) to (4).

**OPERATION OF MANUAL OVERRIDE OPTION:** push Only Override - Spring biased in neutral center position, when pushed the valve shifts in the (S2) direction.

### **FEATURES**

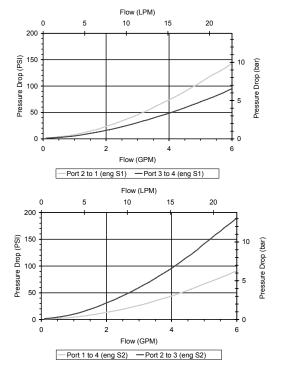
- · Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- · Industry common cavity.
- Optional manual "push only" override.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.



Uses "D" Delta coil. Flow rating based upon on maximum differential load of 1000 PSI. "OP" override is a push only non-detented button that actuates (S2) direction.

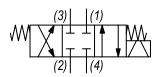
### **PERFORMANCE**

Actual Test Data (Cartridge Only)



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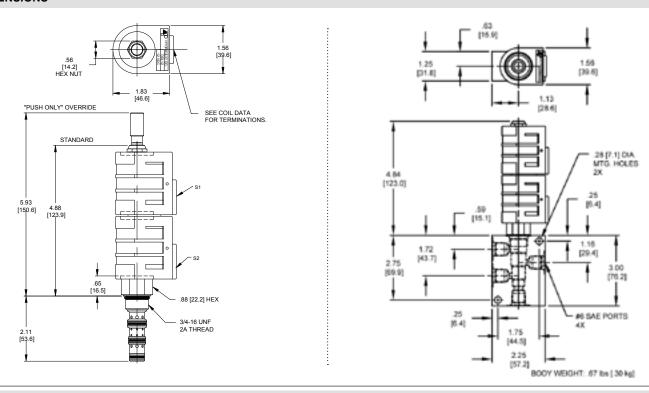
### **HYDRAULIC SYMBOL**



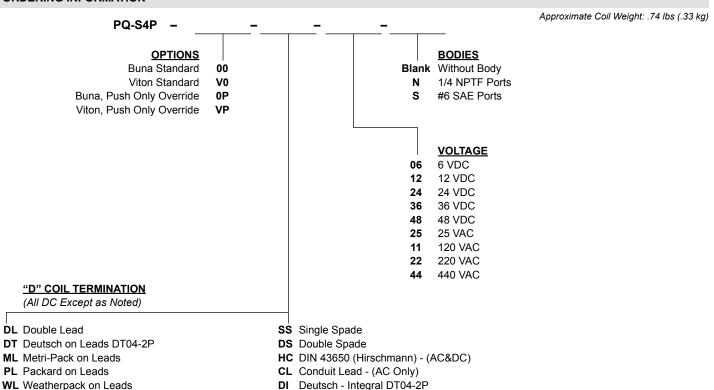
VALVE SPECIFICATIONS	
Nominal Flow	5 GPM (19 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.42 lbs (.19 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	Power 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500029
Seal Kit	21191108

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





### **ORDERING INFORMATION**





## DG-S4P DIRECT ACTING SPOOL, CLOSED CENTER, 4 WAY 3 POSITION, CLOSED CENTER

# 

### **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 4 way 3 position, closed center spool valve.

### **OPERATION**

When de-energized the DG-S4P blocks flow at all ports. When outer coil (S1) is energized the valve allows flow from (2) to (1) and from (3) to (4). When inner coil (S2) is energized the valve allows flow from (2) to (3) and from (1) to (4).

**OPERATION OF MANUAL OVERRIDE OPTION:** Bidirectional Override - Spring biased in neutral center position, when pushed the valve shifts in the (S2) direction, when pulled the valve shifts in the S1 direction.

Push Only Override - Spring biased in neutral center position, when pushed the valve shifts in the (S2) direction.

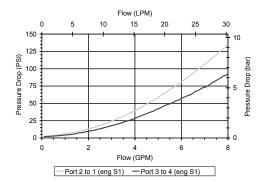
### **FEATURES**

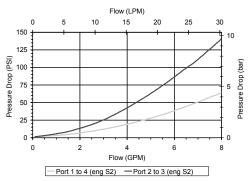
- Hardened parts for long life.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.



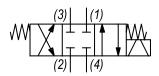
### **PERFORMANCE**

Actual Test Data (Cartridge Only)





### **HYDRAULIC SYMBOL**

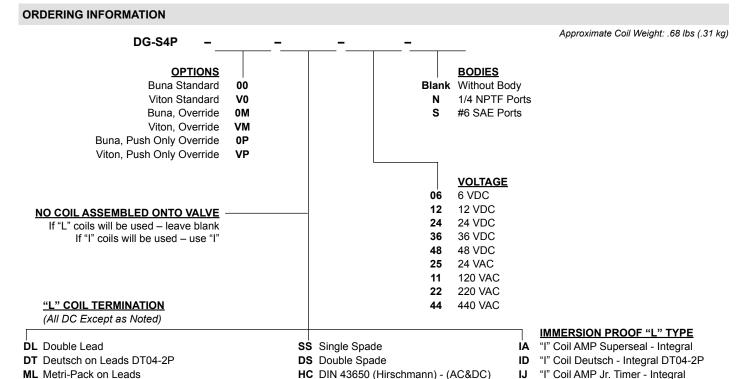


8 GPM (30 LPM)
3000 PSI (207 bar)
5 cu in/min (82 ml/min) per path
36 to 3000 SSU (3 to 647 cSt)
ISO 18/16/13
-40° to 250°F (-40° to 120°C)
.53 lbs (.24 kg)
General Purpose Hydraulic Fluid
30 ft-lbs (40.6 Nm)
4-6 ft-lbs (5.4-8.1 Nm)
DELTA 4W
40500002
21191214

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



### **DIMENSIONS** 1 [63.5] 1.25 1.56 [31.8] [39.6] [19.0] .81 1.50 [38.1] [20.6] HEX NUT [46.6] SEE COIL DATA FOR TREMINATIONS BI-DIRECTIONAL OVERRIDE PUSH ONLY OVERRIDE S1 STANDARD 4.77 [121.3] S2 5.82 [147.8] 5.95 £151.21 2.00 [50.8] [34.9] 3.25 [82.6] [73.0] #6 SAE PORTS 7/8-14 UNF-2A THD. 1.00 [25.4] HEX .13 T61.91 2.25 .28 [7.1] DIA. MTG. SLOTS 2X [57.2] BODY WEIGHT: .98 lbs (.45 kg)



WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P



PL Packard on Leads

WL Weatherpack on Leads

IM "I" Coil Metri-Pack - Integral

### PQ-S4Q DIRECT ACTING SPOOL, 4 WAY 3 POSITION, CLOSED CENTER



### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, solenoid operated, 4 way 3 position, closed center spool valve.

### **OPERATION**

When de-energized the PQ-S4Q blocks flow to all ports. When outer coil (S1) is energized the valve allows flow from (2) to (1) and from (3) to (4). When inner coil (S2) is energized the valve allows flow from (2) to (3) and from

OPERATION OF MANUAL OVERRIDE OPTION: push Only Override - Spring biased in neutral center position, when pushed the valve shifts in the (S2) direction.

### **FEATURES**

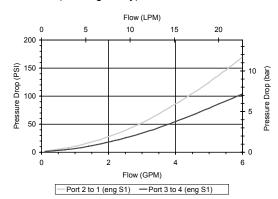
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Optional manual "push only" override.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

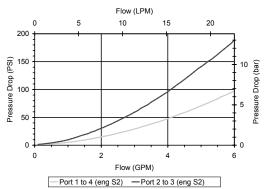


Uses "P" Power coil. For higher flow see PQ-S4P. Flow rating based on maximum differential load of 1000 PSI. "OP" override is a push only non-detented button that actuates (S2) direction. For "I" coil environmental protection option, consult factory for special build configuration per Delta Standard 40295013.

### **PERFORMANCE**

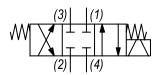
Actual Test Data (Cartridge Only)





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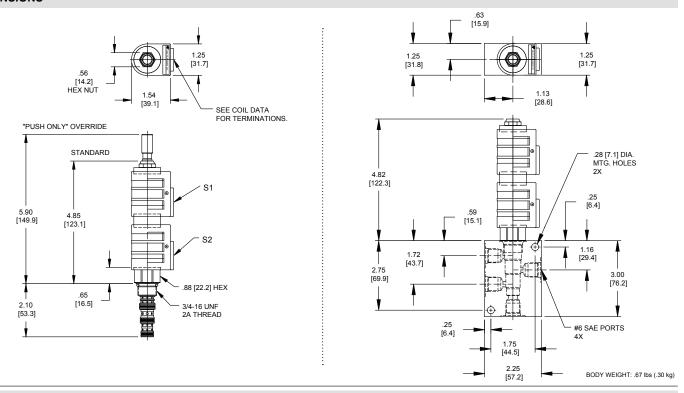
### **HYDRAULIC SYMBOL**



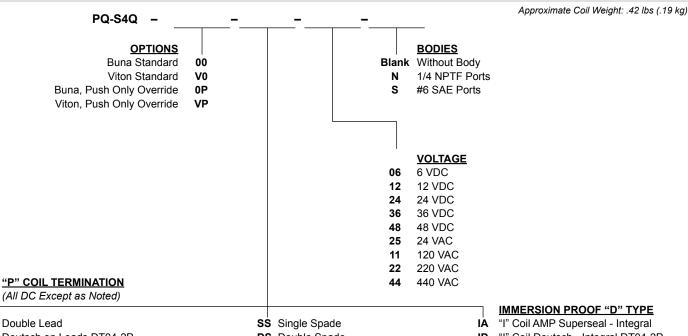
6 GPM (23 LPM)
3000 PSI (207 bar)
5 cu in/min (82 ml/min) per path
36 to 3000 SSU (3 to 647 cSt)
ISO 18/16/13
-40° to 250°F (-40° to 120°C)
.42 lbs (.19 kg)
General Purpose Hydraulic Fluid
30 ft-lbs (40.6 Nm)
4-6 ft-lbs (5.4-8.1 Nm)
POWER 4W
40500029
21191108

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





### **ORDERING INFORMATION**



**DL** Double Lead

DT Deutsch on Leads DT04-2P

ML Metri-Pack on Leads

PL Packard on Leads

WL Weatherpack on Leads

**DS** Double Spade

HC DIN 43650 (Hirschmann) - (AC&DC)

CL Conduit Lead - (AC Only)

DI Deutsch - Integral DT04-2P

ID "I" Coil Deutsch - Integral DT04-2P

"I" Coil AMP Jr. Timer - Integral

IM "I" Coil Metri-Pack - Integral

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**TECNORD** 

Via Malavolti, 36 • 41122 Modena • ITALY • Phone +39 (059) 254895 • Fax +39 (059) 253512 : mail: tecnord@tecnord.com • www.tecnord.com

### DG-S4S SPOOL OPERATED, 4 WAY 3 POSITION, SCOTCH CENTER

# 

### **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 4 way 3 position, scotch center spool valve.

### **OPERATION**

When de-energized the DG-S4S blocks flow at (1) and (2) and allows flow from (3) to (4). When outer coil (S1) is energized the valve allows flow from (2) to (1) and from (3) to (4). When inner coil (S2) is nergized the valve allows flow from (2) to (3) and from (1) to (4).

**OPERATION OF MANUAL OVERRIDE OPTION:** Push Only Override - Spring biased in neutral center position, when pushed the valve shifts in the (S2) direction.

### **FEATURES**

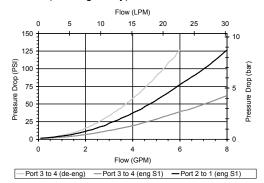
- Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

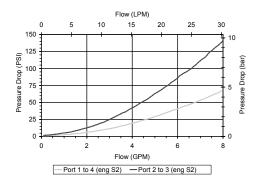


Uses "L" Coil. Flow rating is at 1000 PSID maximum differential loading.

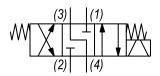
### **PERFORMANCE**

Actual Test Data (Cartridge Only)





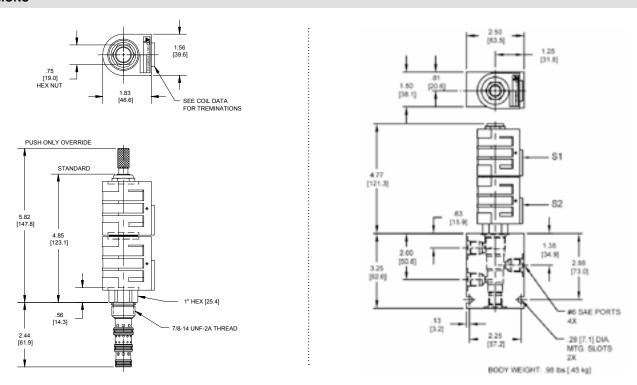
### **HYDRAULIC SYMBOL**

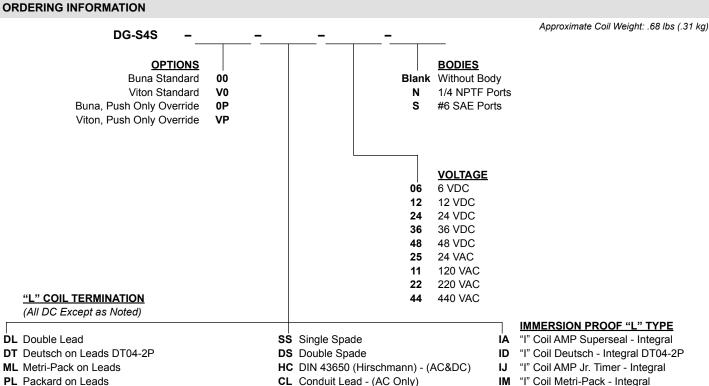


VALVE SPECIFICATIONS	
Nominal Flow	6 GPM (23 LPM)
Rated Operating Pressure	3000 PSI (207 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.62 lbs (.28 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500002
Seal Kit	21191214

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WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

DI Deutsch - Integral DT04-2P



WL Weatherpack on Leads

### **SOLENOID OPERATED DIRECTIONAL CONTROLS**

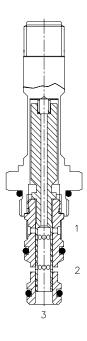


## **TRANSMISSION & BRAKE SPOOL VALVES**

SCREW-IN STYLE	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
	3	1000	11	70	5/8-18	TC-S3A	SD198
(3) (1) (2)	3	1500	11	103	5/8-18	UC-S3T	SD206
	8	1500	30	103	7/8-14	DF-S3T	SD208
(3) (1) (2)	6	1000	23	70	7/8-14	TF-S3D	SD202
	5	1000	19	70	7/8-14	TG-S4A	SD212

SLIP-IN STYLE, FLANGED RETAINED	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
(3)	6	1000	23	70	Special	IF-S3A-57	SD200
(3)	6	1000	23	70	Special	IF-S3D-57	SD204
W ↓ ⊤	1.5	700	6	50	Special	IC-S3D-43	SD210
	5	1000	19	70	Special	IG-S4A-58	SD214

## TC-S3A DIRECT ACTING SPOOL, 3 WAY 2 POSITION, TRANSMISSION & BRAKE



### **DESCRIPTION**

7 size, 5/8-18 thread, "Mini" series, solenoid operated, 3 way 2 position, transmission & brake spool valve.

### **OPERATION**

When de-energized the TC-S3A blocks flow at (1) and allows flow from (3) to (2). When energized the valve allows flow from (1) to (3) and blocks flow at (2).

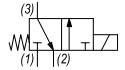
### **FEATURES**

- · Hardened parts for long life.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.

### **HYDRAULIC SYMBOL**

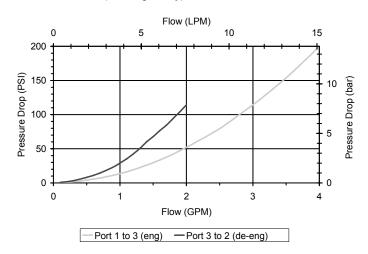


Contamination Tolerant Product. This valve is designed for transmission and brake applications. Consult factory for alternate low wattage coil options.



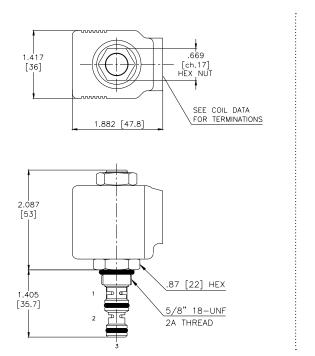
### **PERFORMANCE**

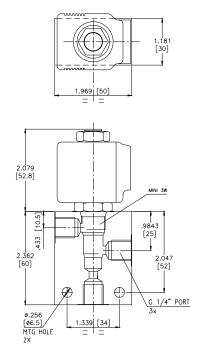
Actual Test Data (Cartridge Only)



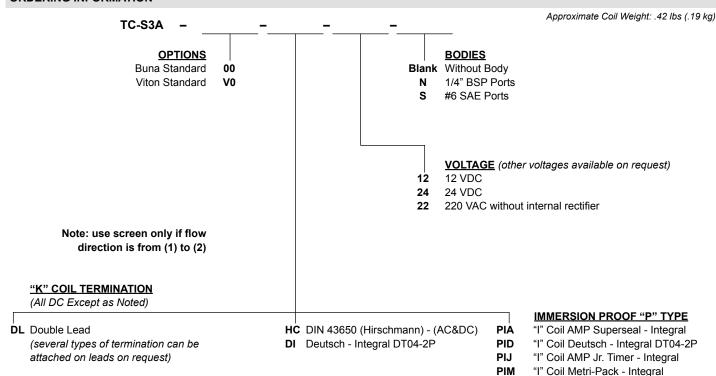
VALVE SPECIFICATIONS	
Nominal Flow	3 GPM (11 LPM) from (1) to (3)
	2 GPM (7.6 LPM) from (3) to (2)
Rated Operating Pressure	1000 PSI (70 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 20/18/15
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.14 lbs (.06 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	15 ft-lbs (20.3 Nm)
Coil Nut Torque Requirements	3-4 ft-lbs (4.1-5.4 Nm)
Cavity	MINI 3W
Cavity form Tool (finishing)	40500004
Seal Kit	21191006







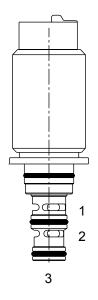
### **ORDERING INFORMATION**







### IF-S3A-57-MP12 DIRECT ACTING SPOOL, 3 WAY 2 POSITION, TRANSMISSION & BRAKE, SLIP-IN STYLE



### DESCRIPTION

Special cavity, solenoid operated, 3 way 2 position spool type, flanged retained hydraulic valve.

### **OPERATION**

When de-energized the IF-S3A-57-MP12 allows flow from (2) to (3) and (3) to (2), and blocks flow at (1). When energized the valve allows flow from (1) to (3) and blocks flow at port (2).

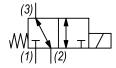
### **FEATURES**

- · Economical slip-in style.
- · Efficient wet-armature construction.
- Unitized valve/coil.
- Continuous duty rated solenoid.



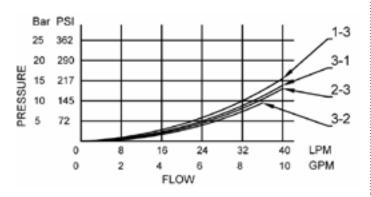
Flanged Retained Product. Coil is an integral part of the valve and is not serviceable.

### **HYDRAULIC SYMBOL**



### **PERFORMANCE**

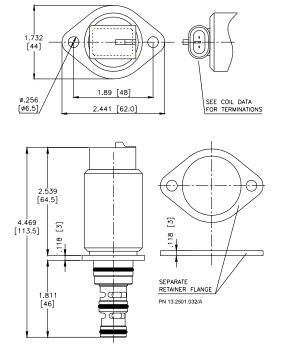
Actual Test Data (Cartridge Only)

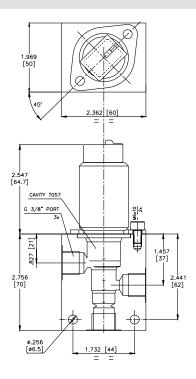


VALVE SPECIFICATIONS	
Nominal Flow	6 GPM (23 LPM)
Max Operating Pressure	1000 PSI (70 bar)
Typical Internal Leakage (150 SSU)	3 cu in/min (50 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-35° to 200°F (-37.2° to 93.3°C)
Weight	.75 lbs (.34 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cavity	T057 (Special)
Cavity Tools Kit	K-T057
Flange PN	13.2501.032/A
Flange mounting screws and torque	M6x10 / 4 ft-lbs (6 Nm)

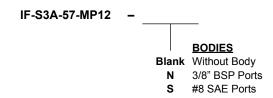
COIL SPECIFICATIONS	
Nominal Operating Voltage	12 VDC ±5%
Pull-in Voltage	8.5 VDC at 212°F (100°C)
Peak Voltage	25 VDC for 5 min at 50°F (10°C)
Temperature Range	-40°F to 230°F (-40°C) to (110°C)
Coil Resistance	7.3 Ohm ±5% at 68°F (20°C)
Coil Termination	AMP Superseal - Integral
Protection Degree	IP 67



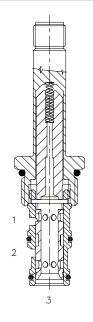




### **ORDERING INFORMATION**



## TF-S3D DIRECT ACTING SPOOL, 3 WAY 2 POSITION, TRANSMISSION & BRAKE



### DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 3 way 2 position, transmission & brake, spool valve.

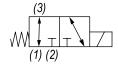
### **OPERATION**

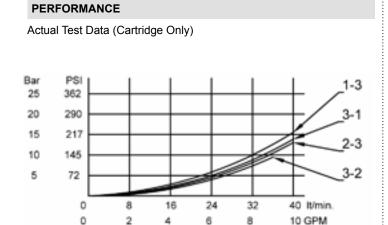
When de-energized the TF-S3D allows flow from (3) to (1) and blocks flow at port (2). When energized the valve allows flow from (3) to (2) and blocks flow at port (1).

### **FEATURES**

- · Hardened parts for long life.
- · Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- · Industry common cavity.
- Unitized, molded coil design.
- · Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- · Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

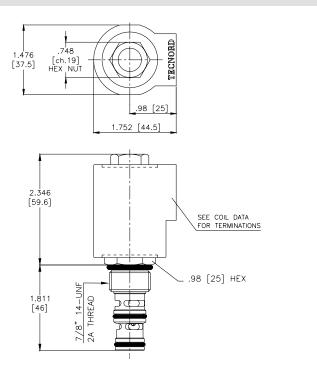
### **HYDRAULIC SYMBOL**

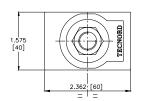


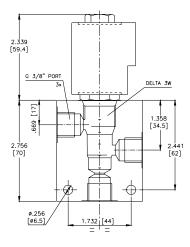


VALVE SPECIFICATIONS	
Nominal Flow	6 GPM (23 LPM)
Rated Operating Pressure	1000 PSI (70 bar)
Typical Internal Leakage (150 SSU)	3 cu in/min (50 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.28 lbs (.12 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	3-4 ft-lbs (4.1-5.4 Nm)
Cavity	DELTA 3W
Cavity Tools Kit	
(form tool, reamer, tap)	40500001
Seal Kit	21191210

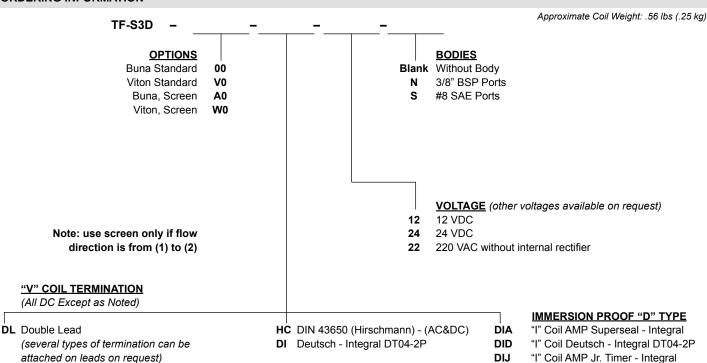








### **ORDERING INFORMATION**



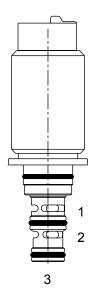
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DIM

"I" Coil Metri-Pack - Integral

## IF-S3D-57-MP12 DIRECT ACTING SPOOL, 3 WAY 2 POSITION, TRANSMISSION & BRAKE, SLIP-IN STYLE



### **DESCRIPTION**

Special cavity, solenoid operated, 3 way 2 position spool type, flanged retained hydraulic valve.

### **OPERATION**

When de-energized the IF-S3D-57-MP12 allows flow from (1) to (3) and (3) to (1), and blocks flow at (2). When energized the valve allows flow from (3) to (2) and (2) to (3) blocks flow at port (1).

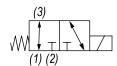
### **FEATURES**

- · Economical slip-in style.
- · Efficient wet-armature construction.
- Unitized valve/coil.
- Continuous duty rated solenoid.



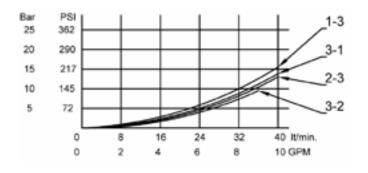
Flanged Retained Product. Coil is an integral part of the valve and is not serviceable.

### **HYDRAULIC SYMBOL**



### **PERFORMANCE**

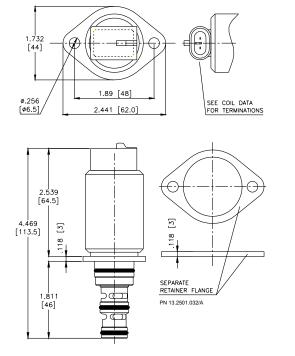
Actual Test Data (Cartridge Only)

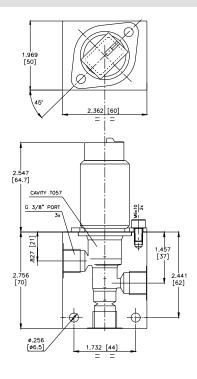


VALVE SPECIFICATIONS	
Nominal Flow	6 GPM (23 LPM)
Max Operating Pressure	1000 PSI (70 bar)
Typical Internal Leakage (150 SSU)	3 cu in/min (50 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-35° to 200°F (-37.2° to 93.3°C)
Weight	.75 lbs (.34 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cavity	T057 (Special)
Cavity Tools Kit	K-T057
Flange PN	13.2501.032/A
Flange mounting screws and torque	M6x10 / 4 ft-lbs (6 Nm)

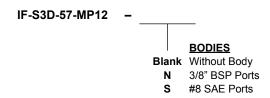
COIL SPECIFICATIONS	
Nominal Operating Voltage	12 VDC ±5%
Pull-in Voltage	8.5 VDC at 212°F (100°C)
Peak Voltage	25 VDC for 5 min at 50°F (10°C)
Temperature Range	-40°F to 230°F (-40°C) to (110°C)
Coil Resistance	7.3 Ohm ±5% at 68°F (20°C)
Coil Termination	AMP Superseal - Integral
Protection Degree	IP 67



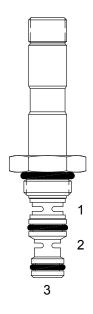




### **ORDERING INFORMATION**



## UC-S3T DIRECT ACTING SPOOL, 3 WAY 2 POSITION, TRANSMISSION & BRAKE



### DESCRIPTION

7 size, 5/8-18 thread, "Mini" series, solenoid operated, 3 way 2 position, transmission & brake spool valve.

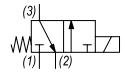
### **OPERATION**

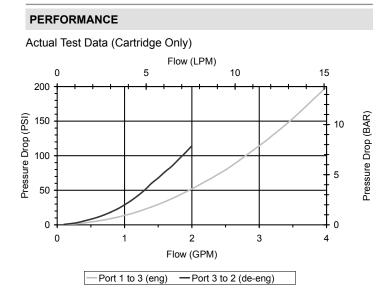
When de-energized the UC-S3T blocks flow at (1) and allows flow from (3) to (2). When energized, the valve allows flow from (1) to (3) and blocks flow at (2).

### **FEATURES**

- · Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

### **HYDRAULIC SYMBOL**



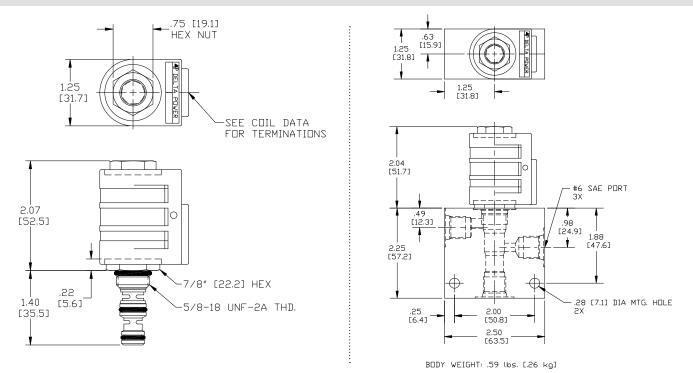


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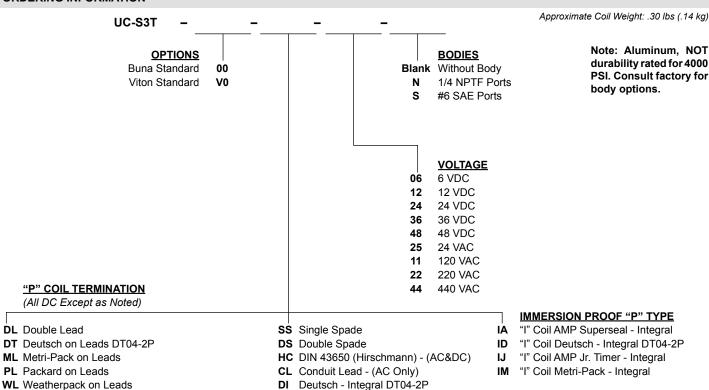
VALVE SPECIFICATIONS	
Nominal Flow	3 GPM (11 LPM) from (1) to (3)
	2 GPM (8 LPM) from (3) to (2)
Rated Operating Pressure	1500 PSI (103 bar)
Typical Internal Leakage (150 SSU)	8 cu in/min (131 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.14 lbs (.06 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	15 ft-lbs (20.3 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	MINI 3W
Cavity Form Tool (Finishing)	40500004
Seal Kit	21191006
·	

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





### **ORDERING INFORMATION**





### DF-S3T DIRECT ACTING SPOOL, 3 WAY 2 POSITION, TRANSMISSION & BRAKE



### **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 3 way 2 position, transmission & brake spool valve.

### **OPERATION**

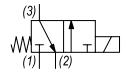
When de-energized the DF-S3T allows flow from (3) to (2) and blocks flow at port (1). When energized the valve allows flow from (1) to (3) and blocks flow at port (2).

**OPERATION OF MANUAL OVERRIDE OPTION:** to override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

### **FEATURES**

- · Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- · Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**



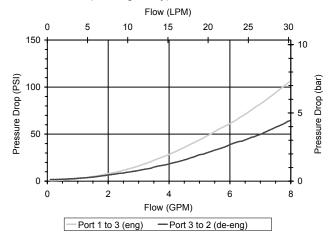


 $Contamination \ Tolerant \ Product.$ 

This valve is designed for transmission and brake applications. Consult factory for alternate low wattage coil options.

### **PERFORMANCE**

Actual Test Data (Cartridge Only)

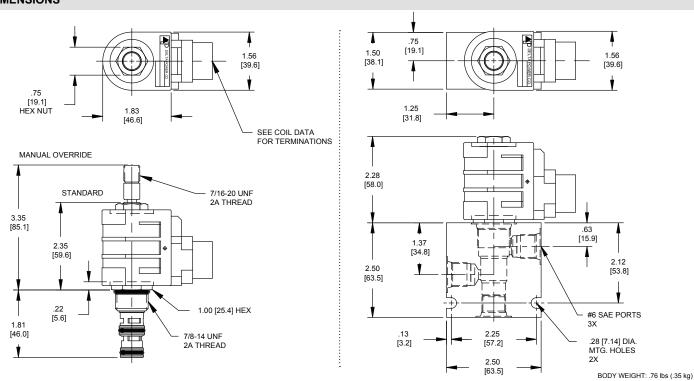


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VALVE SPECIFICATIONS	
Nominal Flow	8 GPM (30 LPM)
Rated Operating Pressure	1500 PSI (103 bar)
Typical Internal Leakage (150 SSU)	5 cu in/min (82 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.28 lbs (.12 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 3W
Cavity Tools Kit	
(form tool, reamer, tap)	40500001
Seal Kit	21191204

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.





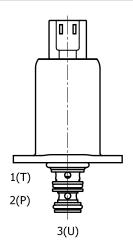
### **ORDERING INFORMATION**

Approximate Coil Weight: .74 lbs (.33 kg) DF-S3T **OPTIONS BODIES** Buna Standard 00 Blank Without Body 1/4 NPTF Ports Viton Standard V0 N Buna, Override 0M s #6 SAE Ports Viton, Override VM Buna, Override, Non-detent R1 Viton, Override, Non-detent V1 **VOLTAGE** Buna, Screen Α0 06 6 VDC 12 VDC Viton, Screen W0 12 Buna, Screen, Override, Non-detent 24 24 VDC **B3** Viton, Screen, Override, Non-detent **V**3 36 36 VDC Buna, Screen, Override, Detent **B4** 48 **48 VDC** Viton, Screen, Override, Detent **V**4 25 24 VAC 11 120 VAC Note: use screen only if flow 22 220 VAC direction is from (1) to (2) 44 440 VAC **"D" COIL TERMINATION** (All DC Except as Noted) **IMMERSION PROOF "D" TYPE DL** Double Lead SS Single Spade "I" Coil AMP Superseal - Integral IA DT Deutsch on Leads DT04-2P **DS** Double Spade ID "I" Coil - Deutsch - Integral DT04-2P ML Metri-Pack on Leads HC DIN 43650 (Hirschmann) - (AC&DC) IJ "I" Coil AMP Jr. Timer - Integral PL Packard on Leads CL Conduit Lead - (AC Only) IM "I" Coil - Metri-Pack - Integral WL Weatherpack on Leads DI Deutsch - Integral DT04-2P





## IC-S3D-43 DIRECT ACTING SPOOL, 3 WAY 2 POSITION, SELECTOR



### DESCRIPTION

Special cavity, solenoid operated, 3 way 2 position spool type, flanged retained hydraulic valve.

### **OPERATION**

When de-energized the IC-S3D-43 allows flow from (1) to (3) and (3) to (1), and blocks flow at (2). When energized the valve allows flow from (3) to (2) and (2) to (3) blocks flow at port (1).

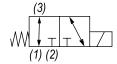
## **FEATURES**

- · Hardened parts for long life.
- · Slip-in style.
- · Efficient wet-armature construction.
- · Integral waterproof coil.
- Continuos duty rated solenoid.
- · Optional coil voltages and terminations.



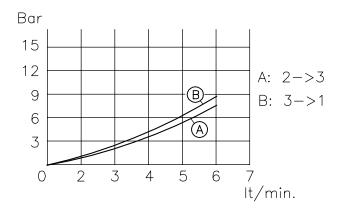
Flanged Retained Product. Coil is an integral part of the valve and is not serviceable.

### **HYDRAULIC SYMBOL**



### **PERFORMANCE**

Actual Test Data (Cartridge Only)



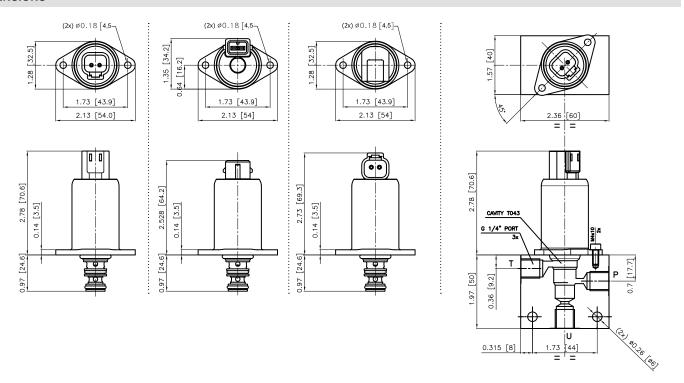
4484 Boeing Drive Rockford, IL 61109 • USA • Phone +1 (815) 397-6628 • Fax +1 (815) 397-2526

VALVE SPECIFICATIONS	
Nominal Flow	1.5 GPM (6 LPM) @ 8 bar Delta P
Max Inlet Pressure	700 PSI (50 bar)
Max Back-Pressure at T Port	20 bar
Internal Leakage	15 ml/min @ 500 PSI (35 bar) inlet
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-30°C / +100°C
Weight	.54 lbs (.25 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cavity	T043
Cavity Tool Kit	K-T043
Flange Mounting Screws and Torque	M4x10 / 3ft-lbs (4 Nm)

COIL SPECIFICATIONS	
Coil Resistance (12 VDC)	7 Ohm ±5% at 68°F (20°C)
Coil Resistance (24 VDC)	25 Ohm ±5% at 68°F (20°C)
Protection Degree	IP 67 according to IEC 529
Coil Termination	Deutsch-Integral DT04-2P
	AMP Jr. Timer 84-9419
Color Connectors	Black

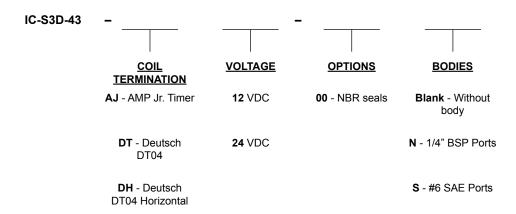
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



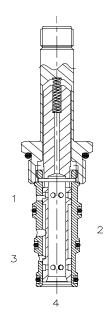


### **ORDERING INFORMATION**

Approximate Coil Weight: .42 lbs (.19 kg)



### TG-S4A DIRECT ACTING SPOOL, 4 WAY 2 POSITION, TRANSMISSION & BRAKE



### **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 4 way 2 position, transmission & brake, spool valve.

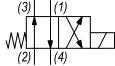
### **OPERATION**

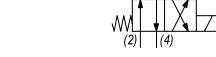
When de-energized the TG-S4A allows flow between (1) to (4) and (2) to (3). When energized the valve allows flow between (2) to (1) and (3) to (4).

### **FEATURES**

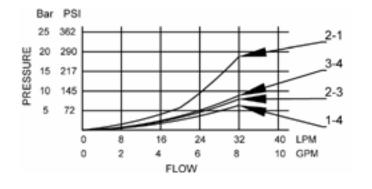
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

### **HYDRAULIC SYMBOL**





# **PERFORMANCE** Actual Test Data (Cartridge Only)

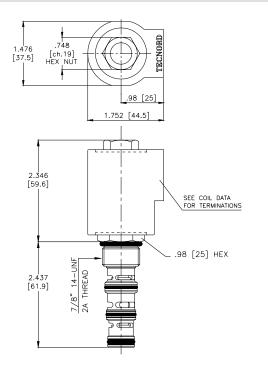


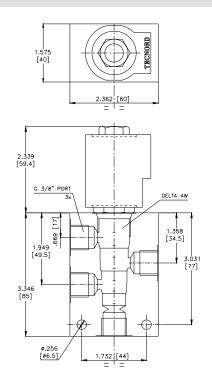
VALVE SPECIFICATIONS	
Nominal Flow	5 GPM (19 LPM)
Rated Operating Pressure	1000 PSI (70 bar)
Typical Internal Leakage (150 SSU)	1.2 cu in/min (20 ml/min) per path
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.32 lbs (.15 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	3-4 ft-lbs (4.1-5.4 Nm)
Cavity	DELTA 4W
Cavity Tools Kit	
(form tool, reamer, tap)	40500002
Seal Kit	21191214

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

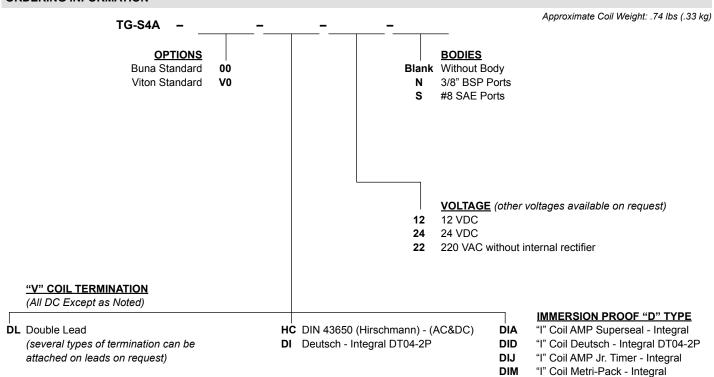


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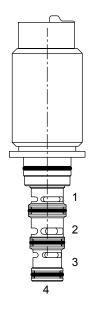
### **ORDERING INFORMATION**







### IG-S4A-58-MP12-A DIRECT ACTING SPOOL, 4 WAY 2 POSITION, TRANSMISSION VALVE, SLIP-IN STYLE



### **DESCRIPTION**

Special cavity, solenoid operated, 4 way 2 position spool type, flanged retained hydraulic valve.

### **OPERATION**

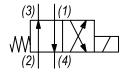
When de-energized the IG-S4A-58-MP12-A allows flow from (2) to (3) and from (1) to (4). When energized the valve allows flow from (2) to (1) and from (3) to (4).

### **FEATURES**

- Economical slip-in style.
- Efficient wet-armature construction.
- Unitized valve/coil.
- Continuous duty rated solenoid.

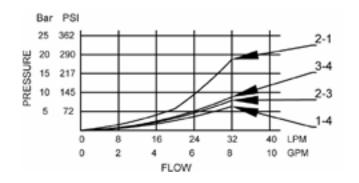


### **HYDRAULIC SYMBOL**



### **PERFORMANCE**

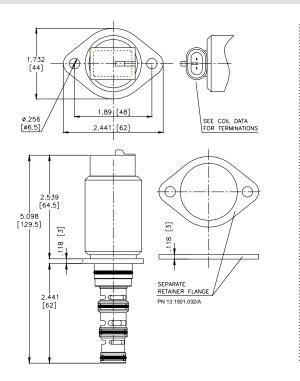
Actual Test Data (Cartridge Only)

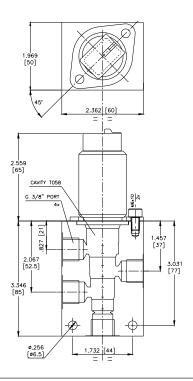


VALVE SPECIFICATIONS	
Nominal Flow	5 GPM (19 LPM)
Max Operating Pressure	1000 PSI (70 bar)
Typical Internal Leakage (150 SSU)	3 cu in/min (50 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-35° to 200°F (-37.2° to 93.3°C)
Weight	.75 lbs (.34 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cavity	T058 (Special)
Cavity Tools Kit	K-T058
Flange PN	13.1501.032/A
Flange mounting screws and torque	M6x10 / 4 ft-lbs (6 Nm)

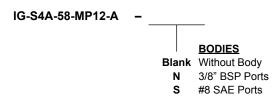
COIL SPECIFICATIONS	
Nominal Operating Voltage	12 VDC ±5%
Pull-in Voltage	8.5 VDC at 212°F (100°C)
Peak Voltage	25 VDC for 5 min at 50°F (10°C)
Temperature Range	-40°F to 230°F (-40°C) to (110°C)
Coil Resistance	7.3 Ohm ±5% at 68°F (20°C)
Coil Termination	AMP Superseal - Integral
Protection Degree	IP 67







### **ORDERING INFORMATION**



### **SOLENOID OPERATED DIRECTIONAL CONTROLS**

